



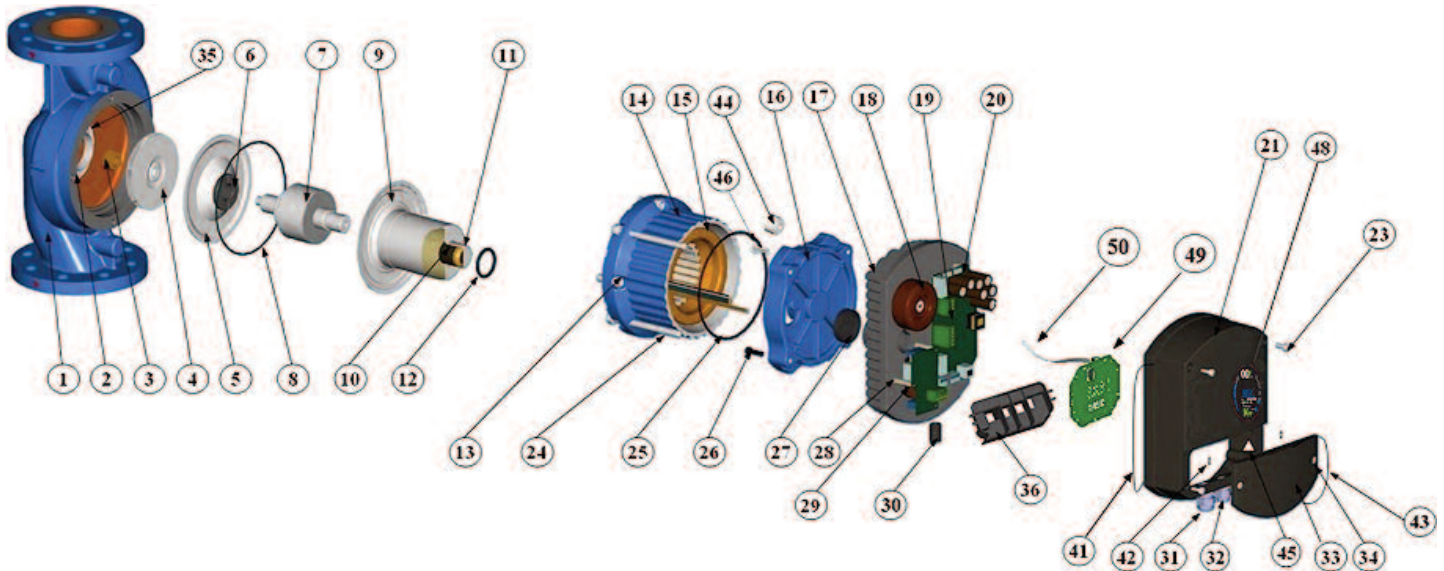
Replacement Parts List

304-481

00e™ Series ECM Pumps VR15-3, VR20-3, VR25-3, VR30-3

SUPERSEDES: October 2, 2017

EFFECTIVE: October 24, 2017



KIT CONTENTS, CASING O-RING

ITEM NUMBER	NUMBER REQUIRED		TACO PART NUMBER			
			VR15-3	VR20-3	VR25-3	VR30-3
		TACO KIT (includes parts below)				
8	1	O-RING EPDM (Ø153x3.5mm)	975-001RP	975-001RP	975-001RP	975-001RP

KIT CONTENTS, VOLUTE/HYDRAULIC

ITEM NUMBER	NUMBER REQUIRED		TACO PART NUMBER			
			VR15-3	VR20-3	VR25-3	VR30-3
		TACO KIT (includes parts below)				
1	1	HYDRAULIC CASING VOLUTE	975-130RP	975-131RP	975-132RP	975-133RP
2	1	WEAR RING				
35	1	WEAR RING HOLDER				

KIT CONTENTS, CARTRIDGE, ROTATING ASSEMBLY

ITEM NUMBER	NUMBER REQUIRED		TACO PART NUMBER			
			VR15-3	VR20-3	VR25-3	VR30-3
		TACO KIT (includes parts below)				
8	1	O-RING EPDM (Ø153x3.5mm)	975-101RP	975-201RP	975-301RP	975-401RP
3	1	NUT				
4	1	IMPELLER				
5	1	BEARING PLATE				
6	1	RADIAL/AXIAL BEARING				
7	1	ROTOR				
13	4	ALLEN SCREW (M10x30mm)				
12	1	O-RING EPDM (Ø35x4mm)				
9	1	ROTOR CAN				
10	1	RADIAL BEARING				
11	1	SPACER (Ø32x9.5mm)				

KIT CONTENTS, MOTOR

ITEM NUMBER	NUMBER REQUIRED		TACO PART NUMBER			
			VR15-3	VR20-3	VR25-3	VR30-3
		TACO KIT (includes parts below)	975-134RP	975-135RP	975-136RP	975-137RP
14	1	STATOR HOUSING				
15	1	STATOR				
16	1	STATOR HOUSING END PLATE				
24	4	ALLEN SCREW (M10x120mm)				
		ALLEN SCREW (M10x150mm)				
		ALLEN SCREW (M10x180mm)				
25	1	O-RING EPDM (Ø150x2mm)				
26	4	ALLEN SCREW (M6x25mm)				
		ALLEN SCREW (M6x35mm)				
27	1	CABLE SEAL				

KIT CONTENTS, ELECTRONIC

ITEM NUMBER	NUMBER REQUIRED		TACO PART NUMBER			
			VR15-3	VR20-3	VR25-3	VR30-3
		TACO KIT (includes parts below)	975-138RP	975-139RP	975-140RP	975-141RP
26	4	ALLEN SCREW (M6x25mm)				
		ALLEN SCREW (M6x35mm)				
27	1	CABLE SEAL				
17	1	HEAT SINK				
18	1	POWER FACTOR CORRECTION				
19	1	PCB				
20	4	SPACER (M3x17mm)				
21	1	VFD HOUSING				
22	1	FIBER OPTIC				
23	4	ALLEN SCREW (M5x16mm)				
28	3	SPACER (M3x8mm)				
29	1	CE FILTER				
30	2	EMF FILTER				
31	1	CABLE GLAND (M20x1.5mm)				
32	3	CABLE GLAND (M16x1.5mm)				
33	1	ELECTRICAL COVER				
34	2	SCREW (M5x12mm)				
36	1	WIRING BAY				
37	1	THREAD ADAPTER (M20 x ½-14 NPSM)				
41	1	SEAL, FOAM				
42	1	O-RING,NBR (Ø3.5x1.5mm)				
43	1	O-RING, EP (Ø104x3.5mm)				
44	1	SPACER				
45	1	LABEL, WARNING				
46	1	TEMPERATURE SENSOR				
48	1	DISPLAY LABEL				
49	1	DISPLAY BOARD				
50	1	CABLE, DISPLAY BOARD				
41	1	SEAL, FOAM				



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