

# Hydronic Heating and Plumbing Products





# Service and support from the most trusted name in the industry - Bell & Gossett\*.

The Bell & Gossett name has always stood for uncompromising quality and dependability. That's evident in the way our products are built and backed by our outstanding customer service and support team.

Your local Bell & Gossett representative is available any time and is an experienced professional with a wealth of technical expertise. In addition to expert system and product application assistance and a wide product inventory warehoused locally, we offer our award-winning ESP-PLUS® software selection program.

ESP-PLUS is a special set of Bell & Gossett software that helps you design fluid handling systems accurately, effectively and quickly. You get fast, precise equipment selection, pump performance curves, automatic calculations of payback and annual operating costs, equipment schedules, submittals, specifications and more. ESP-PLUS includes:

- Bell & Gossett centrifugal pumps, packaged systems, hydronic specialties and heat exchangers
- Domestic® Pump condensate transfer equipment
- Hoffman Specialty® steam specialties

# The Most Complete Line of Hydronic Heating and Plumbing Products.

All from a Single Source - Bell & Gossett.







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#### **CIRCULATORS** ecocirc® auto

#### Heating/Cooling Circulator

#### **Description**

ecocirc 19-14 auto are designed, with highly efficient electronically commutated permanent magnet motor (ECM/PM Technology), specifically for hydronic systems.

Ideal for hydronic systems with zone or thermostatic valves, the ecocirc 19-14 auto can be used as replacements for existing circulators with induction motors as well as new construction as primary or zone circulators.

The ecocirc 19-14 auto has a proportional pressure control logic, which allows the pump to slow down automatically as it approaches shut off condition (as the valve closes) then ramp up when the demand increases (as the valve opens).

It includes a step-less dial to adjust the speed to meet the system requirements.



Pump Body: Cast Iron O-Ring: EPDM

Bearing: Carbon/Alumina Ceramic

Impeller: Nylon/PPO

Motor: High Efficiency ECM/PM All Other Wetted Parts: Stainless Steel

#### **Operating Data**

Maximum Working Pressure: 150 PSI (10 Bar) Maximum Working Temperature: 203°F (95°C) Minimum Working Temperature: 40°F (4°C)

#### **Motor**

ECM/PM Spherical Motor 115 Volts, 60 HZ, 1 Phase 60 Watts Max Power Consumption Automatic Overload Protection Low in-rush current

#### **Piping Connection**

Flanged, 2-Bolt For use with ¾, 1, 1¼, or 1½ inch pipe

# auto pump curves 1 Setting 1 2 Setting 2 3 Setting 3 4 Setting 4 5 Setting 5 6 Setting 5 7 Setting 7

GPM



Step-less speed dial with LED for pump status and troubleshooting



results in a pump motor that can be rotated in any position around the 360° circle. Therefore the electrical connection as well as the control dial is easy to access.

#### **Built-in Software Protection (for auto and vario)**

ecocirc 19-14 has built-in protection to protect from installation errors and improper usage.

There is an overload protection to protect the electronics from over-current or over-voltage input. To further protect the electronics from damage, there is an over-temperature protection. This built-in protection will first slow the speed down to continue operation, but will shut down if the temperature of the electronics continues to rise to high levels.

The circulator is also protected against dry-run condition. Built-in software will recognize a change in performance and determine that the circulator is dry-running. Automatically the circulator will stop operating and will need to be reset to continue operation.

The circulator continually monitors the system for any change in power input or dry-run condition or electronic's temperature. If any error is detected, the circulator will shut down and will need to be reset to continue operation after the error has been fixed.

| Model Number       | Part Number | Control Mode                 | Shipping Weight |
|--------------------|-------------|------------------------------|-----------------|
| ecocirc 19-14 auto | 6050B2000   | auto - Proportional Pressure | 9.25 lb         |

#### **CIRCULATORS** ecocirc® vario

#### Heating/Cooling Circulator

#### **Description**

ecocirc 19-14 vario circulators are designed, with highly efficient electronically commutated permanent magnet motor (ECM/PM technology), specially for hydronic systems.

The ecocirc 19-14 vario has a constant curve control, which allows the pump to follow the natural hydraulic curve of a circulator. Basically acts the same as a standard 3-speed pump except with a step-less dial resulting in infinite speed control.

ecocirc 19-14 vario is ideal for replacement for existing circulators with induction motors as well as new construction as primary or zone circulators.



#### **Materials of Construction**

Pump Body: Cast Iron O-Ring: EPDM

Bearing: Carbon/Alumina Ceramic

Impeller: Nylon/PPO

Motor: High Efficiency ECM/PM All Other Wetted Parts: Stainless Steel

#### **Operating Data**

Maximum Working Pressure: 150 PSI (10 Bar) Maximum Working Temperature: 203°F (95°C) Minimum Working Temperature: 40°F (4°C)

#### **Motor**

ECM/PM Spherical Motor 115 Volts, 60 HZ, 1 Phase 60 Watts Max Power Consumption Automatic Overload Protection Low in-rush current

#### **Piping Connection**

Flanged, 2-Bolt For use with  $\frac{3}{4}$ , 1,  $\frac{1}{4}$ , or  $\frac{1}{2}$  inch pipe

# Our design separates the magnetic chamber from the flow (for auto and vario)

Magnetite and sludge, which are both found in the pumped liquid and are both magnetic, can accumulate at the permanent magnetic parts of a high efficiency pump, and therefore block and damage it. The Anti-Block Technology separates the main flow of the pumped media completely from the permanent magnetic parts. It is virtually impossible for the ecocirc auto or vario to block-up even in an old open system.



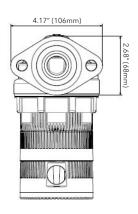
The main flow of the pumped media (blue) and its magnetite and sludge particles (red) flow outside the influence area of the permanent magnet rotor (bottom).

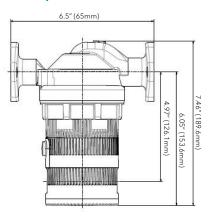


The side flow of the wet running circulators, which is required for lubrication and cooling of the bearing, is separated from the main flow with its magnetite and sludge.

# vario pump curves 25 20 20 3 Setting 1 2 Setting 2 3 Setting 3 4 Setting 4 5 Setting 5 6 Setting 5 6 Setting 7

#### **Dimension (for auto and vario)**





| Model Number        | Part Number | Control Mode           | Shipping Weight |
|---------------------|-------------|------------------------|-----------------|
| ecocirc 19-14 vario | 6050B2001   | vario - Constant Curve | 9.25 lb         |

#### **CIRCULATORS** ecocirc® XL

# High efficiency large wet rotor pump for heating, cooling and potable water systems

#### **Description**

The ecocirc XL is a high efficiency, variable speed, wet rotor pump with integrated drive. The circulator is available in cast iron or lead-free bronze and has a broad operating temperature range of 14°F to 230°F (-10°C to 110°C). The ecocirc XL is suitable for both hot and chilled water systems.

The ecocirc XL circulator is designed with a highly efficient electronically commutated permanent magnet motor (ECM/PM Technology). This circulator can enhance hydronics systems with superior quality and dependability. State-of-the-art hydraulics, advanced motor design, intelligent controls, and smart communication capabilities highlight expert engineering across a board range of HVAC and plumbing applications.

#### **Materials of Construction**

Pump Body: Cast Iron or Lead-Free\* Bronze Impeller: Poly-phenylene Sulfide or Stainless Steel

Shaft: AISI 420 Stainless Steel Rotor: Permanent Magnet Bearing: Carbon Sleeve Gasket/O-Ring: EPDM

All Other Wetted Parts: AISI 304 Stainless Steel

Motor Type: Electronically Commutated Motor / Permanent Magnet

Motor Insulation Class: F



#### **Operating Data**

Maximum Working Pressure: 175 PSI (12 Bar) Minimum Working Temperature: 14°F (-10°C) Maximum Working Temperature: 230°F (110°C) Ambient Temperature Range: 32°F - 104°F (0°C - 40°C)

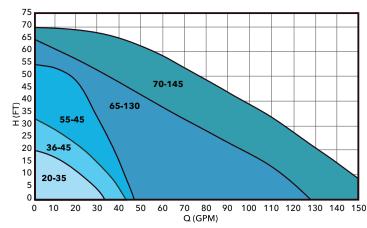
#### **Safety Standards And Protection**

- Enclosure: Class 2, IP44 (equivalent to NEMA Type 2)
  UL Listed to UL 778; UL 1004-1, 1004-7; and UL 60730-1
- cUL Listed to C22.2 #108
- Electronically Thermally Protected (Integrated Motor Protection)
- Motor Insulation Class: F
- CSA certified to NSF/ANSI 372 that product contains less than 0.25% lead content by weight on wetted surface

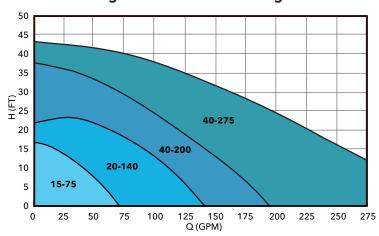
| Cast Iron Bo      | dy             | Lead-Free Bronze    | Body*          |      | R       | ated Mot | or Characte | ristics     |           |
|-------------------|----------------|---------------------|----------------|------|---------|----------|-------------|-------------|-----------|
| Model Number      | Part<br>Number | Model Number        | Part<br>Number | HP** | Voltage | Phase    | Hz          | Watts Range | AMP Range |
| ecocirc XL 20-35  | 104300         | ecocirc XL B 20-35  | 104400LF       | 1/12 | 115     | 1        | 50/60       | 6-85        | 0.1 - 1.3 |
| ecocirc XL 36-45  | 104301         | ecocirc XL B 36-45  | 104401LF       | 1/6  | 115     | 1        | 50/60       | 20-200      | 0.1 - 3.0 |
| ecocirc XL 36-45  | 104302         | ecocirc XL B 36-45  | 104402LF       | 1/6  | 208-230 | 1        | 50/60       | 20-200      | 0.1 - 1.5 |
| ecocirc XL 15-75  | 104303         | ecocirc XL B 15-75  | 104403LF       | 1/6  | 115     | 1        | 50/60       | 30-150      | 0.1 - 2.3 |
| ecocirc XL 15-75  | 104304         | ecocirc XL B 15-75  | 104404LF       | 1/6  | 208-230 | 1        | 50/60       | 30-150      | 0.1 - 1.1 |
| ecocirc XL 55-45  | 104306         | ecocirc XL B 55-45  | 104406LF       | 1/2  | 208-230 | 1        | 50/60       | 30-500      | 0.2 - 2.0 |
| ecocirc XL 20-140 | 104308         | ecocirc XL B 20-140 | 104408LF       | 1/2  | 208-230 | 1        | 50/60       | 35-470      | 0.2 - 2.0 |
| ecocirc XL 65-130 | 104309         | ecocirc XL B 65-130 | 104409LF       | 1    | 208-230 | 1        | 50/60       | 45 - 825    | 0.5 - 3.5 |
| ecocirc XL 40-200 | 104312         | ecocirc XL B 40-200 | 104412LF       | 1    | 208-230 | 1        | 50/60       | 50 - 825    | 0.5 - 3.5 |
| ecocirc XL 70-145 | 104315         | ecocirc XL B 70-145 | 104415LF       | 2    | 208-230 | 1        | 50/60       | 55 - 1400   | 0.6 - 6.0 |
| ecocirc XL 40-275 | 104318         | ecocirc XL B 40-275 | 104418LF       | 2    | 208-230 | 1        | 50/60       | 50 - 1400   | 0.5 - 6.0 |

Note: Where potable water is pumped, use a lead-free bronze booster. ecocirc XL pumps are recommended for indoor use only.

#### ecocirc XL High Head Performance Range



#### ecocirc XL High Flow Performance Range



<sup>\*</sup>CSA certified to NSF/ANSI 372 that product contains less than 0.25% lead content by weight on wetted surface.

<sup>\*\*</sup> Nominal HP

#### **CIRCULATORS** ecocirc<sup>®</sup> XL

#### High efficiency large wet rotor pump for heating, cooling and potable water systems

#### **Self-flushing membrane**

Allows clean water to cool and lubricate the motor bearing. Restricts entry of abrasive particles.

#### **Economical operation**

A highly efficient ECM motor combined with optimized pump hydraulics, keeps operational costs at a minimum.

#### **User-friendly interface**

With only four logically placed buttons on an intuitive interface, it's easy to set and operate the new ecocirc XL. Advanced settings enable custom programming, accessible via a PC, smartphone or wireless enabled device. ....

#### **High visibility**

Even in dark mechanical rooms, a bright display with large figures and symbols makes it easy to view pump status.









**Chilled water applications** 







A closed, perfectly molded insulation shell preserves a constant temperature of the pumped liquid.

#### Sensorless technology .....

The ecocirc XL variable speed drive has the pump's hydraulic performance mapped in memory for multiple RPMs with corresponding electric current values (similar to the ITSC Sensorless VS Drive). The Delta P value associated with the pump's actual operating point is compared to the setpoint Delta P and the controller makes speed adjustments using current to minimize the differences between actual Delta P and setpoint Delta P.

#### Increase your control options'

Multiple inputs including start-stop, temperature control, pressure regulation and advanced Modbus or BACnet control provide dynamic system management.

#### **Product Range Chart**

| Model Number      | Vers         | sion         | Powe                    | r Supply                    |                               | Flange Co                     | nnection                   |                            | Pump Body    |                      | Pump Body    |              | Pump Body |      | Pump Body |  | Pump Body |  | Fluid<br>Temp.<br>Range | Ambient<br>Temp.<br>Range | Max.<br>Pressure<br>Range | Protection<br>Class |
|-------------------|--------------|--------------|-------------------------|-----------------------------|-------------------------------|-------------------------------|----------------------------|----------------------------|--------------|----------------------|--------------|--------------|-----------|------|-----------|--|-----------|--|-------------------------|---------------------------|---------------------------|---------------------|
| Model Number      | High<br>Head | High<br>Flow | Single<br>Phase<br>115V | Single<br>Phase<br>208-230V | Small<br>Booster<br>(2 Bolts) | Large<br>Booster<br>(2 Bolts) | 2"<br>Booster<br>(4 Bolts) | 3"<br>Booster<br>(4 Bolts) | Cast<br>Iron | Lead-Free<br>Bronze* | 14°F - 230°F | 32°F - 104°F | 175 PSI   | IP44 |           |  |           |  |                         |                           |                           |                     |
| ecocirc XL 20-35  | •            |              | •                       |                             | •                             |                               |                            |                            | •            | •                    | •            | •            | •         | •    |           |  |           |  |                         |                           |                           |                     |
| ecocirc XL 36-45  | •            |              | •                       | •                           | •                             |                               |                            |                            | •            | •                    | •            | •            | •         | •    |           |  |           |  |                         |                           |                           |                     |
| ecocirc XL 15-75  |              | •            | •                       | •                           |                               |                               | •                          |                            | •            | •                    | •            | •            | •         | •    |           |  |           |  |                         |                           |                           |                     |
| ecocirc XL 55-45  | •            |              |                         | •                           | •                             |                               |                            |                            | •            | •                    | •            | •            | •         | •    |           |  |           |  |                         |                           |                           |                     |
| ecocirc XL 20-140 |              | •            |                         | •                           |                               |                               | •                          |                            | •            | •                    | •            | •            | •         | •    |           |  |           |  |                         |                           |                           |                     |
| ecocirc XL 65-130 | •            |              |                         | •                           |                               | •                             |                            |                            | •            | •                    | •            | •            | •         | •    |           |  |           |  |                         |                           |                           |                     |
| ecocirc XL 40-200 |              | •            |                         | •                           | ĺ                             |                               | •                          |                            | •            | •                    | •            | •            | •         | •    |           |  |           |  |                         |                           |                           |                     |
| ecocirc XL 70-145 | •            |              |                         | •                           |                               | •                             |                            |                            | •            | •                    | •            | •            | •         | •    |           |  |           |  |                         |                           |                           |                     |
| ecocirc XL 40-275 |              | •            |                         | •                           |                               |                               |                            | •                          | •            | •                    | •            | •            | •         | •    |           |  |           |  |                         |                           |                           |                     |

- \*CSA certified to NSF/ANSI 372 that product contains less than 0.25% lead content by weight on wetted surface.
- Small Booster (2 bolts) has a bolt hole to bolt hole dimension of 3-3/16".
- Large Booster (2 bolts) has a bolt hole to bolt hole dimension of 3-7/16".



#### **Input Signals**

- One 0-10V (Analog): Speed Control by external controller
- One 4-20mA (Analog): Connection with an external differential pressure sensor for the pressure control mode (two different pressure sensor range: 0-15 PSI PN: 104503 and 0-30 PSI PN: 104504
- One external temperature sensor input for either Constant Temperature or Temperature Influenced modes. Sensor PN: 104502
- One built-in temperature sensor for either Constant Temperature or Temperature Influenced modes.

#### **Remote Building Management System Capabilities**

- The pump can be monitored or controlled by a signal from a BMS (Building Management System). Built-in protocols are BACnet and Modbus. Direct connection to a PC is available.
- An optional wireless module can be added to create a short range wireless field for remote connection to the pump. An internet browser or an App can be used to program the advanced settings. Module PN: 104500

#### **CIRCULATORS** ecocirc® XL

#### High efficiency large wet rotor pump for heating, cooling and potable water systems

#### **STANDARD OPERATING MODES**

#### **Constant Speed**



The pump maintains a constant speed at any flow rate. The desired speed is set on the interface panel of the pump.

#### Constant Pressure (∆p-c)

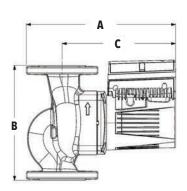


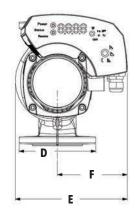
The pump maintains a constant differential pressure at any flow demand until the maximum speed is reached. The desired head of the pump can be set via user interface. Recommended for use in systems with small or constant pressure losses.

#### Proportional Pressure (Δp-v)



The differential pressure continuously increases or deceases based on the flow demand. The set point head can be set on the pump user interface. Use for systems with large pressure losses.





#### **Night Mode**



The pump will automatically reduce speed when there is an abrupt change in fluid temperature. The change in fluid temperature is from a boiler operating in night time setback mode. The built-in temperature sensor is used. (Fixed Speed, Constant Pressure, Proportional Pressure)

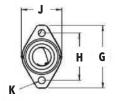
#### **CONSTANT TEMPERATURE SPEED CONTROL**

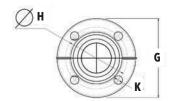
#### **T- Constant Control**

This control mode will use a PI algorithm to vary the speed of the pump in order to maintain a constant temperature of the fluid media.

#### **ΔT-Constant Control**

This control mode will use a PI algorithm to vary the speed of the pump in order to maintain a constant differential temperature between the built-in temperature sensor and external temperature sensor.





| Model Number      | Nominal  |             |            |             | Approx. Shipping<br>Weight Lbs. (kg) |             |            |           |           |
|-------------------|----------|-------------|------------|-------------|--------------------------------------|-------------|------------|-----------|-----------|
| model italiisei   | Motor HP | A           | В          | С           | D                                    | E           | F          | Cast Iron | Bronze    |
| ecocirc XL 20-35  | 1/12     | 9.94 (252)  | 6.38 (162) | 8.20 (208)  | 4.19 (106)                           | 7.20 (183)  | 4.72 (120) | 19.8 (9)  | 22 (10)   |
| ecocirc XL 36-45  | 1/6      | 9.94 (252)  | 6.38 (162) | 8.20 (208)  | 4.19 (106)                           | 7.20 (183)  | 4.72 (120) | 19.8 (9)  | 22 (10)   |
| ecocirc XL 15-75  | 1/6      | 11.04 (280) | 8.5 (216)  | 8.39 (213)  | 5.19 (132)                           | 7.57 (192)  | 4.72 (120) | 26.4 (12) | 28.6 (13) |
| ecocirc XL 55-45  | 1/2      | 11.89 (302) | 6.38 (162) | 10.18 (258) | 4.19 (106)                           | 8.12 (206)  | 5.02 (127) | 26.4 (12) | 28.6 (13) |
| ecocirc XL 20-140 | 1/2      | 13.39 (340) | 11.5 (292) | 10.41 (264) | 5.19 (132)                           | 8.20 (208)  | 5.02 (127) | 35.2 (16) | 39.6 (18) |
| ecocirc XL 65-130 | 1        | 14.84 (377) | 11.5 (292) | 11.80 (299) | 4.62 (117)                           | 9.53 (242)  | 5.77 (146) | 39.6 (18) | 44 (20)   |
| ecocirc XL 40-200 | 1        | 15.17 (385) | 11.5 (292) | 11.80 (299) | 5.19 (132)                           | 9.53 (242)  | 5.77 (146) | 41.8 (19) | 46.2 (21) |
| ecocirc XL 70-145 | 2        | 14.84 (377) | 11.5 (292) | 11.80 (299) | 4.62 (117)                           | 9.53 (242)  | 5.77 (146) | 38.4 (17) | 44 (20)   |
| ecocirc XL 40-275 | 2        | 16.04 (407) | 12.0 (305) | 12.57 (319) | 6.00 (152)                           | 10.07 (256) | 5.77 (146) | 49.6 (23) | 55 (25)   |

| Model Number      | Flange Size<br>Inches - NPT | # of  | Dimenstions - Inches (mm) |            |            |           |                  | panion Fange<br>et of 2) |
|-------------------|-----------------------------|-------|---------------------------|------------|------------|-----------|------------------|--------------------------|
|                   | inches - NP1                | Bolts | G                         | Н          | J          | K         | Cast Iron PN     | Bronze PN                |
| ecocirc XL 20-35  | 3/4, 1, 1-1/4, 1-1/2        | 2     | 4.19 (106)                | 3.16 (80)  | 2.62 (66)  | 0.47 (12) | 101001 - 101004* | 101011LF - 101014LF*     |
| ecocirc XL 36-45  | 3/4, 1, 1-1/4, 1-1/2        | 2     | 4.19 (106)                | 3.16 (80)  | 2.62 (66)  | 0.47 (12) | 101001 - 101004* | 101011LF - 101014LF*     |
| ecocirc XL 15-75  | 2                           | 4     | 5.18 (132)                | 4.06 (103) | -          | 0.56 (14) | 101215           | 10216LF                  |
| ecocirc XL 55-45  | 3/4, 1, 1-1/4, 1-1/2        | 2     | 4.19 (106)                | 3.16 (80)  | 2.62 (66)  | 0.47 (12) | 101001 - 101004* | 101011LF - 101014LF*     |
| ecocirc XL 20-140 | 2                           | 4     | 5.19 (132)                | 4.06 (103) | -          | 0.56 (14) | 101215           | 10216LF                  |
| ecocirc XL 65-130 | 1, 1-1/4, 1-1/2             | 2     | 4.62 (117)                | 3.44 (87)  | 2.86 (73)  | 0.47 (12) | 101005 - 101007* | 101015LF - 101017LF*     |
| ecocirc XL 40-200 | 2                           | 4     | 5.19 (132)                | 4.06 (103) | 4.06 (103) | 0.56 (14) | 101215           | 10216LF                  |
| ecocirc XL 70-145 | 1, 1-1/4, 1-1/2             | 2     | 4.62 (117)                | 3.44 (87)  | 2.86 (73)  | 0.47 (12) | 101005 - 101007* | 101015LF - 101017LF*     |
| ecocirc XL 40-275 | 3                           | 4     | 6.00 (152)                | 5.06 (129) | -          | 0.53 (13) | 101217           | 10218LF                  |

<sup>\*</sup> Part numbers represent a Master Carton of 12 flanges with fasteners pack.

<sup>1-1/2&</sup>quot; is the diameter of the suction and discharge for the 2-bolt models.

#### **CIRCULATORS** ecocirc<sup>®</sup> Series

#### Potable Hot Water Recirculation Pumps - Whole House

#### **Description**

e<sup>3</sup> circulators are energy efficient circulators using permanent magnet, ECM (electronically commutated motor) technology. The e<sup>3</sup> circulators are designed specifically for potable water applications. These circulators are lead-free\* and come with a variety of options including a temperature sensor, various body styles, assembled with electrical cord and plug. Timer sold as an accessory (See page 24 for more information).

#### **Materials of Construction**

Pump Body: Lead-Free\* Brass O-Ring: EPDM or Viton

Bearing: Carbon/Alumina Ceramic

Impeller: Nylon/PPO Motor: High Efficiency ECM

All Other Wetted Parts: Type 316 Stainless Steel,

Shaft-less and seal-less construction

#### **Operating Data Pump**

Maximum Working Pressure: 150 PSI (10.3 Bar) Maximum Working Temperature: 203°F (95°C) Minimum Working Temperature: 50°F (10°C)

#### **Motor**

**ECM Spherical Motor** 10-28 Watts Power Consumption Automatic Overload Protection Low in-rush current

#### **Adjustable Speed Switch** (Models Without Temp Sensor)

Infinitely variable-speed switch to manually adjust motor speed.

#### **Adjustable Temperature Sensor** (Fixed Speed Only)

Adjustable Set Point from 68°F to 158°F (20°C to 70°C)

Turns circulator OFF when water temperature reaches set point

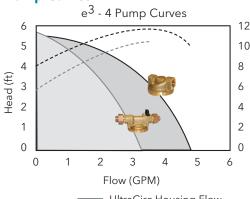
Turns circulator ON when water temperature is 10°F (6°C) below set point

#### **Connections**

1/2" UltraCirc with Ball & Check Valve 1/2" Sweat 1/2" FNPT Threaded

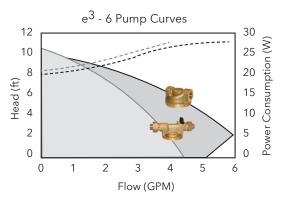


#### **Pump Curves**



UltraCirc Housing Flow

NPT/Sweat Housing Flow

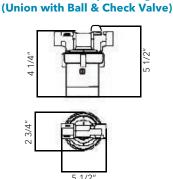


---- UltraCirc Housing Energy Consumption ---- NPT/Sweat Housing Energy Consumption

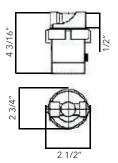
| Model                    | Part        | Mataviala       | Conn | ection | Adjustable | Adjustable | Dive |  |  |
|--------------------------|-------------|-----------------|------|--------|------------|------------|------|--|--|
| Number                   | Number      | Materials       | Size | Туре   | Speed      | Thermostat | Plug |  |  |
| e3-4V/BSPYZ              | LHB08100101 | Lead-Free Brass | 1/2" | Sweat  | •          |            | •    |  |  |
| e3-4_/BSXRZ              | LHB08100102 | Lead-Free Brass | 1/2" | Sweat  |            | •          |      |  |  |
| e3-4V/BTXYZ              | LHB08100104 | Lead-Free Brass | 1/2" | FNPT   | •          |            |      |  |  |
| e3-4_/BTPRZ              | LHB08100106 | Lead-Free Brass | 1/2" | FNPT   |            | •          | •    |  |  |
| e3-6V/BSPYZ              | LHB08100109 | Lead-Free Brass | 1/2" | Sweat  | •          |            | •    |  |  |
| e <sup>3</sup> -6V/BTXYZ | LHB08100112 | Lead-Free Brass | 1/2" | FNPT   | •          |            |      |  |  |
| e3-6V/BTPYZ              | LHB08100110 | Lead-Free Brass | 1/2" | FNPT   | •          |            | •    |  |  |
| e3-4V/BUPYZ              | 6050B5002   | Lead-Free Brass | 1/2" | Union  | •          |            | •    |  |  |
| e3-4_/BUPRZ              | 6050B5003   | Lead-Free Brass | 1/2" | Union  |            | •          | •    |  |  |
| e <sup>3</sup> -6V/BUPYZ | 6050B5004   | Lead-Free Brass | 1/2" | Union  | •          |            | •    |  |  |
| e3-6_/BSPRZ              | 6050B5006   | Lead-Free Brass | 1/2" | Union  |            | •          | •    |  |  |
| e3-Timer                 | LHB08260002 | -               | -    | -      |            |            |      |  |  |

Power Consumption (W)

#### **UltraCirc Pump Housing**



#### **Standard Pump Housing** (Sweat & Threaded)



<sup>\*</sup>CSA certified to NSF/ANSI 372 that product contains less than 0.25% lead content by weight on wetted surface.

#### **CIRCULATORS** ecocirc® wireless

#### Potable Hot Water Recirculation Kit

#### **Description**

The ecocirc wireless is a potable hot water recirculation kit (a pump and valve combination) for instant supply of hot water supply throughout the entire house.

The ecocirc pump is installed on the supply side of the hot water source and the mixing valve under the sink farthest away from the hot water source. The pump and valve are in constant wireless communication.

#### **How it Works**

The desired water temperature at the valve is set directly on the pump with the thermostat dial. The water temperature is constantly checked by the valve and the temperature values are sent to the pump. At approximately 5°F below the desired water temperature, the pump will begin to circulate hot water. This circulation will open the valve for hot water to cross into the cold water line, which creates a return loop back to the hot water source. When the desired temperature is reached, the pump will stop circulating. This is to prevent continuous circulation.

#### **An Optional Push Button / Signal Repeater**

A wireless device to provide instant hot water with a push of a button. The push button device will override the timer operation and activate the pump to circulate hot water until the desired temperature is met at the valve. This device also functions as a signal repeater when the pump and valve have a weak signal due to distance or interference.



#### **Operating Data**

Maximum Operating Temperature: 203°F (95°C) Maximum Operating Pressure: 145 PSI (10 Bar)

Power Supply: 115 Volts, 60 HZ, 1 Phase

Power Consumption: 20 Watts Operating Noise Level: 30 dB Batteries: 2 AA Alkaline Estimated Battery Life: 2 Years Maximum Transmitter Range: 150 ft

#### **Materials of Construction**

Circulator Pump Body: Lead-Free\* Brass

Seals: EPDM

Impeller: Nylon/PPO

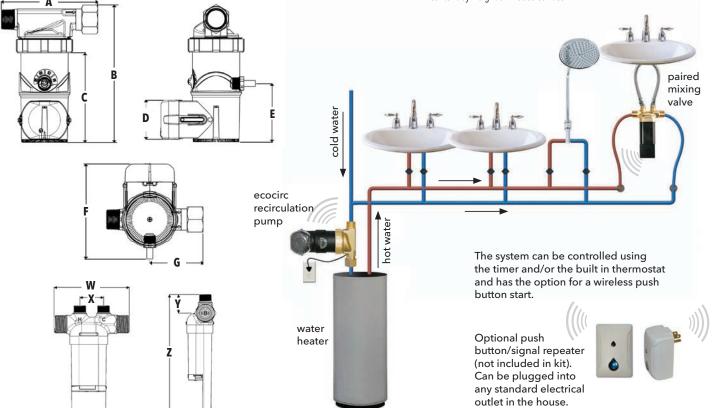
Internals: 316 Stainless Steel

Paired Mixing Valve Body: Lead-Free\* Brass Springs: Stainless Steel Valve Insert: Acetal Plastic

Seals: EPDM

Transmitter Housing: ABS Plastic

\*CSA certified to NSF/ANSI 372 that product contains less than 0.25% lead content by weight on wetted surface.



|                                       |             |  | Dimension Inches (mm) |         |         |        |        |         |      |      |      |      | Shipping |                  |
|---------------------------------------|-------------|--|-----------------------|---------|---------|--------|--------|---------|------|------|------|------|----------|------------------|
| Model Number                          | Part Number | Connection                               | A                     | В       | С       | D      | E      | F       | G    | W    | Х    | Υ    | Z        | WT.<br>LBS. (kg) |
| ecocirc wireless<br>Recirculation Kit | 6050B4000   | Pump: 3/4" M/F NPT<br>Valve: 1/2" MNPT x | 4.84                  | 6.87    | 4.47    | 1.97   | 2.93   | 4.74    | 2.68 | 3.5  | 1.1  | 0.87 | 5.45     | 3.9              |
| Push Button/<br>Signal Repeater       | 6099B1500   | 3/8" compression                         | (123)                 | (174.6) | (113.5) | (50.1) | (74.4) | (120.5) | (68) | (89) | (28) | (22) | (138.5)  | (1.8)            |

#### **CIRCULATORS** autocirc<sup>®</sup> Series

#### Potable Hot Water Recirculation Pumps - Undersink

#### **Description**

autocirc® circulators are energy efficient using permanent magnet, ECM (electronically commutated motor) technology. The autocirc circulators are designed specifically for standard water heaters. These circulators are lead-free\* and are assembled with a timer, cord and plug.

#### **Materials of Construction**

Pump Body: Lead-Free\* Brass

O-Ring: EPDM

Bearing: Carbon/Ceramic Impeller: Nylon/PPO Motor: High Efficiency ECM

All Other Wetted Parts: Type 316 Stainless Steel,

Shaft-less and Seal-less construction.

#### **Operating Data Pump**

Maximum Working Pressure: 145 PSI (10 Bar) Maximum Working Temperature: 203°F (95°C) Minimum Working Temperature: 50°F (10°C)

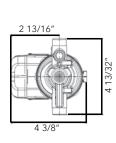


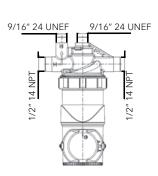
ECM Spherical Motor 115 Volt 60 Hz, 1 Phase 14 Watts Power Consumption Automatic Overload Protection Low in-rush current

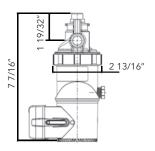












| Model Number            | Part Number | Description   | Weight |  |
|-------------------------|-------------|---|--------|--|
| e <sup>3</sup> -4/BDPQC | LHB08100098 | Lead-Free Brass autocirc 1/2" Fixed Thermostat with Timer           | 4 lbs. |  |
| e <sup>3</sup> -4/BDPRC | LHB08100099 | Lead-Free Brass autocirc 1/2" Adjustable "ON" Thermostat with Timer | 4 lbs. |  |

<sup>\*</sup>CSA certified to NSF/ANSI 372 that product contains less than 0.25% lead content by weight on wetted surface.

#### **CIRCULATORS** ecocirc® B 23-5 ACT

#### Potable Hot Water Recirculation Pumps - Undersink

#### **Description**

The ecocirc B 23-5 ACT lead-free\* pump was designed with highly efficient electronically commutated permanent magnet motor (ECM/PM technology) specifically for potable water systems. This unique design is perfect for retrofits and systems with tankless water heaters. No recirculation pipe is required.

#### **Materials of Construction**

Pump Body: Lead-Free\* Brass

O-Ring: EPDM

Bearing: Carbon/Ceramic Impeller: Nylon/PPO Motor: High Efficiency ECM

All Other Wetted Parts: Type 316 Stainless Steel,

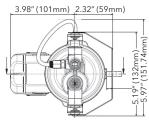
Shaft-less and Seal-less construction

#### **Operating Data Pump**

Maximum Working Pressure: 145 PSI (10 Bar) Maximum Working Temperature: 203°F (95°C) Minimum Working Temperature: 50°F (10°C)

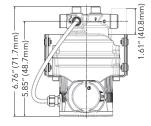
#### **Motor**

ECM Spherical Motor
115 Volt 60 Hz, 1 Phase
60 Watts Power Consumption
Automatic Overload Protection
Low in-rush current





ecocirc B 23-5 ACT



| Model Number       | Part Number | Description   | Weight    |
|--------------------|-------------|---|-----------|
| ecocirc B 23-5 ACT | 6050B7016   | Lead-Free Brass autocirc 1/2" Fixed Thermostat with Timer | 6.50 lbs. |

<sup>\*</sup>CSA certified to NSF/ANSI 372 that product contains less than 0.25% lead content by weight on wetted surface.

#### **CIRCULATORS** LS Condensate Removal Pump

#### For Condensing Boilers and Air Conditioning /Cooling Systems

#### **Description**

The LS condensate removal pumps are energy efficient lifting stations that use permanent magnet, ECM (electronically commutated motor) technology. The LS condensate removal pumps are designed specifically for use in applications where the removal of condensate fluid is not possible by gravity.

#### **Materials of Construction**

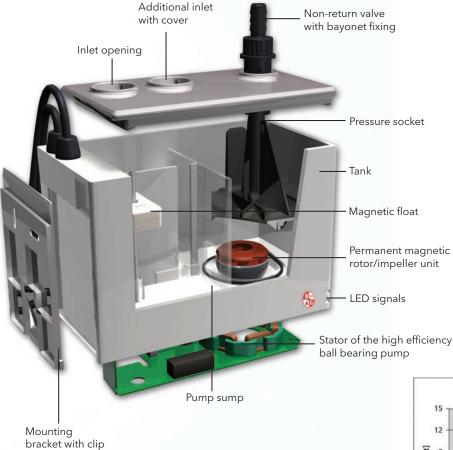
Pump Housing: ABS Material O-Ring: EPDM or Viton

Bearing: Carbon/Alumina Ceramic

Impeller: Nylon/PPO Motor: High Efficiency ECM

All Other Wetted Parts: Type 316 Stainless Steel,

Shaft-less and Seal-less Construction





#### **Standard Features**

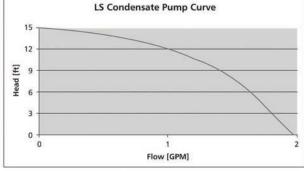
Motors are designed with a shaft-less spherical motor with permanent magnet technology for improved efficiency.

#### **Motor**

ECM Spherical Motor Phase: Single 60 Hz Voltage: 100-140 volts Power Consumption: 20 watts Current draw: 0.1 - 0.2A Automatic Overload Protection Low in-rush current

#### **Acid Resistant**

All LS condensate removal pumps are made from acid resistant ABS material



| Model              | Part Number | Housing Material | Motor | Weight  |
|--------------------|-------------|------------------|-------|---------|
| LS Condensate Pump | 6098B0000   | ABS              | ECM   | 3.5 lbs |

#### **CIRCULATORS** ecocirc® SC Solar Pump

#### **Spherical Motor Pump**

#### **Application**

- The ecocirc solar pump can be used for most circulation pump applications without connection to the power grid with direct connection to a photovoltaic panel.
- This pump is perfect for single family home thermal solar systems or any circulation pump application where conventional power is not available, on closed loop systems

#### Design

- The only moving part is a hemispherical rotor/impeller unit which sits on an ultra-hard, wear-resistant ceramic ball.
- There are no conventional shaft bearings or seals eliminating bearing noise and seal leaks.
- This pump is robust and has an estimated service life in excess of 50,000 hours.
- All parts exposed to the fluid are completely corrosion resistant.

#### **Soft Start-up**

- When the photovoltaic panel provides sufficient power, the pump goes through the alignment phase by turning the rotor into the position required for start-up.
- The processor then waits until the capacitor is sufficiently charged.
- This enables a start-up with minimal power (less than one watt).

#### **Over-temperature Safety Device**

- The ecocirc solar pump comes with an integrated overtemperature safety device which shuts off the pump electronics when reaching temperatures over 230°F.
- After reaching a critical temperature 203°F the pump will lower its speed automatically in order to avoid a total shutdown.

#### **Materials of Construction**

Pump Body: Lead-Free\* Brass

O-Ring: EPDM

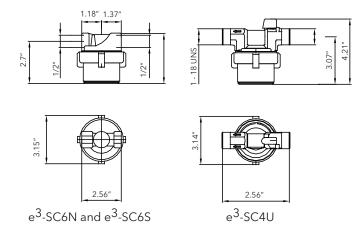
Bearing: Carbon/Alumina Ceramic

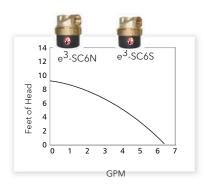
Impeller: PPO

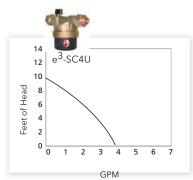
Motor: High Efficiency ECM

All Other Wetted Parts: Type 316 Stainless Steel

Shaft-less, Seal-less Construction







#### **Technical Data**

Motor Design: Electronically commutated spherical motor with permanent magnet rotor/impeller

Voltage: 12 - 24 Volt Maxium System Temperature: 203°F (95°C) Maxium Pressure: 150 PSI

Power Consumption\*: Min. start-up power consumption less than 1 Watt, max. power consumption 22 Watts

Current Draw: 0.25 - 1.46 A

Acceptable Media: Potable hot water recirculation, heating water, water/glycol mixtures, other media on request\*\*

Environment: IP 42 Insulation Class: Class F

#### **Available Models**

| Model                | Part Number | Description  | Weight |
|----------------------|-------------|--|--------|
| e <sup>3</sup> -SC6S | 6055B2000   | Lead-Free Brass* Solar Circulator 1/2" Sweat         | 2 lbs. |
| e <sup>3</sup> -SC6N | 6055B2001   | Lead-Free Brass* Solar Circulator 1/2" NPT           | 2 lbs. |
| e <sup>3</sup> -SC4U | 6055B2002   | Lead-Free Brass* Solar Circulator 1/2" Union Sweat** | 2 lbs. |

<sup>\*</sup>CSA certified to NSF/ANSI 372 that product contains less than 0.25% lead content by weight on wetted surface.

<sup>\*</sup> Power consumption and start may vary in different installations. \*\*Please check pump performance with more than 20% glycol.

<sup>\*\*</sup> Built-in ball check valve and purge valve.

#### **CIRCULATORS** Bell & Gossett Cast Iron Wet Rotor Circulators / NRF

#### **Description**

A residential or light commercial, maintenance free, axial flanged, in-line, cast iron, wet rotor circulation pump for hydronic heating systems. UL and cUL Listed.

#### **Operating Data**

Maximum Working Pressure: 150 PSI (10 bar)

Maximum Operating Temperature: NRF-22 & NRF-9F/LW: 240°F (115°C)

NRF-25, NRF-33, NRF-36 & NRF-45: 225°F (107°C)

#### **Materials of Construction**

Pump Body: Cast Iron Impeller: Noryl Shaft: Ceramic

Bearings: Double-Sintered Carbon

#### Warranty

Bell & Gossett offers a warranty of 3 years from date of manufacture or 18 months from date of installation (which ever comes first) against failure as a result of defects in materials and workmanship.

#### **Specifications**

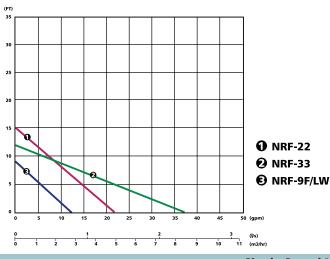
| Model     | Single | Three | Part   | Flange Sizes                            | Dimensions Inches (mm)  |                          |                         | Standard 60 Cycle Motor Characteristics* |   |       |           |      | Shipping<br>Weight |
|-----------|--------|-------|--------|---|-------------------------|--------------------------|-------------------------|--|---|-------|-----------|------|--------------------|
| Number    | Speed  | Speed | Number | Inches - NPT                            | Α                       | В                        | С                       | Watts                                    | Ø | Volts | F.L. Amps | RPM  | lbs. (Kg)          |
| NRF-9F/LW | •      |       | 103267 |   | 6 <sup>3/</sup> 8 (162) | 6 <sup>3/</sup> 16 (157) | 5 <sup>1</sup> /8 (130) | 41                                       |   |       | 0.40      | 2800 | 9.3 (4.2)          |
| NRF-22    | •      |       | 103251 |   | 6 <sup>3</sup> /8 (162) | 6 <sup>3</sup> /16 (157) | 5 <sup>1</sup> /8 (130) | 92                                       |   |       | 0.80      | 2940 | 9.3 (4.2)          |
| NRF-25    |        | •     | 103417 | 3/4, 1, 11/4, 11/2                      | 6 <sup>3</sup> /8 (162) | 6 <sup>3</sup> /16 (157) | 5 <sup>1</sup> /8 (130) | 125                                      |   | 445   | 1.20      | 2950 | 10.4 (4.7)         |
| NRF-33    | •      |       | 103350 |   | 6 <sup>3</sup> /8 (162) | 5 <sup>9</sup> /16 (141) | 4 <sup>7</sup> /8 (124) | 125                                      | 1 | 115   | 1.10      | 2950 | 10.4 (4.7)         |
| NRF-36    |        | •     | 103400 |   | 6 <sup>3</sup> /8 (162) | 6 <sup>7</sup> /8 (175)  | 5 <sup>3</sup> /4 (146) | 270                                      |   |       | 2.30      | 3300 | 13.1 (6.0)         |
| NRF-45    |        | •     | 103404 | 1, 1 <sup>1</sup> /4, 1 <sup>1</sup> /2 | 8 <sup>1</sup> /2 (216) | 7 <sup>3</sup> /8 (187)  | 5 <sup>3</sup> /4 (146) | 270                                      |   |       | 2.30      | 3300 | 14.5 (6.6)         |

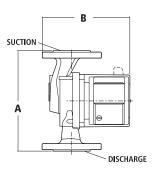
NRF-9F/LW, NRF-22, NRF-25 and NRF-33 are impedance protected.

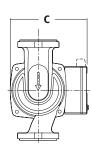
NRF-36 and NRF-45 are thermally protected.

Dimensions are approximate and subject to change. Contact factory for certified dimensions.

#### **Single Speed NRF Circulator Performance Curves**







#### **Single Speed NRF Circulators**







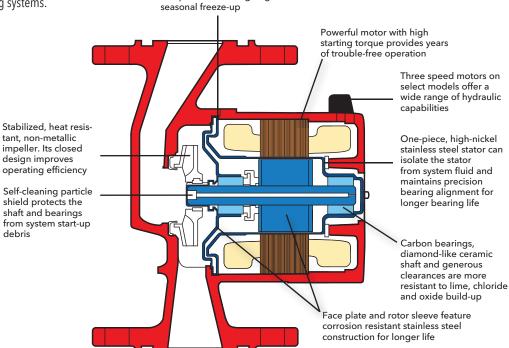
NRF-33



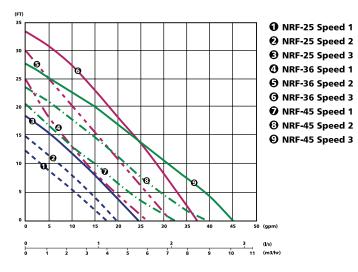
#### **CIRCULATORS** Bell & Gossett Cast Iron Wet Rotor Circulators / NRF

Reliable, maintenance-free, whisper quiet wet rotor circulators designed for residential and light commercial heating systems.

DuraGlide™ Bearing System (blue areas in cutaway illustration) incorporates several components working together to eliminate spassnal freeze.up



#### **Three-Speed NRF Circulator Performance Curves**



#### **Optional Zone Pump Relay Control**



The ZoneTrol II AZ-1A is a single zone pump relay that turns the pump and boiler on when the thermostat calls for heat. The AZ-1A is ideal when adding a zone to an existing system and can be daisy-chained together to control multiple zones (See page 25.)

#### **Three-Speed NRF Circulators**







NRF-25 NRF-36

NRF-45

# **CIRCULATORS** Lead-Free Wet Rotor Circulators for Potable Water / NBF & SSF

#### **Description**

A residential or light commercial, maintenance-free, in-line, lead-free\* bronze or stainless steel, wet rotor circulator for potable water systems and other applications. Flanged, union or sweat models available. UL and cUL listed.

#### **Operating Data**

Maximum Working Pressure: 150 PSI (10 bar)

Maximum Operating Temperature:

NBF-25, NBF-33, NBF-36, NBF-45: 225°F (107°C)

All Others: 230°F (110°C)

#### **Materials of Construction**

Pump Body NBF: 100% Lead-Free\* Bronze

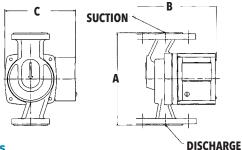
SSF: Stainless Steel Impeller: Noryl Shaft: Ceramic

Bearings: Double-Sintered Carbon

#### Warranty

Bell & Gossett offers a warranty of three years from date of manufacture or 18 months from date of installation (which ever comes first) against failure as a result of defects in materials and workmanship.

\*CSA certified to NSF/ANSI 372 that product contains less than 0.25% lead content by weight on wetted surface.







NBF-9

#### **Cross Reference**

| BELL & GOSSETT | <b>GRUNDFOS*</b> | TACO** |
|----------------|------------------|--------|
| NBF-8S/LW      | UM 15-10B5       | 003B   |
| NBF-9U/LW      | UP 15-18SU       | 006B   |
| NBF-10S/LW     | UP 15-18B5       | 006B   |
| NBF-12U/LW     | UP 15-42SU       | 005B   |
| NBF-12F/LW     | UP 15-42SF       | 005B   |
| NBF-18S        | UP 15-42B5       | -      |
| NBF-22U        | UP 25-64SU       | 007B   |
| NBF-22         | UP 25-64SF       | 007B   |
| SSF-22         | UP25-64SF        | 007B   |
| NBF-25         | UPS15-58         | OOR-MS |
| NBF-33         | -                | 0010B  |
| NBF-36         | UP26-96BF        | 0011B  |
|                | UP26-99BF        | 0013B  |
|                | UP26-64SF        | 0014B  |
| NBF-45         | UP43-75BF        | -      |

<sup>\*</sup>Grundfos is a registered trademark of Grundfos Pumps Corp.

| Model<br>Number | Part<br>Number | Connections               | Dimensions<br>Inches (mm) |              |             |       |   | d 60 Cycle<br>racteristics* |           | Shipping<br>Weight |            |
|-----------------|----------------|---------------------------|---------------------------|--------------|-------------|-------|---|-----------------------------|-----------|--------------------|------------|
| Number          | Number         |                           | Α                         | В            | С           | Watts | Ø | Volts                       | F.L. Amps | RPM                | lbs. (Kg)  |
| NBF-8S/LW       | 103257LF       | 1/2" Sweat                | 5 (127)                   | 5 7/32 (132) | 4 7/8 (124) | 39    |   |                             | 0.39      |                    | 9.0 (4.1)  |
| NBF-9U/LW       | 103258LF       | Union**                   | 6 1/8 (156)               | 5 1/16 (129) | 4 7/8 (124) | 41    |   |                             | 0.40      | 2800               | 9.3 (4.2)  |
| NBF-10S/LW      | 103259LF       | 1/2" Sweat                | 5 (127)                   | 5 7/32 (132) | 4 7/8 (124) | 55    |   |                             | 0.46      | 2800               | 9.0 (4.1)  |
| NBF-12F/LW      | 103260LF       | Flange 3/4, 1, 11/4, 11/2 | 6 3/8 (162)               | 5 9/16 (141) | 4 7/8 (124) | 55    |   |                             | 0.48      |                    | 9.5 (4.3)  |
| NBF-12U/LW      | 103261LF       | Union**                   | 6 1/8 (156)               | 5 1/16 (129) | 4 7/8 (124) | 55    |   |                             | 0.48      |                    | 9.3 (4.2)  |
| NBF-18S         | 103316LF       | 1/2" Sweat                | 5 (127)                   | 5 7/32 (132) | 4 7/8 (124) | 90    |   |                             | 0.74      | 3000               | 9.0 (4.1)  |
| NBF-22          | 103252LF       | Flange 3/4, 1, 11/4, 11/2 | 6 3/8 (162)               | 5 9/16 (141) | 4 7/8 (124) | 92    |   |                             | 0.80      | 2040               | 9.5 (4.3)  |
| NBF-22U         | 103255LF       | Union**                   | 6 1/8 (156)               | 5 1/16 (129) | 4 7/8 (124) | 92    |   | 115                         | 0.80      | 2940               | 9.3 (4.2)  |
| NBF-25          | 103418LF       | Flange 3/4, 1, 11/4, 11/2 | 6 3/8 (162)               | 6 3/16 (157) | 5 1/8 (130) | 125   |   | 115                         | 1.10      | 2950               | 10.4 (4.7) |
| NBF-33          | 103351LF       | Flange 3/4, 1, 11/4, 11/2 | 6 3/8 (162)               | 6 3/16 (157) | 5 1/8 (130) | 125   |   |                             | 1.10      | 2930               | 10.4 (4.7) |
| NBF-36          | 103401LF       | Flange 3/4, 1, 11/4, 11/2 | 6 3/8 (162)               | 6 7/8 (175)  | 5 3/4 (146) | 270   |   |                             | 2.30      |                    | 13.1 (6.0) |
| NBF-45          | 103405LF       | Flange 1, 11/4, 11/2      | 8 1/2 (216)               | 7 3/8 (187)  | 5 3/4 (147) | 270   |   |                             | 2.30      | 3300               | 14.5 (6.6) |
| SSF-9U/LW       | 103360LF       | Union**                   | 6 1/8 (156)               | 5 1/16 (129) | 4 7/8 (124) | 41    |   |                             | 0.40      |                    | 9.3 (4.2)  |
| SSF-12F/LW      | 103358LF       | Flange 3/4, 1, 11/4, 11/2 | 6 3/8 (162)               | 5 9/16 (141) | 4 7/8 (124) | 55    |   |                             | 0.48      | 2800               | 9.5 (4.3)  |
| SSF-12U/LW      | 103361LF       | Union**                   | 6 1/8 (156)               | 5 1/16 (129) | 4 7/8 (124) | 55    |   |                             | 0.40      |                    | 9.3 (4.2)  |
| SSF-22          | 103357LF       | Flange 3/4, 1, 11/4, 11/2 | 6 3/8 (162)               | 5 9/16 (141) | 4 7/8 (124) | 92    |   |                             | 0.80      | 2940               | 9.5 (4.3)  |
| SSF-22U         | 103362LF       | Union**                   | 6 1/8 (156)               | 5 1/16 (129) | 4 7/8 (124) | 92    |   |                             | 0.00      | 2940               | 9.3 (4.2)  |

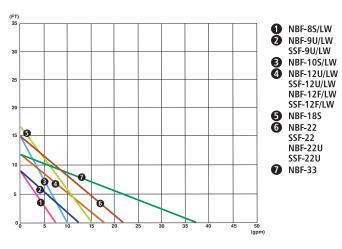
<sup>\*</sup> Impedance protected

<sup>\*\*</sup>Taco is a registered trademark of Taco, Inc.

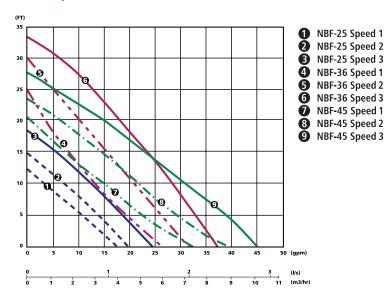
<sup>\*\*</sup> Union Connections are available in 3/4" NPT, 1/2" sweat & 3/4" sweat.

# **CIRCULATORS** Lead-Free Wet Rotor Circulators for Potable Water / NBF & SSF - continued

#### **Single Speed-NBF/SSF 60 HZ Performance Curve**



#### **Three Speed-NBF 60 HZ Performance Curve**



#### **CIRCULATORS** Series LR™ Maintenance-Free Circulators

#### **Materials of Construction**

Pump Body: LR-20WR: Cast Iron

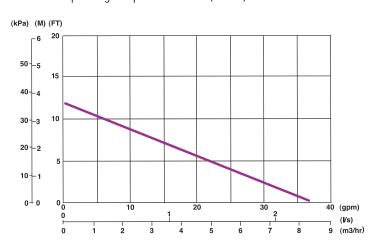
LR-15BWR: Lead-Free\* Bronze

Impeller: Noryl® Shaft: Ceramic Bearings: Carbon

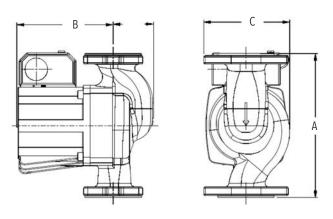
\*CSA certified to NSF/ANSI 372 that product contains less than 0.25% lead content by weight on wetted surface.

#### **Operating Data**

Maximum Working Pressure: 150 PSI (10 bar)
Maximum Operating Temperature: 225°F (107°C)







| Model<br>Number | Part<br>Number | Pump<br>Body | Flange<br>Sizes      | Dimension Inches (mm) |         |            |       |   | Approx.<br>Shpg. Wt. |         |      |            |
|-----------------|----------------|--------------|----------------------|-----------------------|---------|------------|-------|---|----------------------|---------|------|------------|
| Mullibel        | Nullibel       | Material     | Inches-NPT           | A                     | В       | С          | Watts | Ø | F.L. Amps            | FL Amps | RPM  | lbs (Kg)   |
| LR-20WR         | 106507         | Cast Iron    | 3/4, 1, 1-1/4, 1-1/2 | 6-3/8 (162)           | 6 (152) | 3-7/8 (98) | 125   | 1 | 115                  | 1.10    | 2950 | 10.4 (4.7) |
| LR-15BWR        | 106514LF       | Bronze       | 3/4, 1, 1-1/4, 1-1/2 | 0-3/0 (102)           | 0(132)  | 3-770 (70) | 123   | ' | 113                  | 1.10    | 2730 | 10.4 (4.7) |

#### **CIRCULATORS** Maintenance-Free Circulators

#### SERIES PL a superior alternative to large wet rotor pumps



PL-30, 36, 45, 50, 55

PL-75, 130

#### **Operating Data**

Maximum Working Pressure: 150 PSI (10.3 bar) Maximum Operating Temperature: 225°F (107°C)

#### **Materials of Construction**

Booster Body: Cast Iron or Lead-Free\* Bronze

Face Plate: Stainless Steel

Impeller: 30% Glass Filled Noryl® (PL-55 & PL-130): Glass Filled PPS

Shaft: Carbon Steel (PL-55 & PL-130): Stainless Steel Shaft Sleeve: Stainless Steel (PL-55 & PL-130): None Seal: Mechanical, Carbon on Silicon Carbide

Motor Bearings: Sealed Precision Steel Ball Bearing Permanently Lubricated

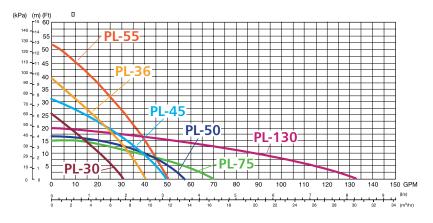
Motor Type: ODP Elastomers: EPDM

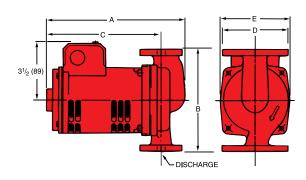
\*CSA certified to NSF/ANSI 372 that product contains less than 0.25% lead content by weight on wetted surface.

#### **Specifications**

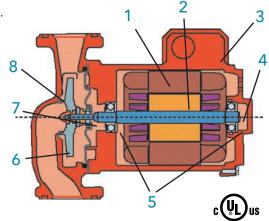
| Cast       | Iron     | Lead        | Free     | Flange<br>Size          | Mot  | Motor Characteristics* |         |      |               | Dimensions in inches (mm) @ 60 Hz (Open Drip-Proof) |               |              |             |            |
|------------|----------|-------------|----------|-------------------------|------|------------------------|---------|------|---------------|---|---------------|--------------|-------------|------------|
| Model No.  | Part No. | Model No.   | Part No. | Inches - NPT            | HP   | Ø                      | Voltage | RPM  | Α             | В   | С             | D            | E           | lbs. (Kg)  |
| PL-30      | 1BL012   | PL-30B      | 1BL013LF | 3/4, 1,<br>1 1/4, 11/2  | 1/12 |                        |         | 2650 | 85/8 (219)    | 6 3/8 (162)   | 7 1/8 (181)   | 4 3/16 (106) | 4 3/8 (111) | 11.6 (5.3) |
| PL-36      | 1BL001   | PL-36B      | 1BL003LF | 3/4, 1,<br>1 1/4, 1 1/2 | 1/6  |                        |         | 3300 | 85/8 (219)    | 6 3/8 (162)   | 7 1/8 (181)   | 4 3/16 (106) | 4 3/8 (111) | 13.1 (6.0) |
| PL-45      | 1BL002   | PL-45B      | 1BL004LF | 1, 1 1/4<br>1 1/2       | 1/6  |                        |         | 3300 | 91/8 (232)    | 8 1/2 (216)   | 7 1/4 (184)   | 4 5/8 (117)  | 4 1/2 (114) | 14.5 (6.6) |
| PL-50      | 1BL016   | PL-50B      | 1BL017LF | 1, 1 1/4<br>1 1/2       | 1/6  | 1                      | 115     | 3300 | 9 1/8 (232)   | 8 1/2 (216)   | 7 1/4 (184)   | 4 5/8 (117)  | 4 1/2 (114) | 14.5 (6.6) |
| PL-55      | 1BL032   | PL-55B      | 1BL068LF | 3/4, 1,<br>1 1/4, 1 1/2 | 2/5  |                        |         | 3250 | 9 9/16 (243)  | 6 3/8 (162)   | 7 15/16 (202) | 4 3/16 (106) | 4 3/4 (121) | 13.1 (6.0) |
| PL-75      | 1BL034   | PL-75B      | 1BL035LF | 2                       | 1/6  |                        |         | 3400 | 9 15/16 (252) | 8 1/2 (216)   | 7 3/8 (187)   | 5 3/16 (132) | 4 5/8 (117) | 18.5 (8.4) |
| PL-130/ 2" | 1BL063   | PL-130B/ 2" | 1BL065LF | 2                       | 2/5  |                        |         | 3200 | 10 3/4 (273)  | 8 1/2 (216)   | 8 1/4 (210)   | 5 3/16 (132) | 5 1/8 (130) | 22 (10)    |
| PL-130/3"  | 1BL070   | PL-130B/ 3" | 1BL072LF | 2 1/2 & 3               | 2/5  |                        |         | 3200 | 10 3/4 (273)  | 8 1/2 (216)   | 8 1/4 (210)   | 6 (152)      | 5 1/8 (130) | 27 (12.2)  |

\* 230/60/1 motors available upon request. Models PL-75 and PL-130 have four bolt hole flange connection, all others have two bolt hole flange connectors. Dimensions are approximate and subject to changes. Contact factory for certified dimensions.

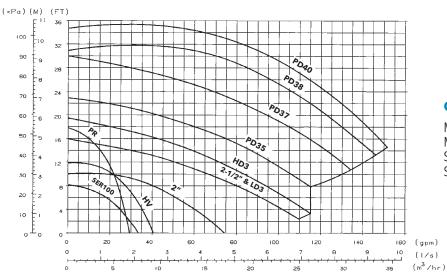




- 1 B&G's powerful, dry-motor design delivers exceptional performance.... 25% more efficient than competition.
- 2 Precision-machined and balanced alloy steel rotor for superior performance.
- 3 Quick-connect wire nut leads and dual knock-outs make for fast, sure hook-ups.
- 4 Solid "Stiff-Shaft" design is constructed of high-strength alloy steel impervious to cracking caused by thermal stresses.
- 5 XL-11™ Precision-Crafted Bearing System... is permanently oil lubricated... completely maintenance free...precisely positioned for long-life and isolated for quiet operation.
- 6 Advanced close-coupled design increases pump life and efficiency, assures dependable seasonal start-ups and can easily handle difficult water conditions.
- 7 Tough, durable seal system features a carbon/silicon carbide seal on a stainless steel shaft sleeve for long life and rugged operation.
- 8 Double sided I-Seal™ design for optimum efficiency.



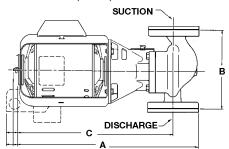
#### **CIRCULATORS** Oil Lubricated Circulators Three-Piece





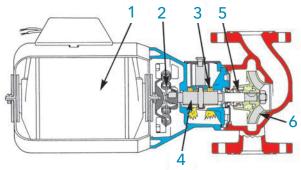
**Operating Data** 

Maximum Working Pressure: 125 PSI (8.6 bar) Maximum Operating Temperature: Standard Seal: 225°F (107°C) continuous Special Seals: 250°F (121°C) continuous



| •               |                   |                  |              |             |                          |              |          |             |                |   |                |                      |          |
|-----------------|-------------------|------------------|--------------|-------------|--------------------------|--------------|----------|-------------|----------------|---|----------------|----------------------|----------|
| Model<br>Number | Cast In           | on               | Bro          | nze         | Flange<br>Size<br>Inches | Size @ 60 Hz |          |             |                | ensions in Inches (i<br>(Open Drip-Proof) | mm)            | Approxima<br>Wt. lbs |          |
|                 | Model Number      | Part Number      | Model Number | Part Number | (NPT)                    | HP           | Ø        | Voltage     | Α              | В   | С              | Cast Iron            | Bronze   |
| Series 100      | 100NFI            | 106189           | 100 AB       | 106192LF    | 3/4, 1                   |              |          |             |                |   |                |                      |          |
|                 | 100BI             | 106190           | 100 BNFI     | 106197LF    | 1-1/4, 1-1/2             | 1/12         | _        |             | 14-7/8 (378)   | 6-3/8 (162)                               | 12-3/4 (324)   | 20 (9)               | 21 (10)  |
| Series PR       | PR<br>PR BI       | 102206<br>102207 | PR AB        | 102208LF    | 3/4, 1<br>1-1/4, 1-1/2   | 1/6          |          |             | 15-1/4 (387)   | 8-1/2 (216)                               | 12-3/4 (324)   | 30 (14)              | 32 (15)  |
| Series HV       | HV NFI            | 102210           | HV AB        | 102231LF    | 1, 1-1/4,                |              |          | 115 - with  |                |   |                |                      |          |
| Selies III      | HV BI             | 102230           | HV BNFI      | 102213LF    | 1-1/2                    | 1/6          |          | built-in    | 15-3/8 (391)   | 8-1/2 (216)                               | 13 (330)       | 28 (13)              | 30 (14)  |
| 2"              | 2 NFI<br>2 BI     | 102214<br>102232 | 2AB          | 102233LF    | 2                        | 1/6          |          | overload    | 4.6 5 (0 (422) | 0.4/2 (246)                               | 14 (356)       | 26 (46)              | 20 (40)  |
|                 | 2-1/2             | 102232           | 2 BNFI       | 102217LF    | 2                        | 1/0          | 1        | protection  | 16-5/8 (422)   | 8-1/2 (216)                               | 14 (550)       | 36 (16)              | 39 (18)  |
| 2-1/2"          | 2-1/2 BI          | 102218           | 2-1/2 AB     | 102220LF    | 2-1/2                    | 1/4          |          |             | 17-1/4 (438)   | 10 (254)                                  | 14 (356)       | 54 (24)              | 58 (26)  |
| LD3             | LD3               | 102222           |              |             |                          |              | 1        |             |                |   |                |                      |          |
| LD3             | LD3 BI            | 102223           | LD3 AB       | 102224LF    | 3                        | 1/4          | 1        |             | 17-1/4 (438)   | 10 (254)                                  | 14 (356)       | 53 (24)              | 57 (26)  |
| HD3             | HD3 BI            | 102226<br>102227 | HD3 AB       | 102228LF    | 3                        | 1/3          |          | 115/230     | 17-1/2 (445)   | 10 (254)                                  | 14-1/4 (362)   | 55 (25)              | 59 (27)  |
|                 | PD35S             | 105089           | HD3 AB       | 102228LF    | 3                        | 1/3          | <b>-</b> | 115/230     | 17-1/2 (443)   | 10 (2.54)                                 | 14-1/4 (302)   | 33 (23)              | 33 (21)  |
| PD-35S          | PD35S BI          | 105099           | PDB35S       | 105092LF    | 3                        | 1/2          | 1        | 115/230     | 20-1/4 (514)   | 12 (305)                                  | 16-7/8 (429)   | 75 (34)              | 80 (36)  |
| DD 2ET          | PD35T             | 105093           |              |             |                          |              |          |             |                |   |                |                      |          |
| PD-35T          | PD35T BI          | 105094           | PDB35T       | 105096LF    | 3                        | 1/2          | 3        | 208-230/460 | 20-1/4 (514)   | 12 (305)                                  | 16-7/8 (429)   | 75 (34)              | 80 (36)  |
| PD-37S          | PD37S             | 105097           | ļ            |             |                          |              |          |             |                |   |                |                      |          |
| 10-3/3          | PD37S BI          | 105098           | PDB37S       | 105100LF    | 3                        | 3/4          | 1        | 115/230     | 20-1/4 (514)   | 12 (305)                                  | 16-7/8 (429)   | 75 (34)              | 80 (36)  |
| PD-37T          | PD37T             | 105101           |              |             | _                        | 2/4          |          |             | 20 414 (54.4)  | 12 (205)                                  | 4.5.7(0.(40.0) | 75 (2.4)             | 00 (00)  |
|                 | PD37T BI          | 105102<br>105121 | PDB37T       | 105104LF    | 3                        | 3/4          | 3        | 208-230/460 | 20-1/4 (514)   | 12 (305)                                  | 16-7/8 (429)   | 75 (34)              | 80 (36)  |
| PD-38S          | PD38S<br>PD38S BI | 105121           | PDB38S       | 105123LF    | 3                        | 1            | 1        | 115/230     | 22-3/4 (578)   | 14-1/2 (368)                              | 19 (483)       | 128 (58)             | 138 (63) |
|                 | PD38T             | 105122           | 100000       | 10312361    | ,                        |              | - '      | 113/230     | 22 3/4 (370)   | 14 1/2 (500)                              | 15 (405)       | 120 (30)             | 150 (05) |
| PD-38T          | PD38T BI          | 105133           | PDB38T       | 105135LF    | 3                        | 1            | 3        | 208-230/460 | 24 (610)       | 14-1/2 (368)                              | 20-1/4 (514)   | 125 (57)             | 135 (61) |
| PD-40S          | PD40S             | 105151           |              |             |                          |              |          |             |                |   |                |                      |          |
| τυ-403          | PD40S BI          | 105152           | PDB40S       | 105153LF    | 3                        | 1-1/2        | 1        | 115/230     | 24-3/4 (629)   | 14-1/2 (368)                              | 21 (533)       | 130 (59)             | 140 (64) |
| PD-40T          | PD40T<br>PD40T BI | 105137<br>105138 | PDB40T       | 105139LF    | 3                        | 1-1/2        | 3        | 208-230/460 | 21-7/8 (556)   | 14-1/2 (368)                              | 18-1/8 (460)   | 127 (58)             | 137 (62) |

- PD-38 and PD-40 are ball bearing, maintenance-free design.
- \*Special motors available upon request. Dimensions are approximate and subject to changes.
- Contact factory for certified dimension.
- 1 B&G Motor The heart of the booster. The finest circulator motor available. Sleeve bearing, oil lubricated with replaceable resilient motor mounts. B&G motors are designed and manufactured specifically for the B&G boosters.
- 2 Noise dampening coupler. B&G's own flexible spring design adds to quiet operation. Do not accept a substitute.
- 3 Long bronze sleeve bearings maintain exact shaft alignment. Provides for constant circulation of oil over bearing surfaces.
   6 Centrifugal impeller prevents accumulation of air at seal face
- 4 Precision ground pump shaft is oversized to provide large bearing surfaces. Hardened integral thrust collar minimizes end-thrust to ensure long seal and bearing life.
- 5 The B&G mechanical seal is designed to withstand the wide range of water temperatures, pressures, additives and dissolved solids common in hydronic systems.
  - 6 Centrifugal impeller prevents accumulation of air at seal faces to assure long life. Close impeller/body tolerances minimize water slippage and maximize efficiency.





#### CIRCULATORS Series 60 In-Line Mounted Centrifugal Pump Now Available with ECM Motor

#### **Description**

A maintenance-free, in-line, cast iron centrifugal pump for header pump applications.

# Designed for a variety of applications

- Hydronic heating & cooling systems
- Domestic water
- Fluid transfer

#### **Product Features**

- Maintenance-free pump and motor design
- Internally self-flushing mechanical seal
- XL11<sup>®</sup> lubrication system
- Factory tested, Qualtiy Product
- ISO 9001 certified
- Neoprene coupling
- Compact design
- Easy installation
- Wide range of standard sizes
- Backed by B&G three-year warranty

#### **Materials of Construction**

Body: Cast Iron (Bronze Fitted) Cast Bronze (All Bronze) Impeller: Cast Bronze Motor Shaft: Alloy Steel Pump Shaft: Steel Volute Gasket: Cellulose Fiber Shaft Sleeve: Copper Alloy

Bracket: Cast Iron with Stainless Steel Face Plate: 304 Stainless Steel

Mechanical Seal: Buna/Carbon-Ceramic

Standard: -20°F to 225°F

#### **Operating Data**

Maximum working pressure: 175 PSI Operating temperature: 225°F

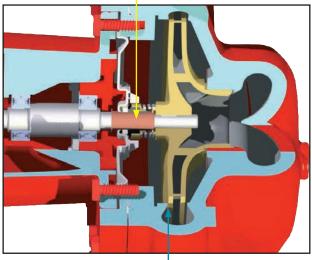


Shown with optional ECM motor



#### Internally self-flushing seal

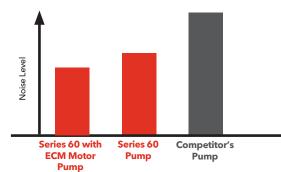
Bell & Gossett's open-seal chamber design provides superior flow circulation around the seal faces, resulting in reduced heat buildup, increased particle removal and superior seal-face flushing. It all adds up to long, trouble-free seal performance.



#### Impeller

State-of-the-art hydraulically balanced impellers and resilient-mounted motors provide smooth, quiet operation.

# Series 60 with ECM Motor Pump is 5% quieter than standard Series 60

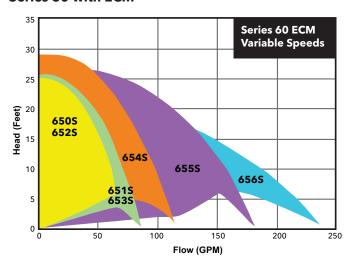


#### **Quiet operation**

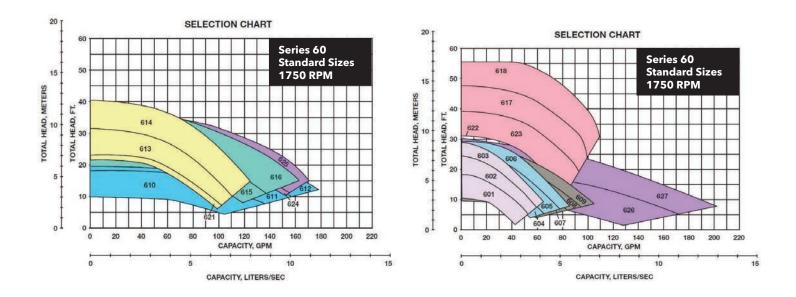
The XL-11\* Precision-Crafted Bearing System, advanced fluid passage design and B&G permanently lubricated motor come together to deliver smooth, quiet, maintenance-free performance.

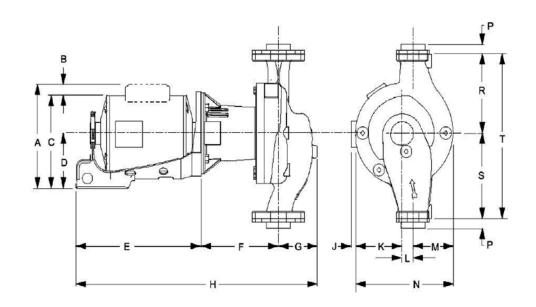
#### **ECM Performance Curves**

# Hydraulic Curve Performance Range Series 60 with ECM



# **CIRCULATORS** Series 60 In-Line Mounted Centrifugal Pump





#### **Specifications**

|                      | Suction And                     |               | n)          |              |            |             |              |            |             |             |              |
|----------------------|---------------------------------|---------------|-------------|--------------|------------|-------------|--------------|------------|-------------|-------------|--------------|
| Model                | Discharge<br>Size<br>Inches NPT | F             | G           | К            | L          | М           | N            | Р          | R           | S           | т            |
| 601,602 & 603        | 1                               | 6-7/16 (164)  | 3-7/16 (87) | 3-5/8 (92)   | 1-3/8 (35) | 2-1/2 (64)  | 7-1/2 (190)  | 3/4 (19)   | 5 (127)     | 6 (152)     | 11 (279)     |
| 604,605 & 606        | 1-1/4                           | 6-7/16 (164)  | 3-7/16 (87) | 3-5/8 (92)   | 1-3/8 (35) | 2-1/2 (64)  | 7-1/2 (190)  | 3/4 (19)   | 5 (127)     | 6 (152)     | 11 (279)     |
| 607,608 & 609        | 1-1/2                           | 6-9/16 (167)  | 3-5/8 (92)  | 3-3/4 (95)   | 1-3/8 (35) | 2-3/4 (70)  | 7-7/8 (200)  | 3/4 (19)   | 5 (127)     | 6-1/2 (165) | 11-1/2 (292) |
| 613,614 & 621        | 1-1/2                           | 6-11/16 (170) | 3-3/8 (86)  | 4-1/16 (103) | 1 (25)     | 3-9/16 (90) | 8-9/16 (217) | 3/4 (19)   | 6-1/2 (165) | 7 (176)     | 13-1/2 (343) |
| 617,618,622 &<br>623 | 1-1/2                           | 9-3/8 (238)   | 3-1/4 (83)  | 4-5/8 (117)  | 1 (25)     | 3-7/8 (98)  | 9-1/2 (241)  | 3/4 (19)   | 6-1/2 (165) | 7 (176)     | 13-1/2 (343) |
| 610,611 & 612        | 2                               | 6-11/16 (164) | 3-3/4 (95)  | 3-3/4 (95)   | 1-3/8 (35) | 2-7/8 (73)  | 8 (203)      | 13/16 (21) | 5 (127)     | 6-1/2 (165) | 11-1/2 (292) |
| 615,616              | 2                               | 6-15/16 (170) | 3-1/2 (89)  | 4-3/8 (111)  | 1 (25)     | 4 (102)     | 9-3/8 (238)  | 13/16 (21) | 6-1/2 (165) | 7 (176)     | 13-1/2 (343) |
| 619,620 &624         | 2                               | 9-3/8 (238)   | 3-1/2 (89)  | 4-3/4 (121)  | 1 (25)     | 4-1/8 (105) | 9-7/8 (251)  | 13/16 (21) | 6-1/2 (165) | 7-1/2 (165) | 14 (356)     |

Maximium working pressure 175 PSI (12 Bar)

### **FLANGES** Check-Trol™ Isolation Flow Control Flange

#### **Description**

The Check-Trol flange is a combination isolation valve, flow control valve, and companion flange for circulators. The ball valve allows the circulator to be removed from the system without draining the system. The internal spring check prevents gravity circulation. Free floating companion flange makes pump installation a snap.

#### **Operating Data**

Maximum Working Pressure: 150 PSI (10 bar)
Maximum Operating Temperature: 200°F (93°C)

#### **Materials of Construction**

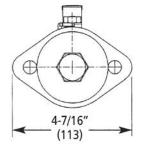
Valve Body: Lead-Free\* Brass Flange: Chrome Plated Steel

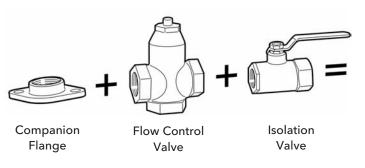
Ball: Chrome Plated Lead-Free\* Brass

Packing: PTFE Seat Ring: PTFE Stem: Lead-Free\* Brass

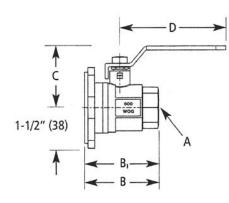
Spring Check: Nitrile, Acetal, Stainless Steel
\*CSA certified to NSF/ANSI 372 that product contains less than
0.25% lead content by weight on wetted surface.











#### **Specifications**

| Model<br>Number | Size<br>Inches      | Use with<br>Following         |            | Dimensions - Inches (mm)<br>Following Circulators |                   |                |                |            |  |  |  |
|-----------------|---------------------|-------------------------------|------------|---|-------------------|----------------|----------------|------------|--|--|--|
| Number          | inches              | Circulators                   | Α          | В   | B <sub>1</sub> ** | С              | D              | lbs. (Kg)  |  |  |  |
| 101231LF        | 3/4" NPT x Flange   | ecocirc auto and vario        | 3/4" NPT   | 3-7/64" (79)                                      | 2-27/64" (61.5)   | 2" (50.5)      | 4-23/32" (120) | 3.4 (1.5)) |  |  |  |
| 101232LF        | 1" NPT x Flange     | ecocirc XL 20-35.             | 1" NPT     | 3-15/16" (100)                                    | 2-57/64" (73.3)   | 2-5/32" (54.7) | 4-23/32" (120) | 4.4 (2.0)  |  |  |  |
| 101233LF        | 1-1/4" NPTx Flange  | 36-45, 55-45                  | 1-1/4" NPT | 4-25/32" (121.4)                                  | 3-19/64" (84)     | 3" (76.2)      | 6-7/32" (158)  | 6.3 (2.8)  |  |  |  |
| 101245LF        | 1-1/2" NPT x Flange | NRF/NBF/SSF                   | 1-1/2" NPT | 4-27/32" (122.9)                                  | 3-23/64" (85.5)   | 3" (76.2)      | 6-7/32" (158)  | 6.6 (3.0)  |  |  |  |
| 101236LF        | 3/4" SWT x Flange   | Wet Rotors*                   | 3/4" SWT   | 3-21/64" (84.5)                                   | 2-41/64" (67)     | 2" (50.5)      | 4-23/32" (120) | 3.4 (1.5)  |  |  |  |
| 101237LF        | 1" SWT x Flange     | Series PL-30, PL-36,<br>PL-55 | 1" SWT     | 4-1/64" (102)                                     | 3" (75.3)         | 2-5/32" (54.7) | 4-23/32" (120) | 4.2 (1.9)  |  |  |  |
| 101238LF        | 1-1/4" SWT x Flange |                               | 1-1/4" SWT | 4-55/64" (123.4)                                  | 3-25/64" (86)     | 3" (76.2)      | 6-7/32" (158)  | 5.9 (2.7)  |  |  |  |
| 101247LF        | 1-1/2" SWT x Flange | Jenes 100, FR and ER          | 1-1/2" SWT | 5-1/64" (127.4)                                   | 3-35/64" (90)     | 3" (76.2)      | 6-7/32" (158)  | 6.5 (3.0)  |  |  |  |

<sup>\*</sup> Not for use with NRF/NBF-45, HV flanges required.

Dimensions and weights are approximate and subject to change. Contact factory for certified dimensions. Check-Trol flange is sold with an isolation flange as a pair.

\*\* B<sub>1</sub> Dimension is overall length of isolation flange. The part numbers and shipping weights are for one Check-Trol flange and one isolation flange, capscrews and nuts.

#### **ISOLATION FLANGES**

#### **Description**

The isolation flange is a combination of an isolation ball valve and a companion flange for circulators. The isolation flange allows easy service or replacement of the circulator without the need to drain the system. The isolation flange fits the Bell & Gossett NRF/NBF/SSF wet rotors, Series PL, Series 100, HV, PR and LR circulators.

#### **Operating Data**

Maximum Working Pressure: 150 PSI (10 bar) Maximum Operating Temperature: 250°F (121°C)

#### **Materials of Construction**

Valve Body: Lead-Free\* Brass Flange: Chrome Plated Steel Ball: Chrome Plated Lead-Free\* Brass Packing: PTFE

Seat Ring: PTFE Stem: Lead-Free\*Brass

\*CSA certified to NSF/ANSI 372 that product contains less than 0.25% lead content by weight on wetted surface.



#### **Specifications**

| Model<br>Number | Size<br>Inches | Use with<br>Following          |            | Dimensions - Inches (mm)<br>Following Circulators |                |                |           |  |  |  |
|-----------------|----------------|--------------------------------|------------|---|----------------|----------------|-----------|--|--|--|
| Number          | inches         | Circulators                    | Α          | В   | С              | D              | lbs. (Kg) |  |  |  |
| 101221LF        | 3/4" NPTF IF   | ecocirc auto and vario         | 3/4" NPT   | 2-27/64" (61.5)                                   | 2" (50.5)      | 4-47/64" (120) | 3.2 (1.5) |  |  |  |
| 101222LF        | 1" NPTF IF     | ecocirc XL 20-35,              | 1" NPT     | 2-57/64" (73.3)                                   | 2-5/32" (54.7) | 4-47/64" (120) | 4.1 (1.9) |  |  |  |
| 101223LF        | 1-1/4" NPTF IF | 36-45, 55-45<br>NRF/NBF/SSF    | 1-1/4" NPT | 3-19/64" (84)                                     | 3" (76.2)      | 6-7/32" (158)  | 5.8 (26)  |  |  |  |
| 101241LF        | 1-1/2" NPTF IF | wet rotors                     | 1-1/2" NPT | 3-23/64" (85.5)                                   | 3" (76.2)      | 6-7/32" (158)  | 6.1 (28)  |  |  |  |
| 101226LF        | 3/4" SWT IF    | Series PL-30,                  | 3/4" SWT   | 2-41/64" (67)                                     | 2" (50.5)      | 4-23/32" (120) | 3.2 (1.5) |  |  |  |
| 101227LF        | 1" SWT IF      | PL-36, PL-55                   | 1" SWT     | 3" (75.3)   | 2-5/32" (54.7) | 4-23/32" (120) | 3.9 (1.8) |  |  |  |
| 101228LF        | 1-1/4" SWT IF  | Series 100, PR and LR          | 1-1/4" SWT | 3-25/64" (86)                                     | 3" (76.2)      | 6-7/32" (158)  | 5.4 (25)  |  |  |  |
| 101243LF        | 1-1/2" SWT IF  | Does not include<br>NRF/NBF-45 | 1-1/2" SWT | 3-35/64" (90)                                     | 3" (76.2)      | 6-7/32" (158)  | 6 (27)    |  |  |  |

"IF" = "Isolation Flange"

Note: Dimensions and weights are approximate and subject to change. Contact factory for certified dimensions.

The part numbers and shipping weights are for two isolation flanges, capscrews and nuts.

#### **Companion Flanges**

#### Flanges for Cast Iron Circulators

|                                      | Size<br>(NPT) | Master Carton of 12<br>Part No. | Set of 2<br>Part No. |
|--------------------------------------|---------------|---------------------------------|----------------------|
| Series 100, PR                       | 3/4"          | 101001                          | 101201               |
| NRF-22, NRF-9F/LW,<br>NRF-33, NRF-36 | 1"            | 101002                          | 101202               |
| PL-30, PL-36, PL-55                  | 1-1/4"        | 101003                          | 101203               |
| ecocirc XL                           | 1-1/2"        | 101004                          | 101204               |
| Series HV, PL-45                     | 1″            | 101005                          | 101205               |
| PL-50, NRF-45                        | 1-1/4"        | 101006                          | 101206               |
| ecocirc XL                           | 1-1/2"        | 101007                          | 101207               |

|                                      | Size<br>(NPT) | Set of 2<br>Part No.* |
|--------------------------------------|---------------|-----------------------|
| PL-75, PL-130/2"<br>ecocirc XL 15-75 | 2″            | 101215                |
| PL-130/3"                            | 2-1/2"        | 101219                |
| ecocirc XL 40-275                    | 3″            | 101217                |

<sup>\*</sup>Includes Fasteners

#### Union Connection for NBF Circulators

|                                  | Union      | Set of Two |          |  |  |
|----------------------------------|------------|------------|----------|--|--|
|                                  | Connection | Model No.  | Part No. |  |  |
|                                  | 1/2" sweat | UC-1/2S    | 113203LF |  |  |
| NBF-22U, NBF-12U/LW<br>NBF-9U/LW | 3/4" sweat | UC-3/4S    | 113201LF |  |  |
| 1401-707244                      | 3/4" NPT   | UC-3/4NPT  | 113202LF |  |  |

#### Flanges for Bronze Circulators

|                                       | Size<br>(NPT) | Master Carton of 12<br>Part No. | Set of 2<br>Part No. |
|---------------------------------------|---------------|---------------------------------|----------------------|
| Series 100B, PRAB,                    | 3/4"          | 101011LF                        | 101208LF             |
| NBF-22, NBF-12F/LW,<br>NBF-33, NBF-36 | 1″            | 101012LF                        | 101209LF             |
| PL-30B, PL-36B                        | 1-1/4"        | 101013LF                        | 101210LF             |
| ecocirc XLB                           | 1-1/2"        | 101014LF                        | 101211LF             |
| Series HV, PL-45B                     | 1″            | 101015LF                        | 101212LF             |
| PL-50B, NBF-45                        | 1-1/4"        | 101016LF                        | 101213LF             |
| ecocirc XLB                           | 1-1/2"        | 101017LF                        | 101214LF             |

|   | Size<br>(NPT) | Set of 2<br>Part No.* |
|---|---------------|-----------------------|
| PL-75B, PL-130B/2"<br>ecocirc XLB 15-75 | 2"            | 101216LF              |
| PL-130B/3"                              | 2-1/2"        | 101220LF              |
| ecocirc XLB 40-275                      | 3″            | 101218LF              |

<sup>\*</sup>Includes Fasteners





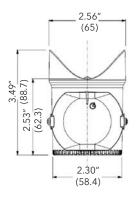
# **CONTROLS** ecocirc SERIES TIMER

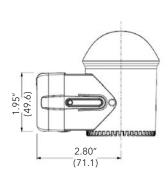
#### **Description**

To increase the overall efficiency of a domestic hot water recirculating system and to reduce water wasted while waiting for hot water, the e<sup>3</sup> Timer can be installed on all e<sup>3</sup> pumps. The timer is easily installed by removing the motor end cap, plugging in the timer and setting the timer schedule without any wiring. The timer can be used in 3-different selections: ON, OFF and TIMER. The ON selection operates the pump continuously, the OFF selection turns the pump OFF and the TIMER selection (depicted by a clock on the timer) turns the pump on when programmed.

#### **Operational Limits**

Power Supply: Internally powered by the e<sup>3</sup> circulating pump Minimum Switch Interval: 30 minutes Run Modes: ON (Continuous), OFF (Off at all times) and TIMER (run at programmed intervals)







e<sup>3</sup> Timer (Part No. LHB08260002)



Pump not included

#### **CONTROLS** for NBF Circulators



#### TC-1 Automatic Timer Kit (Part No. 113210)

To increase the overall efficiency of a hot water recirculation system, the TC-1 timer control kit can be installed for use on any B&G NBF circulator. The TC-1 timer control is programmable to turn the circulator ON and OFF automatically at preset times. This permits the user to have the pump circulate hot water only during those times when high usage can be expected throughout the day. Power supply minimum interval switch is 15 minutes. Run modes maximum switch current is 16 amps.



# AQS-1/2 (Part No. 113223) and AQS-3/4 (Part No. 113224) Aquastat

Designed to thermostatically turn any B&G NBF circulator ON and OFF. The AQ-1/2 or AQ-3/4 will switch the pump OFF at 120°F (48.9°C) and ON at 100°F (37.8°C). The aquastats are available in separate models that will sense the temperature for either 1/2" or 3/4" copper pipe.

AQS-1/2" clips onto 1/2" copper pipe or 3/8" steel pipe AQS-3/4" clips onto 3/4" copper pipe or 1/2" steel pipe

#### **RELAYS** ZONETROL II AZ-1A<sup>™</sup> Snap-On Pump Relay

#### **Description**

The ZONETROL II AZ-1A snap on relay box is an easy to install single zone pump controller that mounts directly on any Bell & Gossett wet rotor circulator NRF/NBF or Series PL booster. The AZ-1A turns the pump and boiler ON as thermostat calls for heat. Using the wire nuts provided with the package, the AZ-1A is quickly assembled onto any NRF/NBF or 1/12 to 1/6 HP Series PL. The clearly marked TT terminals for the thermostat and the XX isolated end switch terminals make the rest of the hook-up a snap. The AZ-1A can be daisy-chained together to form a maximum of three zones.

The Bell & Gossett AZ-1A is ideal for any single to three zone pump application. Or can be used when adding a zone to an existing system. There's no more need to have a pump controller hanging on the wall, simply install the AZ-1A to our NRF/NBF or Series PL circulators and you are finished.





#### **Features**

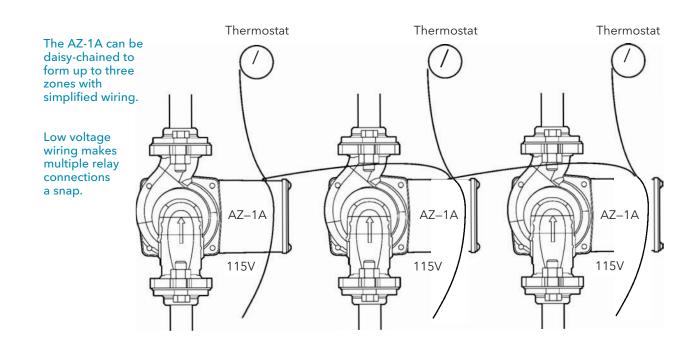
- Snap-on design allows the AZ-1A to be quickly attached to any B&G wet rotor circulator, reducing your inventory investment (no need to carry "special" circulators with factory mounted controllers)
- Clearly marked terminals make for sure, fast wiring of the system
- Compact design fits in tight locations and presents a clean professional appearence
- 100% factory tested assures reliable operation
- 5 year warranty the best in the industry
- Daisy-Chain the AZ-1A relays to form up to three zones
- Can be used on any B&G model NRF, NBF or 1/12 to 1/6 HP Series PL pumps

#### **Specifications**

| Model<br>Number | Part<br>Number | Transformer | Relay           | Power Input      |  |
|-----------------|----------------|-------------|-----------------|------------------|--|
| AZ-1A           | 109423         | 2.5 VA      | 24 VAC / 5 amps | 115 V, 60 Hz, 1ø |  |

Dimensions (L x W x H): 2-7/8" X 3-1/4" X 2-5/8" Approximate Shipping Weight: 0.75 lbs





# **RELAYS** ZONETROL™ Switching Relays for Zoning with Valves

#### **Features**

- 100% factory tested quarantees operation
- Five year limited warranty the best in the business
- Replaceable, standard "ice cube" type relays allow up to 10 amps, 1/3 HP per individual zone
- Selectable priority for domestic hot water
- 30 minute built-in priority timer helps prevent house freeze up no additional plug-in cards required
- Automatically resetable fuse protects controller from overload eliminates "no heat" call backs due to blown fuse
- Powerful transformers operate up to six zones
- LED diagnostic lights installed internal to the box cover keeps the trouble shooting in the hands of the authorized heating professionals
- Can be used with "tankless coil" or "cold start" applications



#### **Specifications**

| Model<br>Number | Part<br>Number | Zones | Priority<br>Feature | Transformer<br>Output<br>at 24 Volts | Relay<br>Switching<br>Action | Each End<br>Switch Contact<br>Rating | Dimension<br>W x H x D (inches) | Approx.<br>Shpg. Wt.<br>(lbs.) |
|-----------------|----------------|-------|---------------------|--------------------------------------|------------------------------|--------------------------------------|---------------------------------|--------------------------------|
| ZTV-4           | 109407         | 4     | yes                 | 40 VA                                | DPDT                         | 5A, 1/8 HP                           | 9-1/4 x 7-1/4 x 2-3/4           | 4.6                            |
| ZTV-6           | 109408         | 6     | yes                 | 75 VA                                | DPDT                         | @ 120VAC                             | 11-3/8 x7-1/4 x 3-3/4           | 6.9                            |

# **RELAYS** ZONETROL II Switching Relays with Reset Option for Zoning with Pump

#### **Description**

Bell & Gossett's ZoneTrol II is a ready-to-install controller for hydronic circulators in residential and light commercial applications. All ZoneTrol II controllers are UL and cUL listed and feature multi-function LEDs that are visible without removing the cover for easy start-up and troubleshooting. All units are compatible with analog and digital 24 VAC thermostats, including "power stealing" designs. The multi-zone controllers feature an advanced microprocessor design that provides domestic hot water (DHW) priority & timer, pump exercise and a post purge timer without the need for add-on circuit boards or modules.

Four and six zone controllers are field expandable for up to 18 pumps.

# Section 2 Section 2 Section 2 Section 2 Section 2 Section 2 Section 3 Section 4 Section 3 Section 3 Section 4 Section 4

The next generation of zone controllers from Bell & Gossett brings 21st century technology to residential controls.

#### **Standard Features (multiple zone controllers only)**

- Priority: Enables DHW zone to have priority over heating zones for limited period of time. User adjustable settings include OFF (disables priority functionality), 30 minutes and 60 minutes.
- Post Purge Timer: Circulator(s) will continue to run for 90 seconds after thermostat opens and allows additional extraction of BTUs from high mass boilers. User adjustable settings are OFF and ON.
- Exercise: Runs each circulator for 10 seconds after each 72 hours of inactivity. User adjustable settings are ON and OFF.
- Expandability: 4 and 6 zone controllers can easily be connected via a ZC-11 cable to accommodate systems consisting of up to 18 circulators.
- Five-year Warranty

| Model<br>Number | Part<br>Number | Zones | Combined Load<br>(max.) @ 120 VAC                          | Dimensions W x L x D<br>Inches (mm) | Weight<br>Lbs (kg) |  |  |
|-----------------|----------------|-------|--|-------------------------------------|--------------------|--|--|
| Z-1             | 109424         | 1     | 5 amps   | 6.5 x 5 x 3 (165 x 127 x 76)        | 2.6 (1.18)         |  |  |
| Z-2             | 109425         | 2     | 20 amps  | 6.5 x 5 x 3 (165 x 127 x 76)        | 3 (1.36)           |  |  |
| Z-3             | 109426         | 3     | 20 amps  | 6.5 x 5 x 3 (165 x 127 x 76)        | 3.1 (1.4)          |  |  |
| Z-4             | 109427         | 4     | 20 amps  | 13.5 x 8.25 x 3.25 (343 x 210 x 83) | 7.3 (3.3)          |  |  |
| Z-6             | 109430         | 6     | 20 amps  | 13.5 x 8.25 x 3.25 (343 x 210 x 83) | 7.5 (3.4)          |  |  |
| ZC-11*          | 109454         | Co    | Communication cable for connection of multiple controllers |                                     |                    |  |  |

<sup>\*</sup> fits 4 and 6 zone controllers only – one required for each slave controller.

#### **VALVES** Snap Zone™ Valve

#### **Description**

Snap Zone valves are precision engineered four wire thermoelectrically operated valves designed for heating and cooling systems. The valve opens and closes based upon the voltages applied to the actuator. Use the Bell & Gossett Snap Zone Valves to speed installation time and reduce callback times to customers. The actuator can be installed or removed at any angle on the adapter ring. The compact design and universality in the actuator mounting position allows for easy installation in the most difficult positions.

#### **Operating Data**

Maximum Operating Temperature: 212°F (100°C) Minimum Operating Temperature: 32°F (0°C) Maximum Operating Pressure: 240 PSI Maximum Differential Closeoff: 60 PSI

Open/Close Speed: 3 min. Electrical Rating: 24V 60Hz

Power Consumption: 1.8W, 75mA (6 per 40VA)

End Switch Rating: 1.0A @ 24VAC

#### **Materials of Construction**

Body: Forged Brass Bonnet/Packing Box: Brass

Plunger Assembly: Brass, EPDM Seals

Stem: Stainless Steel Union Nuts: Brass Tailpieces: Brass O-Rings: EPDM

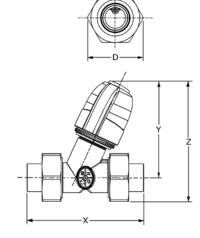
Actuator: Polyamide Housing

Cable: PVC

#### **Cv Ratings**

| Snap Zone Size | 1/2" | 3/4" | 1″  |  |
|----------------|------|------|-----|--|
| Cv             | 1.8  | 2.8  | 2.8 |  |

| Mode | l Number Naming Convention                                |
|------|---|
| SZV  | Snap Zone Valve   |
| 050  | Body Size<br>050 = 0.500"<br>075 = 0.750"<br>100 - 1.000" |
| N    | Connection Type<br>S = Sweat Body<br>N = FNPT Threaded    |
| 4W   | Actuator Type<br>4W = 4 Wire                              |
| E    | End Switch<br>E = Endswitch                               |



| Model Number | Part Number | Description               |             | Shipping<br>Weight,<br>Ibs (kg) |             |              |           |
|--------------|-------------|---------------------------|-------------|---------------------------------|-------------|--------------|-----------|
|              |             |                           | D           | х                               | Υ           | Z            | ius (kg)  |
| SZV-050S-4WE | 109500      | ½" SWT Zone Valve, 4 Wire | 1.59 (40.3) | 3.48 (88.5)                     | 3.55 (90.2) | 4.24 (107.7) | 1.4 (0.6) |
| SZV-075S-4WE | 109501      | ¾" SWT Zone Valve, 4 Wire | 2.02 (51.3) | 4.28 (108.7)                    | 3.55 (90.2) | 4.42 (112.5) | 1.4 (0.6) |
| SZV-100S-4WE | 109502      | 1" SWT Zone Valve, 4 Wire | 2.24 (56.9) | 4.28 (108.7)                    | 3.55 (90.2) | 4.52 (114.9) | 1.4 (0.6) |
| SZV-050N-4WE | 109506      | ½" NPT Zone Valve, 4 Wire | 1.59 (40.3) | 3.58 (91.0)                     | 3.55 (90.2) | 4.24 (107.7) | 1.4 (0.6) |
| SZV-075N-4WE | 109507      | ¾" NPT Zone Valve, 4 Wire | 2.02 (51.3) | 4.18 (106.1)                    | 3.55 (90.2) | 4.42 (112.5) | 1.4 (0.6) |
| SZV-100N-4WE | 109508      | 1" NPT Zone Valve, 4 Wire | 2.24 (56.9) | 4.44 (112.7)                    | 3.55 (90.2) | 4.52 (114.9) | 1.4 (0.6) |
| SZV-050S-000 | 109512      | ½" Sweat Body             | 1.59 (40.3) | 3.48 (88.5)                     | -           | -            | 1.0 (0.4) |
| SZV-075S-000 | 109513      | ¾" Sweat Body             | 2.02 (51.3) | 4.28 (108.7)                    | -           | _            | 1.0 (0.4) |
| SZV-100S-000 | 109514      | 1" Sweat Body             | 2.24 (56.9) | 4.28 (108.7)                    | -           | -            | 1.0 (0.4) |
| SZV-050N-000 | 109515      | ½" NPT Body               | 1.59 (40.3) | 3.58 (91.0)                     | -           | -            | 1.0 (0.4) |
| SZV-075N-000 | 109516      | ¾" NPT Body               | 2.02 (51.3) | 4.18 (106.1)                    | -           | -            | 1.0 (0.4) |
| SZV-100N-000 | 109517      | 1" NPT Body               | 2.24 (56.9) | 4.44 (112.7)                    | -           | -            | 1.0 (0.4) |
| SZV-000-4WE  | 109518      | 4 Wire Actuator w/ES      |             | _                               |             |              | 0.4 (0.2) |

#### **BALANCE VALVES** Lead-Free\* Circuit Setter® Plus

#### **Description**

The Circuit Setter Plus and Circuit Setter Plus RF provide the perfect balance of adjustability and efficiency for potable water and HVAC systems. They are precisely calibrated for use as a presettable balance valve, variable orifice flow meter and positive shut-off service valve. They are also designed for optimal system efficiency and water conservation. The Circuit Setter Plus and Circuit Setter Plus RF can provide the perfect balancing solutions for your potable water and HVAC system.

Save time, energy and water with the lead-free Circuit Setter Plus and Circuit Setter Plus RF.

- Designed for all plumbing and HVAC systems.
- Provides equal flow throughout all circuits to conserve water and optimize system efficiency.
- Calibrated accurate flow control and measurement.
- Bi-directional design allows any installation configuration.
- Externally adjustable manual balance valve for easy adjustment.
- Reduces pump energy requirements.
- Meets or exceeds stringent codes for potable water.
- Includes memory stop indicator.
- Provides drain option.
- Provides positive shut off and isolation.
- Includes pressure/temperature ports.

#### **Materials of Construction**

Body: Brass ASTM B283-C69300\*

Ball: 304 Stainless Steel

Seat Rings: Glass and Carbon filled TFE Readout Valves: Brass with EPT check valves

Stem "O" Ring: EPDM

#### **Maximum Working Pressure**

NPT Models: 400 PSIG (2758 kPa) Sweat Models: See table below

#### **Maximum Operating Temperature**

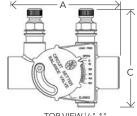
-4°F (-20°C) to 250°F (121°C)

\*CSA certified to NSF/ANSI 372 that product contains less than 0.25% lead content by weight on wetted surface.

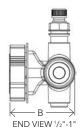


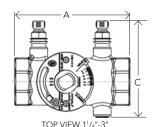


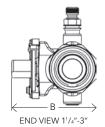
| Type Solder          | Maximum Pressure Limitations for 1/2" - 1" with Solder Connections |              |  |  |  |  |  |
|----------------------|--|--------------|--|--|--|--|--|
|                      | Pressure PSI kPa   | Temp °F (°C) |  |  |  |  |  |
|                      | 300 (2068)   | 200 (93)     |  |  |  |  |  |
| 95-5<br>Tin-Antimony | 250 (1724)   | 225 (107)    |  |  |  |  |  |
| I III / III I III I  | 200 (1379)   | 250 (121)    |  |  |  |  |  |











| Model                                 | Part     | C:    | Connection | Din          | nensions** in Inches | (mm)         | Weight       |  |
|---------------------------------------|----------|-------|------------|--------------|----------------------|--------------|--------------|--|
| Number                                | Number   | Size  | Туре       | Туре д       |                      | С            | in lbs. (kg) |  |
| RF-1/2S LF                            | 117410LF | 1/2"  | Sweat      | 2.91 (73.9)  | 1.82 (46.2)          | 2.85 (72.4)  | 0.6 (0.27)   |  |
| RF-3/4S LF                            | 117411LF | 3/4"  | Sweat      | 3.51 (89.2)  | 2.05 (52.1)          | 3.10 (78.7)  | 0.75 (0.34)  |  |
| CB-1/2S LF                            | 117412LF | 1/2"  | Sweat      | 2.91 (73.9)  | 1.82 (46.2)          | 2.85 (72.4)  | 1 (0.45)     |  |
| CB-3/4S LF                            | 117413LF | 3/4"  | Sweat      | 3.51 (89.1)  | 2.05 (52.1)          | 3.10 (78.7)  | 1.25 (0.6)   |  |
| CB-1S LF                              | 117401LF | 1"    | Sweat      | 4.29 (109)   | 2.33 (59.2)          | 3.33 (84.6)  | 2 (0.91)     |  |
| CB-1 <sup>1</sup> / <sub>4</sub> S LF | 117402LF | 11/4" | Sweat      | 4.91 (124.7) | 3.08 (78.2)          | 3.69 (93.7)  | 3.5 (1.6)    |  |
| CB-1 <sup>1</sup> / <sub>2</sub> S LF | 117403LF | 11/2" | Sweat      | 5.21 (132.3) | 3.27 (83)            | 3.95 (100.3) | 3.8 (1.7)    |  |
| CB-2S LF                              | 117404LF | 2"    | Sweat      | 6.31 (160.3) | 3.83 (97.3)          | 4.44 (112.8) | 6.2 (2.8)    |  |
| CB-1/2 LF                             | 117414LF | 1/2"  | NPT        | 2.94 (74.7)  | 1.98 (50.3)          | 3.02 (76.7)  | 1.25 (0.6)   |  |
| CB-3/4 LF                             | 117415LF | 3/4"  | NPT        | 3.06 (77.7)  | 2.17 (55.1)          | 3.12 (79.2)  | 1.5 (0.7)    |  |
| CB-1 LF                               | 117416LF | 1"    | NPT        | 3.81 (96.8)  | 2.47 (62.7)          | 3.42 (86.9)  | 2 (0.9)      |  |
| CB-1 <sup>1</sup> / <sub>4</sub> LF   | 117103LF | 11/4" | NPT        | 4.41 (112)   | 3.19 (81)            | 3.69 (93.7)  | 3.5 (1.6)    |  |
| CB-1 <sup>1</sup> / <sub>2</sub> LF   | 117104LF | 11/2" | NPT        | 4.42 (112.3) |                      |              | 3.8 (1.7)    |  |
| CB-2 LF                               | 117105LF | 2"    | NPT        | 5.13 (130.3) |                      |              | 6.2 (2.8)    |  |
| CB-21/2 LF                            | 117106LF | 21/2" | NPT        | 6.00 (152.4) | 4.51 (114.6)         | 4.83 (122.7) | 9 (4.1)      |  |
| CB-3 LF                               | 117107LF | 3"    | NPT        | 6.50 (165.1) | 5.12 (130.0)         | 5.44 (138.2) | 12 (5.4)     |  |

<sup>\*\*</sup> All dimensions +/-0.125 (3.2 mm) tolerance. Dimensions are subject to change. Not to be used for construction purposes unless certified.

#### **BALANCE VALVES** Circuit Sentry<sup>™</sup> Flo-Setter<sup>™</sup>

#### **Description**

The Circuit Sentry Flo-Setter valve is a field adjustable pressure independent flow limiter that maintains set flow rates regardless of pressure fluctuations in the system; eliminates overflow.

- The unique **GPM dial** is easy to set. Requires no instruments, charts or wheels
- Saves pump energy and improves coil efficiency
- No minimum straight pipe lengths required
- Integrated pressure / temperature ports included
- Large open flow paths for clog-free operation
- Integrated isolation/shut-off capability

#### **Materials of Construction**

Body: DZR Brass

Flow Setting: PA6 20% Glass Spring: Stainless Steel Diaphragm: HNBR O-Rings: EPDM

#### **Maximum Working Pressure**

375 PSIG (2585 kPa)

#### **Maximum Operating Temperature**

14°F (-10°C) to 248°F (110°C)

#### **Control Range**

Maximum 58 PSI (399 kPa) Delta P

#### **Accuracy**

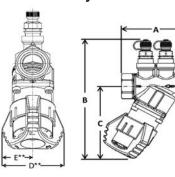
+/-5%

#### **Model AF**

#### **New GPM dial**



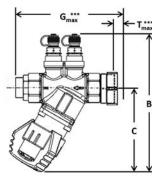
#### **Circuit Sentry Flo-Setter**



#### **Circuit Sentry Flo-Setter Specifications**

| Model<br>Number | Part<br>Number | Size   | Connection    | DIME         | ENSION       | s* IN IN     | CHES (       | mm)          |               | Capacity<br>M (L/hr) | Approx.<br>Weight |
|-----------------|----------------|--------|---------------|--------------|--------------|--------------|--------------|--------------|---------------|----------------------|-------------------|
| Number          | Number         |        | Туре          | Α            | В            | С            | D**          | E**          | Min.          | Max.                 | lbs. (kg)         |
| FS-1/2          | 117630         | 1/2"   | NPT<br>Female | 2.9<br>(75)  | 5.6<br>(144) | 3.4<br>(87)  | 2.24<br>(57) | 1.12<br>(28) | 0.26<br>(60)  | 4.75<br>(1,080)      | 1.1<br>(0.5)      |
| FS-3/4          | 117632         | 3/4"   | NPT<br>Female | 3.1<br>(79)  | 5.6<br>(144) | 3.4<br>(87)  | 2.24<br>(57) | 1.12<br>(28) | 0.45<br>(102) | 8.50<br>(1,930)      | 1.3<br>(0.6)      |
| FS-1            | 117643         | 1"     | NPT<br>Female | 3.9<br>(100) | 6.8<br>(173) | 4.3<br>(110) | 2.54<br>(65) | 1.27<br>(33) | 060<br>(136)  | 10.56<br>(2,400)     | 2.8<br>(1.3)      |
| FS-1-1/4        | 117636         | 1 1/4" | NPT<br>Female | 4.0<br>(104) | 7.0<br>(178) | 4.3<br>(110) | 2.54<br>(65) | 1.27<br>(33) | 0.88<br>(200) | 22.01<br>(5,000)     | 3.1<br>(1.4)      |
| FS-1-1/2        | 117637         | 1 1/2" | NPT<br>Female | 5.4<br>(138) | 7.9<br>(201) | 5.1<br>(131) | 3.60<br>(92) | 1.80<br>(46) | 3.17<br>(719) | 32.58<br>(7,400)     | 6.6<br>(3.0)      |
| FS-2            | 117638         | 2"     | NPT<br>Female | 5.4<br>(138) | 8.1<br>(207) | 5.1<br>(131) | 3.60<br>(92) | 1.8<br>(46)  | 3.96<br>(900) | 45.57<br>(10,350)    | 7.5<br>(3.4)      |





| Model      | Valve Size | Connection Fixed |              | DI           | MENSIONS     | * IN INCHE   | S (mm)        |              |               | city in GPM<br>/hr) | Approx. Weigh |                  |               |                  |                   |
|------------|------------|------------------|--------------|--------------|--------------|--------------|---------------|--------------|---------------|---------------------|---------------|------------------|---------------|------------------|-------------------|
| Number     | Fixed End  | End              | В            | С            | D**          | E**          | G Max***      | T Max***     | Min.          | Max.                | lbs. (kg)     |                  |               |                  |                   |
| AF-1/2     | 1/2"       | Sweat Female     | 5.6<br>(144) | 3.4<br>(87)  | 2.24<br>(57) | 1.12<br>(28) | 5.6<br>(142)  | 1.55<br>(39) | 0.26<br>(60)  | 4.75<br>(1,080)     | 1.2<br>(0.5)  |                  |               |                  |                   |
| AF-1/2     | 1/2"       | NPT Female       | 5.6<br>(144) | 3.4<br>(87)  | 2.24<br>(57) | 1.12<br>(28) | 5.0<br>(127)  | 1.55<br>(39) | 0.26<br>(60)  | 4.75<br>(1,080)     | 1.2<br>(0.5)  |                  |               |                  |                   |
| AF-3/4     | 3/4"       | Sweat Female     | 5.6<br>(144) | 3.4<br>(87)  | 2.24<br>(57) | 1.12<br>(28) | 6.3<br>(160)  | 1.55<br>(39) | 0.45<br>(102) | 8.50<br>(1,930)     | 1.5<br>(0.7)  |                  |               |                  |                   |
| AF-3/4     |            | NPT Female       | 5.6<br>(144) | 3.4<br>(87)) | 2.24<br>(57) | 1.12<br>(28) | 5.3<br>(135)  | 1.55<br>(39) | 0.45<br>(102) | 8.50<br>(1,930))    | 1.5<br>(0.7)  |                  |               |                  |                   |
| 45.4       | 411        | Sweat Female     | 6.8<br>(173) | 4.3<br>(110) | 2.54<br>(65) | 1.27<br>(33) | 7.6<br>(193)  | 2.00<br>(51) | 0.60<br>(136) | 10.56<br>(2,400)    | 3.1<br>(1.4)  |                  |               |                  |                   |
| AF-1       | 1"         | 1"               | 1"           | NPT Female   | 6.8<br>(173) | 4.3<br>(110) | 2.54<br>(65)  | 1.27<br>(33) | 6.4<br>(163)  | 2.00<br>(51)        | 0.60<br>(136) | 10.56<br>(2,400) | 3.1<br>(1.4)  |                  |                   |
| AF-1-1/4   | 4.4/411    | Sweat Female     | 7.0<br>(178) | 4.3<br>(110) | 2.54<br>(65) | 1.27<br>(33) | 7.9<br>(201)  | 2.00<br>(51) | 0.88<br>(200) | 22.01<br>(5,000)    | 3.6<br>(1.6)  |                  |               |                  |                   |
| AF-1-1/4   | 1 1/4"     | 1 1/4"           | 1 1/4"       | 1 1/4"       | 1 1/4"       | NPT Female   | 7.0<br>(178)  | 4.3<br>(110) | 2.54<br>(65)  | 1.27<br>(33)        | 6.7<br>(170)  | 2.00<br>(51)     | 0.88<br>(200) | 22.01<br>(5,000) | 3.6<br>(1.6)      |
| AF 4 4/2   | 1 1/2"     | Sweat Female     | 7.9<br>(201) | 5.1<br>(131) | 3.60<br>(92) | 1.8<br>(46)  | 10.6<br>(269) | 2.52<br>(64) | 3.17<br>(719) | 32.58<br>(7,400)    | 7.6<br>(3.4)  |                  |               |                  |                   |
| AF-1-1/2 1 | 1 1/2"     | NPT Female       | 7.9<br>(201) | 5.1<br>(131) | 3.60<br>(92) | 1.8<br>(46)  | 9.2<br>(234)  | 2.52<br>(64) | 3.17<br>(719) | 32.58<br>(7,400)    | 7.6<br>(3.4)  |                  |               |                  |                   |
| AF-2       | 211        | Sweat Female     | 8.1<br>(207) | 5.1<br>(131) | 3.6<br>(92)  | 1.80<br>(46) | 11.7<br>(297) | 3.14<br>(80) | 3.96<br>(900) | 45.57<br>(10,350)   | 8.7<br>(3.9)  |                  |               |                  |                   |
|            | 2"         | 2"               | 2"           | 2"           | 2"           | 2"           | NPT Female    | 8.1<br>(207) | 5.1<br>(131)  | 3.6<br>(92)         | 1.80<br>(46)  | 9.7<br>(246)     | 3.14<br>(80)  | 3.96<br>(900)    | 45.57<br>(10,350) |

<sup>\*</sup>All dimensions +/- 0.125" (3.2 mm) tolerance. Dimensions are subject to change. Not to be used for construction purposes unless certified.

<sup>\*\*</sup>Dimension is of maximum width of the handle or body, whichever is greater.

<sup>\*\*\*</sup>Includes tailpiece. Measurement of maximum length tailpiece available.

For minimum differential requirements please refer to submittal A-611 on our website. Maximum differential pressure is 58 PSID.

Minimum temperature is 14°F (-10°C) to 248°F (120°C). Maximum operating pressure is 375 PSI.

#### **VALVES** Flo-Control™ Valves

#### **Description**

Flo-Control valves prevent gravity flow in forced hot water systems, and permit summer/winter operation of indirect water heaters.

#### **Features**

- Combination straight/angle configurations in sizes 3/4" to 2" for ease of installation.
- Removable cap allows easy cleaning and service without removing pipe connections.
- Manual operating position for vertical lift disc to permit gravity circulation.

#### **Operating Data**

Maximum Working Pressure: 125 PSIG (862 kPa) Maximum Operating Temperature: 250°F (121°C)



Angle Pattern 2-1/2", 3"



Straight-Angle Pattern 3/4", 1", 1-1/4", 1-1/2", 2"





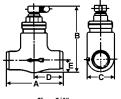


Straight Pattern 2-1/2", 3", 4"

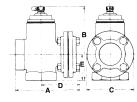
#### **Specifications**

| Model<br>Number | Part<br>Number |               | Dim           | ension in Inches | s (mm)       |              | Approx<br>Shpg. Wt. |
|-----------------|----------------|---------------|---------------|------------------|--------------|--------------|---------------------|
| Number          | Number         | Α             | В             | С                | D            | Е            | lbs. (Kg)           |
| SA 3/4          | 107034         | 3 1/8 (79)    | 4 15/16 (125) | 1 5/8 (41)       | 1 9/16 (40)  | 1 7/16 (37)  | 2 (0.9)             |
| SA 1            | 107018         | 3 1/2 (89)    | 5 1/2 (140)   | 1 7/8 (48)       | 1 3/4 (44)   | 1 1/2 (38)   | 3 (1.4)             |
| SA 1 1/4        | 107019         | 4 (102)       | 6 1/2 (165)   | 2 1/4 (57)       | 1 31/32 (50) | 1 7/8 (48)   | 4 (1.8)             |
| SA 1 1/2        | 107020         | 5 (127)       | 7 1/4 (184)   | 3 (76)           | 2 1/2 (64)   | 2 1/4 (57)   | 8 (3.6)             |
| SA 2            | 107021         | 6 7/8 (175)   | 7 1/2 (191)   | 4 5/8 (117)      | 4 (102)      | 2 5/8 (67)   | 12 (5.5)            |
| A 2 1/2         | 107006         | 7 1/4 (184)   | 7 5/8 (194)   | 5 3/8 (137)      | 4 1/2 (114)  | 4 1/8 (105)  | 20 (9.1)            |
| A 3             | 107007         | 7 1/2 (191)   | 7 3/4 (197)   | 6 (152)          | 4 1/2 (114)  | 4 1/4 (108)  | 23 (10.5)           |
| S 2 1/2         | 107014         | 9 5/16 (237)  | 8 11/16 (221) | 5 3/8 (137)      | 4 3/4 (121)  | 2 11/16 (68) | 22 (10.0)           |
| S 3             | 107015         | 9 15/16 (252) | 9 (229)       | 6 (152)          | 5 1/4 (133)  | 3 (76)       | 24 (10.9)           |
| S 4             | 107004         | 13 (330)      | 12 1/2 (318)  | 7 3/4 (197)      | 7 (178)      | 3 7/8 (98)   | 58 (26.4)           |
| SB 3/4          | 107024         | 3 1/4 (83)    | 3 7/8 (98)    | 1 7/16 (37)      | 1 5/8 (41)   | 23/32 (18)   | 1.2 (0.6)           |

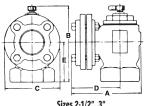
Dimensions are approximate and subject to change. Contact factory for certified dimensions.



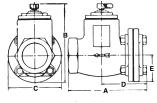
Sizes 3/4"
Sizes 3/4"
Sizes 3/4", 1", 1-1/4", 1-1/2"
Bronze Straight Valve
Straight Angle Valves



Sizes 2" Straight Angle Valves



Sizes 2-1/2", 3" Angle Valves



Sizes 2-1/2", 3", 4" Straight Valves

#### **VALVES** Hydrotrol™ Flow Control Valves

#### **Description**

The Hydrotrol (HT) flow control valve is used to prevent overheating of zones due to gravity flow in hydronic heating systems and will permit summer-winter operation of indirect water heater. The HT valve allows fluid to pass when the system or zone pumps start. When the system or zone pumps are not operating, the HT valve remains closed, preventing gravity circulation. The HT valves are designed with a 1/2 turn knob that can be manually opened when draining the system or for bypass purposes. The HT valve can be installed in either the horizontal or vertical orientation.

#### **Operating Data**

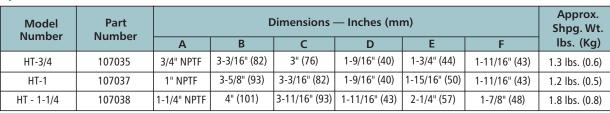
Maximum Working Pressure: 150 PSI (10 bar) Maximum Operating Temperature: 250°F (121°C)

#### **Materials of Construction**

Body: Brass

Internal Components: Non-Ferrous

#### **Specifications**



Do not use for construction. Dimensions are approximate and subject to change. Contact factory for certified dimensions.

#### **VALVES** DB-Differential Bypass Valve

#### **Description**

The differential bypass valve is used in systems where heating loads may be excluded from the circuit as zone valves close. It controls the excess flow in the system by acting as a bypass while ensuring adequate flow to the remaining open circuits. The differential bypass valve helps reduce velocity noise caused by excess flow through the circuits while maintaining the pump head at a constant value.

#### **Operating Data**

Maximum Working Pressure: 150 PSIG (1,034 kPa) Maximum Operating Temperature: 230°F (110 °C)

Adjustment Range: 2 to 10 PSI

#### **Materials of Construction**

Valve Body: Brass Seals: EPDM

Knob: ABS

Spring: Stainless Steel

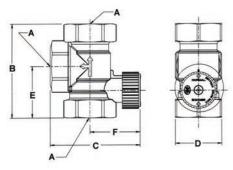
#### **Specifications**

| Model  | Part   | A            | B               | C          | D           | Connection | Weight (LB) |
|--------|--------|--------------|-----------------|------------|-------------|------------|-------------|
| Number | Number | (mm)         | (mm)            | (mm)       | (mm)        | Type       |             |
| DB-3/4 | 113247 | 3/4"<br>(19) | 2-5/16"<br>(59) | 1"<br>(26) | 4"<br>(104) | M<br>NPT   | 1           |

#### For hydronic systems utilizing zone valve

- Controls excess flow in the system when there is reduction in demand
- Available in 3/4" connection
- All brass body with non-ferrous internals





#### **VALVES** Pressure Reducing Valves

#### **Description**

Reducing valves fill the system to a preset pressure for optimum performance.

#### **Features**

- Fast fill feature reduces start-up time and labor.
- Low inlet pressure check valve helps prevent loss of system pressure if the supply water drops below system pressure.
- Convenient cleanable strainer is designed to prevent dirt and sediment from entering the system.
- Union connection available with 1/2" male NPT thread and 1/2" female sweat tail-piece for fast, flexible system connection

 Lead-Free brass body construction is ideal for potable water systems.



#### **Specifications for Combination "Dual Units"**

| Model  | Part             | 0                   | Body      | Connecti  | on in Inches | Dimensions             | in Inches (mm)    | Approx.                |
|--------|------------------|---------------------|-----------|-----------|--------------|------------------------|-------------------|------------------------|
| Number | Number           | Component<br>Valves | Material  | Boiler    | Fill         | Between<br>Connections | Overall<br>Height | Shpg. Wt.<br>lbs. (Kg) |
|        | 4404001 5        | Relief              |           |           | 1/2 NPT      | 6 7/16 (164)           | 5 3/8 (137)       | 4 (1.8)                |
| 8      | 110199LF         | B-38                |           | 1/2 NPT   | 1/2 141 1    | 0 7710 (104)           | 3 3/0 (137)       | 4 (1.0)                |
| г о    | 110197LF         | Relief              | Lead-Free |           | 1/2 NPT      | 6 7/16 (164)           | 6 (152)           | 3 3/4 (1.7)            |
| F-3    | 110197LF         | FB-38               | Brass     |           | 1/2 INF I    | 6 //16 (164)           |                   | 3 3/4 (1.7)            |
| E OTIL | 0711             |                     | ]         |           | 1/2 Union    | 8 5/8 (219)            | 0 (132)           | 4 (1.8)                |
| F-3TU  | 110198LF FB-38TU |                     |           | NPT/Sweat |              | 0 5/0 (219)            |                   | 4 (1.0)                |

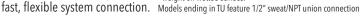
PRESSURE SETTING:

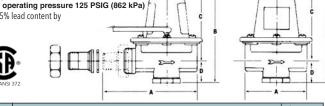
Relief 30 PSI

Reducing 12 PSI standard; field adustable range: 10 - 25 PSI

Maximum operating temperature 225°F (107°C) - Maximum operating pressure 125 PSIG (862 kPa)

\*CSA certified to NSF/ANSI 372 that product contains less than 0.25% lead content by weight on wetted surface.





#### **Specifications for Pressure Reducing Valve**

| Model<br>Number | Part<br>Number | Body<br>Material |               | cection<br>Inches | Factory<br>Setting | Adjustable<br>Range |               | Dimensions in Inches (mm) |              |             | Approx.<br>Shpg. Wt. |
|-----------------|----------------|------------------|---------------|-------------------|--------------------|---------------------|---------------|---------------------------|--------------|-------------|----------------------|
| Humber          |                |                  | C.EC Interior |                   | (PSIG)             | (PSIG)              | Α             | В                         | С            | D           | lbs. (Kg)            |
| B-38            | 110190LF       |                  | 1/2           | NDT               |                    |                     | 3 1/16 (78)   | 4 13/16 (122)             | 3 11/16 (94) | 1 1/8 (29)  | 1 3/4 (0.8)          |
| B7-12           | 110196LF       |                  | 3/4           | NPT               |                    |                     | 3 (76)        | 4 31/32 (126)             | 3 21/32 (93) | 1 5/16 (33) | 2 1/4 (1.0)          |
| B-38TU          | 110191LF       | Lead-Free        | 1/2           | Union*            | 12                 | 10 - 25             | 4 31/32 (126) | 4 13/16 (122)             | 3 11/16 (94) | 1 1/8 (29)  | 2 (0.9)              |
| FB-38           | 110192LF       | Brass            | 1/2           | NPT               | 1                  |                     | 3 1/16 (78)   |                           |              |             | 1 3/4 (0.8)          |
| FB-38TU         | 110193LF       | 2.400            | 1/2           | Union*            |                    |                     | 4 31/32 (126) |                           |              | 1 1/6 (23)  | 2 (0.9)              |
| 6               | 110194LF       | 1                | 1/2           | NPT               | 45                 | 25 - 60             | 3 1/16 (78)   |                           |              |             | 1 3/4 (0.8)          |
| 7               | 110195LF       |                  | 3/4           | INFI              | 45                 |                     | 3 (76)        | 4 31/32 (126)             | 3 21/32 (93) | 1 5/16 (33) | 2 1/4 (1.0)          |

<sup>\*</sup> Models ending in "TU" feature 1/2" sweat/NPT union connection

# **ASME Safety Relief Valves**

#### **Description**

ASME Safety Relief Valves protect fired and unfired hot water vessels against hazardous operating pressures.

#### **Features**

**Specifications** 

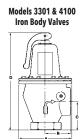
- Engineered in accordance with Section IV of the ASME boiler and pressure code for heating boilers with capacities certified by the National Board of Boiler and Pressure Vessel Inspectors.
- Offer the highest BTUH ratings available on the market today for valves in their class (790,000 to 5,999,000 BTUH)
- EPDM diaphragm operated (cast iron models) and diaphragm assisted (bronze models) have an effective area approximately 5 times greater than conventional "pop-type" relief valves to help overcome the effects of fouling.
- Low differential between opening and closing pressures helps to prevent conditions under which system water might flash to steam and cause hammering.



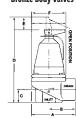




Nos. 790 & 1170



Models 790 & 1170 Bronze Body Valves



| Size, C           | apacity & Relief | Setting for B&G A                     | SME Safety Relief Va | alves¹    |  |  |  |  |  |
|-------------------|------------------|---------------------------------------|----------------------|-----------|--|--|--|--|--|
| Relief<br>Setting |                  | Model Number Capacity in BTU Per Hour |                      |           |  |  |  |  |  |
| PSIG              | Iron             | Body                                  | Bronze Body          |           |  |  |  |  |  |
| 30                | 3301-30          | 4100-30                               | 790-30               | 1170-30   |  |  |  |  |  |
| 30                | 3,300,000        | 4,100,000                             | 790,000              | 1,170,000 |  |  |  |  |  |
|                   | 3301-36          | 4100-36                               | 790-36               | 1170-36   |  |  |  |  |  |
| 36                | 3,800,000        | 4,600,000                             | 900,000              | 1,330,000 |  |  |  |  |  |
| 45                | 3301-45          | 4100-45                               | 790-45               | 1170-45   |  |  |  |  |  |
| 45                | 4,500,000        | 5,515,000                             | 1,065,000            | 1,575,000 |  |  |  |  |  |
| 50                | 3301-50          | 4100-50                               | 790-50               | 1170-50   |  |  |  |  |  |
| 50                | 4,900,000        | 5,990,000                             | 1,160,000            | 1,710,000 |  |  |  |  |  |
| 75                |                  |                                       | 790-75               | 1170-75   |  |  |  |  |  |
| /5                |                  |                                       | 1,615,000            | 2,385,000 |  |  |  |  |  |
| 100               | NOT A\           | /AILABLE                              | 790-100              | 1170-100  |  |  |  |  |  |
| 100               |                  |                                       | 2,075,000            | 3,060,000 |  |  |  |  |  |
| 105               |                  |                                       | 790-125              | 1170-125  |  |  |  |  |  |
| 125               |                  |                                       | 2,535,000            | 3,735,000 |  |  |  |  |  |

Contact your local wholsaler or Bell & Gossett representative for availability of ASME Safety Relief Valves with special pressure settings.

| Model<br>Number | Body   | NPT Con | nections<br>ches |             | Dimension in Inches (mm) |            |               |             |             |           |  |  |
|-----------------|--------|---------|------------------|-------------|--------------------------|------------|---------------|-------------|-------------|-----------|--|--|
| Number          |        | Inlet   | Outlet           | Α           | В                        | С          | D             | E           | F           | lbs. (Kg) |  |  |
| 790             | Dunne  | 3/4     | 3/4              | 2 9/16 (65) | 1 1/2 (38)               | 3/4 (19)   | 4 9/16 (116)  |             | 2 3/32 (53) | 1.2 (0.5) |  |  |
| 1170            | Bronze | 1       | 1                | 2 7/8 (73)  | 1 3/4 (44)               | 7/8 (22)   | 4 15/16 (125) | 1 1/32 (26) | 2 1/4 (57)  | 1.5 (0.7) |  |  |
| 3301            | Iron   | 1 1/2   |                  |             |                          |            |               |             |             |           |  |  |
| 4100            | Iron   | 2       | 2                | 6 (152)     | 2 7/8 (73)               | 3 1/4 (83) | 11 (279)      | N/A         |             | 17 (7.7)  |  |  |

Actual unit model numbers include individual valve pressure settings as a suffix to the basic valve model number noted.

Dimensions are approximate and subject to change. Contact factory for certified dimensions.

Maximum Operating Temperature: 250°F (121°C) - Maximum Working Pressure: Model 790 & 1170: 125PSIG (862KPa); Model 3301 & 4100: 50 PSIG (345 KPa).

# **ACCESSORIES** Copper Red Ring Monoflo® Fittings

#### **Description**

Copper Red Ring Monoflo Fittings let you use a single pipe to serve as both supply and return main.

#### **Features**

- Connect risers to the main, assuring proper diversion of water to each heating unit regardless of type and its position in the system.
- Recommended for most installations including cast iron non-ferrous base boards, free-standing radiation or convectors.
- Only one fitting is needed for most installations for adequate diversion for upfeed radiation. For most applications, a second fitting can be used if higher resistance is required.



Maximum Working Pressure: 150 PSIG (1,034 kPa) Maximum Operating Temperature: 300°F (149°C)



| D . W . I   | Size         | Dimensions-  | Inches (mm)* | Cv Rat | ings** | Approx. Shpg.                  |
|-------------|--------------|--------------|--------------|--------|--------|--------------------------------|
| Part Number | Inches       | A            | В            | 1 FTG  | 2 FTG  | Approx. Shpg.<br>Wt. lbs. (Kg) |
| 108119      | 3/4 x 1/2*** | 2-7/32 (56)  | 1 (25)       | 4.2    | _      | 1/4 (0.1)                      |
| 108120      | 1 x 1/2      | 2-9/16 (65)  | 1-5/32 (30)  | 14.5   | 8.7    |                                |
| 108121      | 1 x 3/4      | 2-3/4 (70)   | 1-3/8 (35)   | 14.5   | 0.7    | 1/2 (0.2)                      |
| 108122      | 1-1/4 x 1/2  | 2-3/4 (70)   | 1-7/32 (31)  | 24.0   | 15.5   | 1/2 (0.2)                      |
| 108123      | 1-1/4 x 3/4  | 2-27/32 (72) | 1-3/8 (35)   | 24.0   | 15.5   |                                |
| 108124      | 1-1/2 x 3/4  | 3-3/32 (78)  | 1-11/16 (42) | 39.0   | 25.0   | 1-1/4 (0.6)                    |
| 108125      | 1-1/2 x 1    | 3-3/8 (86)   | 1-11/16 (42) | 39.0   | 25.0   | 1-1/4 (0.0)                    |
| 108126      | 2 x 3/4      | 3-1/2 (89)   | 1-27/32 (47) | 80.0   | 55.0   | 1 2/4 (0 9)                    |
| 108127      | 2 x 1        | 3-13/16 (97) | 2-1/32 (52)  | 00.0   | 33.0   | 1-3/4 (0.8)                    |

<sup>\*</sup> Do not use for construction. Dimensions are approximate and subject to change. Contact factory for certified dimesions.

#### **AIR SEPARATORS** Inline Air Separator

#### **Description**

The B&G In-Line Air Separator is specificaly designed to efficiently separate air from circulating water in hydronic heating and cooling systems to assure a quiet operation.

#### **Operating Data**

Maximum Working Pressure: 175 PSIG (1,207 kPa) Maximum Operating Temperature: 300°F (149°C)

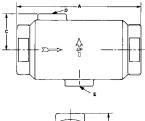
#### **Materials of Construction**

One Piece Cast Iron

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#### **Specifications**





| Model<br>Number | Part<br>Number | Size<br>NPT | Max<br>Flow | D      | Approx.<br>Shpg. |        |         |         |           |
|-----------------|----------------|-------------|-------------|--------|------------------|--------|---------|---------|-----------|
| Number          | TTG111DC1      | 141 1       | (GPM)       | Α      | В                | С      | D       | E       | Wt. (Lbs) |
| IAS -1          | 112118         | 1"          | 15          | 6-1/8  | 3-1/2            | 1-3/4  | 1/8 NPT |         | 3-3/4     |
| IAS - 1-1/4     | 112119         | 1-1/4"      | 25          | (156)  | (89)             | (45)   |         |         | 3-1/2     |
| IAS- 1-1/2      | 112097         | 1-1/2"      | 35          | 8-1/8  | 4-1/2            | 2-1/4  |         | 1/2 NPT | 8-1/2     |
| IAS- 2          | 112098         | 2"          | 50          | (207)  | (114)            | (57)   | 3/4 NPT |         | 7-1/2     |
| IAS- 2-1/2      | 112099         | 2-1/2"      | 75          | 10-1/8 | 6-3/8            | 3-3/16 |         |         | 23        |
| IAS- 3          | 112100         | 3"          | 125         | (257)  | (257)            | (81)   |         |         | 21-1/2    |

Dimensions are approximate and subject to change. Contact factory for certified dimensions.

<sup>\*\*</sup> With Side Branch plugged.

<sup>\*\*\*</sup> Return only.

#### **AIR SEPARATORS** EASB-Jr Enhanced Air Separator

#### **Description**

Bell & Gossett's Model EASB-JR Enhanced Air Separator automatically removes entrained air bubbles in hydronic systems. As fluid enters the EASB-JR, the velocity is decreased creating a low pressure area. The small bubbles are released from fluid and then collected on the coalescing medium. As the bubbles coalesce, they rise to the top of the air separator where they are released to atmosphere through the built-in automatic air vent. The air separator has a bottom 1/2" NPT connection to accommodate a B&G diaphragm expansion tank. The compact design and brass body construction make the EASB-JR ideal for residential and commercial hydronic heating systems.

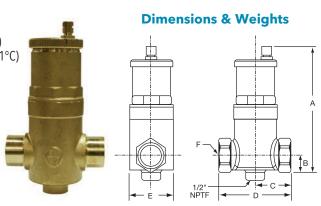
#### **Operating Data**

Maximum Working Pressure: 150 PSI (10 bar) Maximum Operating Temperature: 250°F (121°C)

#### **Materials of Construction**

Body & Cap: Brass

Coalescing Medium: Stainless Steel Venting Mechanism: Non-Ferrous



#### **Specifications**

| Model         | Part   |             |                         |                        | Dimensio                             | n in Inches (n | nm)       |             | Approx. Shpg. Wt. |
|---------------|--------|-------------|-------------------------|------------------------|--------------------------------------|----------------|-----------|-------------|-------------------|
| Number        | Number | Size        | Α                       | В                      | С                                    | D              | E         | F           | Lbs. (Kg)         |
| EASB-3/4 JR   | 112111 | 3/4" NPT    | 6 <sup>7</sup> /8 (175) | 1 <sup>5</sup> /8 (41) | 1 <sup>13</sup> /16 (46)             | 35/8 (92)      | 21/4 (57) | 3/4" NPTF   | 2.5 (1)           |
| EASB-3/4S JR  | 112114 | 3/4" Sweat  | 6 <sup>7</sup> /8 (175) | 1 <sup>5</sup> /8 (41) | 1 <sup>13</sup> / <sub>16</sub> (46) | 35/8 (92)      | 21/4 (57) | 3/4" Sweat  | 2.5 (1)           |
| EASB-1 JR     | 112112 | 1" NPT      | 6 <sup>7</sup> /8 (175) | 1 <sup>5</sup> /8 (41) | 1 <sup>13</sup> /16 (46)             | 35/8 (92)      | 21/4 (57) | 1" NPTF     | 2.5 (1)           |
| EASB-1S JR    | 112115 | 1" Sweat    | 67/8 (175)              | 15/8 (41)              | 113/16 (46)                          | 35/8 (92)      | 21/4 (57) | 1" Sweat    | 2.5 (1)           |
| EASB-11/4 JR  | 112113 | 11/4" NPT   | 71/2 (191)              | 17/8 (48)              | 25/16 (59)                           | 45/8 (117)     | 31/8 (79) | 11/4" NPTF  | 4 (1.8)           |
| EASB-11/4S JR | 112116 | 11/4" Sweat | 71/2 (191)              | 17/8 (48)              | 25/16 (59)                           | 45/8 (117)     | 31/8 (79) | 11/4" Sweat | 4 (1.8)           |
| EASB-11/2 JR  | 112117 | 11/2" NPT   | 71/2 (191)              | 17/8 (48)              | 25/16 (59)                           | 45/8 (117)     | 31/8 (79) | 11/2" NPTF  | 4 (1.8)           |
| EASB-2 JR     | 112464 | 2" NPT      | 71/2 (191)              | 2 (51)                 | 21/2 (64)                            | 5 (127)        | 31/8 (79) | 2" NPTF     | 5 (2.3)           |

Dimensions are approximate and subject to change. Contact factory for certified dimensions.

#### **Enhanced Air Separator**

#### **Description**

Bell & Gossett's Model EAS Enhanced Air Separator is a patented, innovative design in air separators. It has been engineered to remove entrained air from hydronic heating and cooling systems providing far superior air removal compared with other devices available today. The EAS is ideal for residential, institutional and light commercial applications.

#### **Specifications**

| Model  | Part<br>Number | Max.<br>Flow | Size<br>Inches |               | Dimensions — inches (mm) |              |               |             |             |  |  |  |  |
|--------|----------------|--------------|----------------|---------------|--------------------------|--------------|---------------|-------------|-------------|--|--|--|--|
| Number | Number         | (GPM)        | NPT            | Α             | В                        | С            | D             | E           | lbs. (Kg)   |  |  |  |  |
| EAS-1  | 112105         | 35           | 1              | 12-3/16 (310) | 6-7/8 (175)              | 6-7/16 (164) | 3-15/16 (100) | 3 (76)      | 8.8 (4)     |  |  |  |  |
| EAS-1  | 112106         | 35           | 1-1/4          | 12-3/16 (310) | 6-7/8 (175)              | 6-7/16 (164) | 3-15/16 (100) | 3 (76)      | 8.4 (3.8)   |  |  |  |  |
| EAS-1  | 112107         | 45           | 1-1/2          | 15-3/4 (400)  | 11-3/8 (289)             | 8-5/8 (219)  | 4-7/8 (124)   | 4-1/4 (108) | 15.5 (7)    |  |  |  |  |
| EAS-2  | 112108         | 70           | 2              | 17-1/2 (445)  | 11-3/8 (289)             | 8-5/8 (219)  | 4-7/8 (124)   | 4-1/4 (108) | 15.25 (6.9) |  |  |  |  |

EAS-1 or EAS-1-1/4 Max. Width 4-1/16" (103mm) EAS-1-1/2 or EAS-2 Max. Width 5-3/4" (146mm)

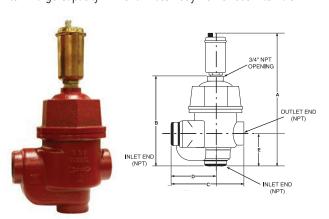
#### **Operating Data**

Maximum Working Pressure: 150 PSI (10.3 bar) Maximum Operating Temperature: 250°F (121°C)

#### **Materials of Construction**

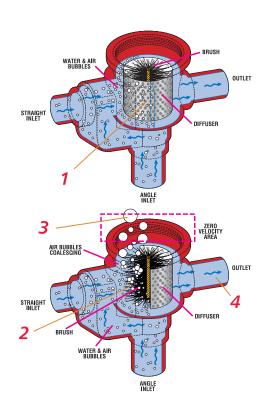
Body & Cap: Cast Iron Internals: Stainless Steel

3/4" Large Capacity Air Vent: Brass Body Nonferrous Internals



#### **How It Works**

- 1 As system fluid enters through the inlet, (either straight or angle) the diffuser distributes flow evenly across the stainless steel, wire brush-like medium.
- 2 Air bubbles, even micro air bubbles, stick to the brush filaments.
- 3 Trapped air rises above the diffuser through a baffle (not pictured), where the air is then released through an opening on top.
- 4 Deaerated water then goes back into the system.



#### HYDRONIC SPECIALTIES

#### **RV-125A Readout Valve and RP-250B Readout Probe**

The RV-125A is designed for use wherever pressure tappings are required to monitor flow or pressures. The Readout Valve is fitted with an EPT insert which incorporates a unique check valve feature designed to check flow when the Readout Valve is not being



used to monitor flow. Use companion RP-250B Readout Probes with the RV-125A Readout

Valve. 300 PSIG Working Pressure -250°F Maximum Operating Temperature

#### TB- Thermoflo® Balancer

A device for instant visual balancing of hot or cold water flows. With a B&G Thermoflo balancer installed in each circuit or zone, the entire system can be quickly balanced to meet original design calculation. No. TB-3/4"- Capacity 1 to 5 GPM. No. TB-1"- Capacity 2 to 10 GPM.

125 PSIG Working Pressure -250°F Maximum Operating **Temperature** 



#### **DT-2 Drain-O-Tank®** Air Charger

The Drain-O-Tank Air Charger offers a sure, quick way to recharge a waterlogged compression tank.

125 PSIG Working Pressure -240°F Maximum Operating **Temperature** 



#### **AIR VENTS**

#### Model No. 107A High **Capacity Air Vent**

A rugged High Capacity Air Vent designed to purge free air from liquid systems at operating pressures up to 150 PSIG. The Model 107A Air Vent has a cast iron body and bonnet, with stainless steel, brass and **EPDM** internal components and is suitable for a **maximum** operating temperature of **250°F.** The Air Vent has a 3/4" NPT inlet and 3/8" NPT outlet.

A high capacity automatic air

air in closed loop systems.

**Maximum Working** 

vent that is designed to remove

Materials of construction: Brass

body with non-ferrous internals.

Pressure: 150 PSI. Maximum

Operating Temperature: 250°F



#### No. 97 Automatic **Air Vent**

A float type vent designed to vent troublesome air from hydronic heating systems. The brass body and the non-ferous internals provide years of reliable service. The compact design (3-1/8" x 1-7/8") and high operating pressure/temperature (240°F @ 150 PSIG) limitations make the No. 97 a must in any hydronic heating system.



#### No. 87, 67 and 7 **Automatic Air Vents**

Designed to vent the accumulation of troublesome air wherever it can be trapped. These non-ferrous automatic air vents are 4-3/4" x 2-1/4", 3-3/16" x 1-1/2" and 4-1/16" x 2-3/16" (height and width), respectively, and are rated for



a maximum operating temperature of 240°F at pressures of 150, 35 and 75 PSI, respectively. The No. 87 has a combination of 1/2" FPT/3/4" MPT connection, whereas No's. 67 and 7 have 1/8" MPT, and FPT connections.

#### No. 26 Vacuum Breaker

Designed to protect closed vessels and piping systems against collapse when the induced vacuum exceeds design conditions. When used on steam heating systems, the No. 26 Vacuum Breaker controls induced vacuum, permitting normal return of condensate to the boiler. Adjustable range 1/4" to 20" (mercury) vacuum. Factory set to 4" - 240 PSIG **Maximum Working Pressure -**300°F Maximum Operating **Temperature** 



Specially designed for the new types of radiators. An important feature is that it projects only slightly, being almost flush with the radiator. 150 PSIG Working

Pressure - 250°F Maximum **Operating Temperature** 



#### **Specifications**

No. 98

| Model    | Part     | Description              | System              | Dimensions        | Maxi     | mum         | Approx           |     |
|----------|----------|--------------------------|---------------------|-------------------|----------|-------------|------------------|-----|
| Number   | Number   | Description              | Connection          | (W x H)           | Pressure | Temperature | - Wt. (<br>Carto |     |
| 98       | 113246   |                          | 3/4" NPTM           | 4-1/2" x 9-5/8"   |          | 250°F       | 1                | .8  |
| 97       | 113222   |                          | 1/8" NPTM           | 1-7/8" x 3-1/8"   | 450 BGIG |             | 1                | .8  |
| 87       | 113021   | Automatic Air Vent       | Combination         | 2-1/4" x 4-3/4"   | 150 PSIG | 24005       |                  | .61 |
| 0/       | 113021   | / tatomatic / iii / cite | 3/4" NPTM 1/2" NPTF | 2-1/4 × 4-3/4     |          | 240°F       | 1                | .01 |
| 67       | 113020   |                          | 1/8" NPTM           | 1-1/2" x 3-3/16"  | 35 PSIG  |             | '                | .25 |
| 7        | 113001   |                          | 1/8" NPTF           | 2-3/16" x 4-1/16" | 75 PSIG  |             |                  | .5  |
| 107A     | 113076   | High Capacity Air Vent   | 3/4" NPTF           | 4-1/2" x 9-5/8"   | 150 PSIG | 250°F       | 1                | 10  |
| 4V       | 113055   | Manual Air Vent          | 1/8" NPTM           | 5/8" x 5/8"       | 150 PSIG | 250°F       | 48               | 2   |
| 26       | 113075   | Vacuum Breaker           | 3/4" NPTM           | 1-1/4" x 3"       | 240 PSIG | 300°F       | 6                | 3   |
| RV-125A  | 113100   | Readout Valve            | 1/8" NPTM           | 1-1/8" x 9/16"    | 300 PSIG | 250°F       | 50 pairs         | 4   |
| 1/4" P/T | V58050PK | Readout Valve            | 1/4" NPTM           | 1-1/4" x 1-1/4"   | 300 PSIG | 250°F       | 1                | .1  |
| 1/8" P/T | G97030   | Readout Valve            | 1/8" NPTM           | 1-1/8" x 1-1/4"   | 300 PSIG | 240°F       | 1                | .5  |
| RP-250B  | 113102   | Readout Probe            | N/A                 | 2" x 5/8"         | 300 PSIG | 250°F       | 6 pairs          | 1   |
| DT-2     | 113041   | Drain-O-Tank             | 1/2" NPTM           | 2-1/4" x 6-5/16"  | 125 PSIG | 240°F       | 1                | .67 |
| TB-3/4   | 127001   | Balance Valve            | 3/4" NPTF           | 2" x 9-1/4"       | 125 PSIG | 250°F       | 6                | 26  |
| TB-1     | 127002   | Balance Valve            | 1" NPTF             | 2" x 9-1/4"       | 125 PSIG | 250°F       | 6                | 26  |

#### **ACCESSORIES** PSH - Primary/Secondary Header

#### **Description**

The B&G low-loss header, Model PSH, is a combination air separator and manifold that creates independent primary and secondary circuits. The B&G Model PSH is equipped with a purge valve allowing the user to remove any debris deposited on the bottom of the vessel and an air vent releasing trapped air in the system. The insulation, which is provided as standard, prevents water vapors entering from the outside and eliminates the formation of condensate on the PSH body.

#### **Operating Data**

#### With Insulation:

Working Pressure: 150 PSI

Operating Temperature Threaded: 32°- 210°F Operating Temperature Flanged: 32°- 220°F

#### Without Insulation:

Working Pressure: 150 PSI

Operating Temperature Threaded & Flanged: 32°-230°F

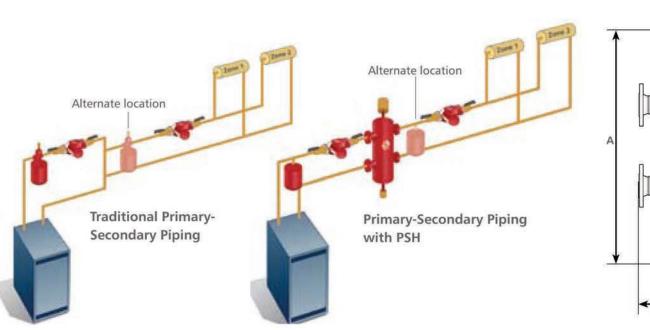
#### **Materials of Construction**

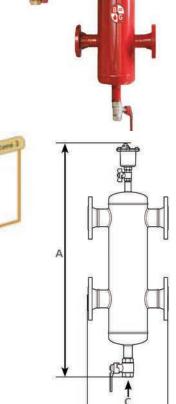
Body: Steel Air Vent: Brass Drain Valve: Brass Insulation-Threaded: PEX

Insulation-Flanged: Polyurethane Foam

#### **Connection**

1", 1-1/4" and 1-1/2" Female NPT 2", 2-1/2", 3" and 4" ANSI 150 CLASS Flange



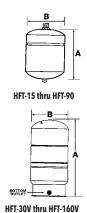


| Model<br>Number | Part<br>Number | Connection Size<br>Inches (mm) | Max Flow<br>GPM (m3/h) | A<br>Inches (mm) | B<br>Inches (mm) | C - Drain<br>Connection Size<br>Inches (mm) NPT | Weight<br>LBS (Kg) |
|-----------------|----------------|--------------------------------|------------------------|------------------|------------------|---|--------------------|
| PSH-1           | 112465         | 1 (25.4)                       | 11 (2.5)               | 24-3/8 (619)     | 8-7/8 (225)      | 1/2 (12.7)                                      | 6.0 (2.7)          |
| PSH-1.25        | 112466         | 1-1/4 (31.75)                  | 18 (4)                 | 26-3/4 (679)     | 9-3/4 (248)      | 1/2 (12.7)                                      | 8.3 (3.8)          |
| PSH-1.5         | 112467         | 1-1/2 (38.1)                   | 26 (6)                 | 28-1/3 (719)     | 11-1/8 (282)     | 1/2 (12.7)                                      | 12.6 (5 .7)        |
| PSH-2           | 112468         | 2 (50.8)                       | 40 (9)                 | 42 (1069)        | 13-13/16 (350)   | 1-1/4(31.7)                                     | 78.7 (35.7)        |
| PSH-2.5         | 112469         | 2-1/2 (63.5)                   | 80 (18)                | 42 (1069)        | 13-13/16 (350)   | 1-1/4(31.7)                                     | 87.7 (39.8)        |
| PSH-3           | 112470         | 3 (76.2)                       | 124 (28)               | 50-3/8 (1279)    | 18-3/8 (466)     | 1-1/4(31.7)                                     | 108.0 (49)         |
| PSH-4           | 112471         | 4 (101.6)                      | 247 (56)               | 50-3/8 (1279)    | 18-1/2 (470)     | 1-1/4(31.7)                                     | 116.8 (53)         |

#### **TANKS** HFT Diaphragm Tanks • Expansion Tanks for Hydronic Heating

#### **Description**

Bell & Gossett HFT expansion tanks are designed to absorb the force of thermal expansion in hydronic heating systems. Series HFT tanks for hydronic heating systems are available in sizes from 2–86 gallons. The Series HFT tank is designed to absorb the force of thermal expansion of heating water to maintain proper pressurization in a closed hydronic system. The heavy duty butyl diaphragm separates system water from the air in the tank preventing water logging problems.



#### **Specifications**

| Model    | Model Part |            | Volume Gallons (Liters) |               | Diameter (B) | System      | Approx.<br>Shpg. Wt. |
|----------|------------|------------|-------------------------|---------------|--------------|-------------|----------------------|
| Number   | Number     | Tank       | Acceptance              | Inches (mm)   | Inches (mm)  | Connection  | lbs. (Kg)            |
| HFT-15   | 1BN326     | 2 (7.5)    | 1.0 (3.7)               | 12-5/8 (321)  | 8 (203)      |             | 5 (2.3)              |
| HFT-30   | 1BN327     | 4.4 (16.6) | 2.5 (9.4)               | 14 (355)      | 11 (279)     | 1/2" NPTM   | 9 (4.1)              |
| HFT-60   | 1BN328     | 7.6 (28.7) | 2.5 (9.4)               | 17-1/4 (438)  | 11 (279)     | ,, =        | 14 (6.4)             |
| HFT-90   | 1BN329     | 14 (53)    | 11.3 (42.8)             | 21 (533)      | 15-3/8 (390) |             | 23 (10.4)            |
| HFT-30V  | 1BN330     | 14 (53)    | 11.3 (42.8)             | 24-3/4 (629)  | 15-3/8 (390) | 1 II NIDTE  | 24 (11)              |
| HFT-40V  | 1BN331     | 20 (75.7)  | 11.3 (42.8)             | 32-1/2 (826)  | 15-5/8 (390) | 1" NPTF     | 34 (15.5)            |
| HFT-60V  | 1BN332     | 32 (121.1) | 11.3 (42.8)             | 47-1/2 (1207) | 15-5/8 (390) |             | 52 (23.6)            |
| HFT-90V  | 1BN333     | 44 (166.5) | 34 (128.7)              | 36-1/2 (927)  | 22 (559)     |             | 64 (29)              |
| HFT-110V | 1BN334     | 62 (234.6) | 34 (128.7)              | 48-1/2 (1232) | 22 (559)     | 1-1/4" NPTF | 89 (40.5)            |
| HFT-160V | 1BN335     | 86 (325.5) | 46 (174.1)              | 46 (1168)     | 22 (559)     |             | 116 (53)             |

#### **Operating Data**

Maximum Working Pressure: 100 PSI (689 kPa) Maximum Operating Temperature: 240°F (115°C) Standard Factory Pre-charge: 12 PSI (83 kPa)

#### **Materials of Construction**

Shell: Carbon Steel

Diaphragm: Heavy Duty Butyl Rubber

Connection: Steel



## **Compression Tanks**

Air-tight, ASME constructed. Available in painted steel. Sizes 15 to 505 gallons. Gauge glass tappings are standard. Always use with B&G Airtrol Tank Fittings.



#### **Specifications**

| Model<br>Number | Part<br>Number | Capcity<br>Gallons | Required<br>Airtrol<br>Fitting | Tank<br>Dia.<br>Inches | Tank<br>Length<br>Inches | Approx.<br>Shpg.<br>Wt. (Lbs) |
|-----------------|----------------|--------------------|--------------------------------|------------------------|--------------------------|-------------------------------|
| 15              | 116029         | 15                 |                                |                        | 33                       | 50                            |
| 24              | 116030         | 24                 | ATF-12                         | 12                     | 51                       | 72                            |
| 30              | 116031         | 30                 |                                |                        | 48                       | 80                            |
| 40              | 116032         | 40                 |                                | 14                     | 63                       | 104                           |
| 60              | 116033         | 60                 | ATF-16                         | 16                     | 72                       | 134                           |
| 80              | 116034         | 80                 | ATF-20                         |                        | 62                       | 160                           |
| 100             | 116035         | 100                | ATF-20                         | 20                     | 78                       | 186                           |
| 120             | 116036         | 120                |                                |                        | 65                       | 217                           |
| 135             | 116037         | 135                | ATF-24                         | 24                     | 72                       | 230                           |
| 175             | 116038         | 175                |                                |                        | 62-1/4                   | 320                           |
| 220             | 116039         | 220                |                                |                        | 77                       | 370                           |
| 240             | 116040         | 240                |                                | 30                     | 84                       | 420                           |
| 305             | 116041         | 305                | ATFL                           |                        | 105-3/4                  | 482                           |
| 400             | 116042         | 400                |                                |                        | 93                       | 656                           |
| 505             | 116840         | 505                |                                | 36                     | 116                      | 745                           |

Dimensions are approximate and subject to change. Consult factory for certified dimensions. Part numbers in table above are for paint steel tanks.

#### **Sizing Guideline**

| Boiler Size |  | Type of Radiation                |                        |                        |  |  |  |  |  |  |  |
|-------------|--|----------------------------------|------------------------|------------------------|--|--|--|--|--|--|--|
| Net Output  | Finned Tube<br>Baseboard or<br>Radiant Panel | Convectors<br>or<br>Unit Heaters | Radiators<br>Cast Iron | Baseboard<br>Cast Iron |  |  |  |  |  |  |  |
| BTU/HR      |  | Use Tan                          | k Model                |                        |  |  |  |  |  |  |  |
| 25,000      | HFT-15                                       | HFT-15                           | HFT-15                 | HFT-15                 |  |  |  |  |  |  |  |
| 50,000      | HFT-15                                       | HFT-15                           | HFT-30                 | HFT-30                 |  |  |  |  |  |  |  |
| 75,000      | HFT-30                                       | HFT-30                           | HFT-30                 | HFT-60                 |  |  |  |  |  |  |  |
| 100,000     | HFT-30                                       | HFT-60                           | HFT-60                 | HFT-60                 |  |  |  |  |  |  |  |
| 125,000     | HFT-30                                       | HFT-60                           | HFT-60                 | HFT-90                 |  |  |  |  |  |  |  |
| 150,000     | HFT-30                                       | HFT-60                           | HFT-90                 | HFT-90                 |  |  |  |  |  |  |  |
| 200,000     | HFT-60                                       | HFT-60                           | HFT-30V                | HFT-30V                |  |  |  |  |  |  |  |
| 250,000     | HFT-60                                       | HFT-90                           | HFT-30V                | HFT-40V                |  |  |  |  |  |  |  |
| 300,000     | HFT-90                                       | HFT-30V                          | HFT-30V                | HFT-40V                |  |  |  |  |  |  |  |
| 350,000     | HFT-30V                                      | HFT-30V                          | HFT-40V                | HFT-60V                |  |  |  |  |  |  |  |
| 400,000     | HFT-30V                                      | HFT-40V                          | HFT-40V                | HFT-60V                |  |  |  |  |  |  |  |

Assumptions: fill pressure 12 PSI, relief pressure 30 PSI, avg. system temp. 200°F, system fluid is water, consult factory with requirements not shown

## **Airtrol** Tank Fittings

Directs free air to the compression tank. Restricts thermal circulation to boiler. Establishes initial tank air level. Allows compression tank size reduction.





| Model  | Part   | Tank Dia. | Connect | ion (NPT) | Approx. Shpg. |
|--------|--------|-----------|---------|-----------|---------------|
| Number | Number | Inches    | Tank    | Boiler    | Wt. (Lbs)     |
| ATF-9  | 112008 | 9         |         |           | 2-1/4         |
| ATF-12 | 112010 | 12 - 14   |         |           | 2-1/2         |
| ATF-16 | 112011 | 16 - 18   | 1/2" M  | 3/4" M    |               |
| ATF-20 | 112026 | 20 - 22   |         |           | 2-3/4         |
| ATF-24 | 112013 | 24        |         |           |               |
| ATFL*  | 112014 | >100 gal  | 1" F    | 1" F      | 14            |

<sup>\*</sup> DT-2 Drain-O-Tank Air Charger comes with ATFL model

#### **TANKS** PT Diaphragm Tanks **Expansion Tanks for Potable Water Systems**

#### **Description**

Bell & Gossett PT expansion tanks are designed to absorb the force of thermal expansion in domestic potable water systems. Tanks for potable water systems, Series PT and PTA (ASME construction) are available in sizes from 2–528 gallons.

#### **Residential/Light Commercial Non-ASME Diaphragm Tanks Operating Data**

Maximum Working Pressure: PT-5 & PT-12: 150 PSI (1035 kPa) PT-25V thru PT-210V: 100 PSI (689 kPa) Maximum Operating Temperature: 200°F (93°C)

#### **Materials of Construction**

Shell: Carbon Steel Liner: Polypropylene

Diaphragm: Heavy Duty Butyl Rubber System Connection: PT-25V thru PT-210V are

stainless steel. All others are brass Factory Pre-charge: 40 PSI (276 kPa)

#### **Commercial Non-ASME Bladder Tanks**

Maximum Working Pressure: 150 PSI (1035 kPa) Maximum Operating Temperature: 240°F (116°C)

#### **Materials of Construction**

Shell: Carbon Steel Liner: Polypropylene

Diaphragm: Heavy Duty Butyl Rubber

System Connection: Bronze

Factory Pre-charge: 55 PSI (379 kPa)

#### **Specifications**

| Model   | Part     | Volume Ga | llons (Liters) | Height (A)    | Diameter (B) | System                                  | Approx.<br>Shpg. Wt. |
|---------|----------|-----------|----------------|---------------|--------------|---|----------------------|
| Number  | Number   | Tank      | Acceptance     | Inches (mm)   | Inches (mm)  | Connection                              | lbs. (Kg)            |
| PT-5    | 1BN317LF | 2 (8)     | 1.0 (4)        | 12-5/8 (321)  | 8 (203)      | 3/4" NPTM                               | 5 (2.3)              |
| PT-12   | 1BN318LF | 4.4 (17)  | 3.2 (12)       | 15 (381)      | 11 (279)     | 3/4" NPTF                               | 9 (4.1)              |
| PT-25V  | 1BN319LF | 10.3 (39) | 10.3 (39)      | 19-1/4 (489)  | 15-3/8 (391) | 4 11 11 10 7 5                          | 23 (10.4)            |
| PT-30V  | 1BN320LF | 14 (53)   | 11.3 (43)      | 23-7/8 (605)  | 15-3/8 (391) | 1" NPTF                                 | 25 (11.3)            |
| PT-42V  | 1BN321LF | 20 (76)   | 11.3 (43)      | 31-5/8 (802)  | 15-3/8 (391) |   | 33 (15)              |
| PT-60V  | 1BN322LF | 34 (129)  | 34 (129)       | 29-5/8 (752)  | 22 (559)     |   | 69 (31.2)            |
| PT-80V  | 1BN323LF | 44 (167)  | 34 (129)       | 36 (914)      | 22 (559)     | 4 4 4 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 | 69 (31.2)            |
| PT-180V | 1BN324LF | 62 (235)  | 34 (129)       | 46-3/4 (1187) | 22 (559)     | 1-1/4" NPTF                             | 92 (41.7)            |
| PT-210V | 1BN325LF | 86 (326)  | 46.4 (176)     | 47-1/4 (1200) | 26 (660)     |   | 123 (55.8)           |

Larger sizes and ASME constructed models are available.

Code approvals: PT-5, PT-12

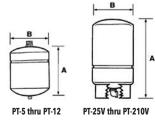






PT-25V thru PT-210





#### **WTX Diaphragm Tanks**

#### **Description**

The Series WTX tanks will help protect the pump and pressure switches against short cycling. The potable well tank delivers adequate water under pressure between pump cycles to meet the required demand. It will provide economical system operation by minimizing pump starts, extending pump motor life, and saving energy. The WTX tank will also assist the pump in meeting peak demands.

#### **Specifications**

| Model    | Part   | Volume G  | e Gallons (Liters) System Drawdown in Gallons PSIG |       | n Gallons | Height (A) | Diameter (B)  | System       | Approx.<br>Shpg. Wt. |           |
|----------|--------|-----------|--|-------|-----------|------------|---------------|--------------|----------------------|-----------|
| Number   | Number | Tank      | Acceptance Factor                                  | 20/40 | 30/50     | 40/60      | Inches (mm)   | Inches (mm)  | Connection           | lbs. (Kg) |
| WTX-2    | 1BN300 | 2 (8)     | 0.45   | 0.8   | 0.7       | 0.6        | 12-5/8 (321)  | 8 (203)      |                      | 5 (2.3)   |
| WTX-5    | 1BN301 | 4.4 (17)  | 0.55   | 1.8   | 1.5       | 1.3        | 15 (381)      | 11 (279)     | 3/4" NPTM            | 9 (4)     |
| WTX-8    | 1BN302 | 7.6 (33)  | 0.42   | 3.1   | 2.6       | 2.2        | 22-1/4 (629)  | 11 (279)     |                      | 15 (7)    |
| WTX-10   | 1BN303 | 10.3 (39) | 1.00   | 4.1   | 3.5       | 3.0        | 17-3/4 (451)  | 15-3/8 (390) |                      | 20 (9)    |
| WTX-14   | 1BN304 | 14 (53)   | 0.81   | 5.6   | 4.8       | 4.1        | 22 (559)      | 15-3/8 (390) | 1" NPTM              | 22(10)    |
| WTX-10S  | 1BN305 | 10.3 (39) | 1.00   | 4.1   | 3.5       | 3.0        | 19-1/4 (489)  | 15-3/8 (390) |                      | 23 (10)   |
| WTX-14S  | 1BN306 | 14 (53)   | 0.81   | 5.6   | 4.8       | 4.1        | 23-7/8 (605)  | 15-5/8 (390) |                      | 25 (11)   |
| WTX-20S  | 1BN307 | 20 (76)   | 0.57   | 8.0   | 6.8       | 5.9        | 31-5/8 (802)  | 15-3/8 (390) | 1" NPTF              | 33 (15)   |
| WTX-26S  | 1BN308 | 26 (98)   | 0.44   | 10.5  | 8.8       | 7.6        | 38-1/4 (972)  | 15-3/8 (390) |                      | 36 (16)   |
| WTX-32S  | 1BN309 | 32 (121)  | 0.35   | -     | 10.9      | 9.4        | 46-1/2 (1181) | 15-5/8 (390) |                      | 43 (20)   |
| WTX-34S  | 1BN310 | 34 (129)  | 1.00   | 13.7  | 11.6      | 10.0       | 29-5/8 (752)  | 22 (559)     |                      | 61 (28)   |
| WTX-44S  | 1BN311 | 44 (167)  | 0.77   | 17.7  | 15        | 12.9       | 36 (914)      | 22 (559)     |                      | 69 (31)   |
| WTX-62S  | 1BN312 | 62 (235)  | 0.55   | 24.9  | 21.1      | 18.2       | 46-3/4 (1187) | 22 (559)     | 1-1/4" NPTM          | 92 (41)   |
| WTX-81S  | 1BN313 | 81 (307)  | 0.41   | 32.6  | 27.5      | 23.8       | 56-3/8 (1432) | 22 (559)     |                      | 103 (47)  |
| WTX-86S  | 1BN315 | 86 (326)  | 0.54   | 34.6  | 29.2      | 25.3       | 47-1/4 (1200) | 26 (660)     |                      | 123 (56)  |
| WTX-119S | 1BN316 | 119 (450) | 0.39   | 47.8  | 40.5      | 35.0       | 61-7/8 (1572) | 26 (660)     |                      | 166 (75)  |

System Connection: WTX-2 thru WTX-14 = Copper Lined Steel Fitting; All others = Steel with Stainless Steel Elbow Factory Pre-Charge: WTX-2. WTX-5 = 18PSI (124kPa); WTX-8 = 28 PSI (193 kPa); All other WTX tanks = 38 PSI (262 kPa)

#### **Operating Data**

Maximum Operating Temperature: 200°F (93°C) Maximum Working Pressure:

100 PSI (689 kPa)

#### **Materials of Construction**

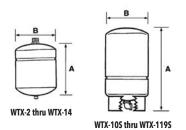
Shell: Carbon Steel Liner: Polypropylene

Diaphragm: Heavy Duty Butyl Rubber System Connection: WTX-2 thru WTX-14 = Copper Lined Steel Fitting; all others are Steel with Stainless Steel

Elbow

Factory Pre-charge: WTX-2, WTX.5 = 18 PSI (124 kPa);

WXT-8 = 28 PSI (193 kPa);All other WTX tanks = 38 PSI (262 kPa)



#### **VALVES** TPV - Tank Purge Valves

#### **Description**

Combination full port shut-off valve and drain valve used to connect an expansion tank to the system. It is important that the pre-charge in an expansion tank be maintained at the proper pressure at all times. This pressure is the lowest system operating pressure. When the tank's pressure is adjusted, there should be no system liquid in it. This pre-charge should be checked and adjusted when:

- Tank is first installed
- If system is started or operating with the incorrect tank pre-charge
- Annually to assure proper pre-charge pressure at all times

The TPV (Tank Purge Valve) is ideal for this as the tank can be isolated from the system, drained and the pre-charge checked and adjusted without draining or shutting down the system.

The TPV also serves as a service valve should the tank need to be removed or have the bladder changed. These valves are furnished standard with a drain valve with a standard 5/8" hose connection.

#### **Operating Data**

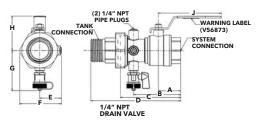
Maximum Working Pressure: 400 PSIG (2,758 kPa) Maximum Operating Temperature: -4°F (-20°C) to 250°F (121°C)

#### **Materials of Construction**

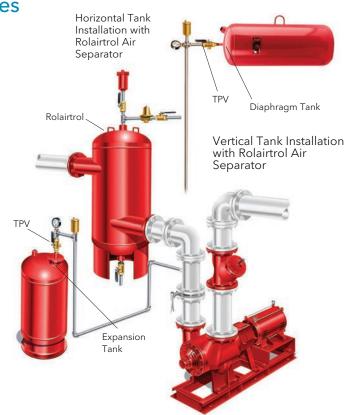
Valve Body: Brass Ball: Chrome Plated Ball Seal: PTFE Stem: Explosion Proof

O-Ring: EPDM





These valves are not recommended to be used on potable water tanks.



#### **Specifications**

| Model                                | Part   | System  | Tank  |                |                 | Dim             | ensions*        | Inch (mm       | 1)              |                |                |                 | Approx.        |
|--------------------------------------|--------|---|---|----------------|-----------------|-----------------|-----------------|----------------|-----------------|----------------|----------------|-----------------|----------------|
| Number                               | Number | Connection                                    | Connection                                    | Α              | В               | С               | D               | E              | F               | G              | Н              | J               | Weight Lbs.    |
| TPV-1/2SF                            | 113226 | 1/2" Female<br>SWT                            | 1/2" Female<br>NPT                            | 1.67<br>(42.4) | 2.25<br>(57.2)  | 3.15<br>(80.0)  | 3.82<br>(97.0)  | 0.84<br>(21.3) | 1.60<br>(40.6)  | 2.36<br>(59.9) | 1.75<br>(44.5) | 3.34<br>(84.8)  | 1.0<br>(0.5)   |
| TPV-1/2FF                            | 113227 | 1/2" Female<br>NPT                            | 1/2" Female<br>NPT                            | 1.19<br>(30.2) | 2.00<br>(50.8)  | 2.90<br>(73.7)  | 3.55<br>(90.4)  | 0.84<br>(21.3) | 1.60<br>(40.6)  | 2.36<br>(59.9) | 1.75<br>(44.5) | 3.34<br>(84.8)  | 1.0<br>(0.5)   |
| TPV-1/2SM                            | 113228 | 1/2" Female<br>SWT                            | 1/2" Male<br>NPT                              | 1.29<br>(32.2) | 2.25<br>(57.2)  | 3.15<br>(80.0)  | 4.73<br>(120.1) | 0.84<br>(21.3) | 1.60<br>(40.6)  | 2.36<br>(59.9) | 1.75<br>(44.5) | 3.34<br>(84.8)  | 1.0<br>(0.5)   |
| TPV-1/2FM                            | 113229 | 1/2" Female<br>NPT                            | 1/2" Male<br>NPT                              | 1.06<br>(26.9) | 2.00<br>(50.6)  | 2.90<br>(73.7)  | 4.47<br>(113.6) | 0.84<br>(21.3) | 1.60<br>(40.6)  | 2.36<br>(59.9) | 1.75<br>(44.5) | 3.34<br>(84.8)  | 1.0<br>(0.5)   |
| TPV-3/4SF                            | 113230 | 3/4" Female<br>SWT                            | 3/4" Female<br>NPT                            | 1.67<br>(42.2) | 2.85<br>(72.4)  | 3.72<br>(94.5)  | 4.53<br>(115.1) | 1.06<br>(26.9) | 1.95<br>(49.5)  | 2.66<br>(67.6) | 1.89<br>(48.0) | 3.50<br>(88.9)  | 1.24<br>(0.6)  |
| TPV-3/4FF                            | 113231 | 3/4" Female<br>NPT                            | 3/4" Female<br>NPT                            | 1.19<br>(30.2) | 2.50<br>(63.5)  | 3.26<br>(82.8)  | 4.06<br>(103.1) | 1.06<br>(26.9) | 1.95<br>(49.5)  | 2.66<br>(67.6) | 1.69<br>(48.0) | 3.50<br>(68.9)  | 1.24<br>(0.6)  |
| TPV-3/4SM                            | 113232 | 3/4" Female<br>SWT                            | 3/4" Male<br>NPT                              | 1.67<br>(42.4) | 2.85<br>(72.4)  | 3.72<br>(94.5)  | 5.50<br>(14.0)  | 1.06<br>(26.9) | 1.95<br>(49.5)  | 2.66<br>(67.6) | 1.69<br>(48.0) | 3.50<br>(68.9)  | 1.25<br>(0.6)  |
| TPV-3/4FM                            | 113233 | 3/4" Female<br>NPT                            | 3/4" Male<br>NPT                              | 1.19<br>(30.2) | 2.50<br>(63.5)  | 3.26<br>(82.8)  | 5.03<br>(127.6) | 1.06<br>(26.9) | 1.95<br>(49.5)  | 2.66<br>(67.6) | 1.69<br>(48.0) | 3.50<br>(68.9)  | 1.25<br>(0.6)  |
| TPV-1SF                              | 113234 | 1" Female<br>SWT                              | 1" Female<br>NPT                              | 1.95<br>(49.5) | 3.18<br>(80.6)  | 4.14<br>(105.2) | 5.05<br>(126.3) | 1.23<br>(31.2) | 2.06<br>(52.3)  | 2.71<br>(68.6) | 2.00<br>(50.8) | 4.00<br>(101.6) | 1.71<br>(0.8)  |
| TPV-1FF                              | 113235 | 1" Female<br>NPT                              | 1" Female<br>NPT                              | 1.46<br>(36.8) | 2.63<br>(66.5)  | 3.60<br>(91.4)  | 4.50<br>(114.3) | 1.23<br>(31.2) | 2.06<br>(52.3)  | 2.71<br>(68.6) | 2.00<br>(50.8) | 4.00<br>(101.6) | 1.71<br>(0.8)  |
| TPV-1SM                              | 113236 | 1" Female<br>SWT                              | 1" Male<br>NPT                                | 1.95<br>(49.5) | 3.18<br>(80.6)  | 4.14<br>(105.2) | 6.16<br>(156.5) | 1.23<br>(31.2) | 2.06<br>(52.3)  | 2.71<br>(68.6) | 2.00<br>(50.8) | 4.00<br>(101.6) | 1.75<br>(0.8)  |
| TPV-1FM                              | 113237 | 1" Female<br>NPT                              | 1" Male<br>NPT                                | 1.45<br>(36.8) | 2.53<br>(60.8)  | 3.60<br>(91.4)  | 5.60<br>(142.2) | 1.23<br>(31.2) | 2.06<br>(52.3)  | 2.71<br>(68.6) | 2.00<br>(50.8) | 4.00<br>(101.6) | 1.75<br>(0.8)  |
| TPV-1 <sup>1</sup> / <sub>4</sub> SF | 113238 | 11/4" Female<br>SWT                           | 1 <sup>1</sup> / <sub>4</sub> " Female<br>NPT | 2.13<br>(54.1) | 3.94<br>(100.1) | 5.14<br>(130.6) | 6.10<br>(154.9) | 1.34<br>(34.0) | 2.71<br>(68.8)  | 2.96<br>(75.2) | 2.45<br>(62.2) | 4.50<br>(114.3) | 3.15<br>(1.5)  |
| TPV-1 <sup>1</sup> / <sub>4</sub> FF | 113239 | 11/4" Female<br>NPT                           | 1 <sup>1</sup> / <sub>4</sub> " Female<br>NPT | 1.55<br>(39.4) | 3.37<br>(85.6)  | 4.56<br>(115.6) | 5.50<br>(139.7) | 1.34<br>(34.0) | 2.71<br>(68.8)  | 2.96<br>(75.2) | 2.45<br>(62.2) | 4.50<br>(114.3) | 3.15<br>(1.5)  |
| TPV-1 <sup>1</sup> / <sub>4</sub> SM | 113240 | 11/4" Female<br>SWT                           | 1 <sup>1</sup> / <sub>4</sub> " Male<br>NPT   | 2.13<br>(54.1) | 3.94<br>(100.1) | 5.14<br>(130.6) | 7.11<br>(180.6) | 1.34<br>(34.0) | 2.71<br>(68.8)  | 2.96<br>(75.2) | 2.45<br>(62.2) | 4.50<br>(114.3) | 3.19<br>(1.5)  |
| TPV-11/4FM                           | 113241 | 11/4" Female<br>NPT                           | 1 <sup>1</sup> / <sub>4</sub> " Male<br>NPT   | 1.55<br>(39.4) | 3.37<br>(85.6)  | 4.55<br>(115.6) | 6.52<br>(165.6) | 1.34<br>(34.0) | 2.71<br>(68.8)  | 2.96<br>(75.2) | 2.45<br>(62.2) | 4.50<br>(114.3) | 3.19<br>(1.5)  |
| TPV-1 <sup>1</sup> / <sub>2</sub> SM | 113242 | 1 <sup>1</sup> / <sub>2</sub> " Female<br>SWT | 1 <sup>1</sup> / <sub>2</sub> " Male<br>NPT   | 2.54<br>(84.5) | 4.66<br>(118.4) | 5.90<br>(149.9) | 8.32<br>(211.3) | 1.85<br>(47.0) | 3.25<br>(82.6)  | 3.38<br>(85.9) | 3.00<br>(76.2) | 5.30<br>(134.5) | 5.50<br>(2.5)  |
| TPV-1 <sup>1</sup> / <sub>2</sub> FM | 113243 | 1 <sup>1</sup> / <sub>2</sub> " Female<br>NPT | 1 <sup>1</sup> / <sub>2</sub> " Male<br>NPT   | 1.91<br>(48.5) | 3.97<br>(100.8) | 5.12<br>(130.1) | 7.64<br>(194.1) | 1.85<br>(47.0) | 3.25<br>(82.6)  | 3.38<br>(85.9) | 3.00<br>(76.2) | 5.30<br>(134.5) | 5.50<br>(2.5)  |
| TPV-2SM                              | 113244 | 2" Female<br>SWT                              | 2" Male<br>NPT                                | 2.89<br>(72.4) | 4.57<br>(116.1) | 6.80<br>(172.7) | 9.80<br>(248.9) | 2.00<br>(50.8) | 4.00<br>(101.6) | 3.52<br>(89.4) | 3.33<br>(84.6) | 6.12<br>(155.5) | 8.00<br>(3.63) |
| TPV-2FM                              | 113245 | 2" Female<br>NPT                              | 2" Male<br>NPT                                | 2.06<br>(62.3) | 4.65<br>(118.1) | 5.85<br>(148.6) | 8.87<br>(225.3) | 2.00<br>(50.8) | 4.00<br>(101.6) | 3.52<br>(89.4) | 3.33<br>(84.6) | 6.12<br>(155.5) | 8.00<br>(3.63) |

\*All dimensions +/- 0.125 (3.2 mm) tolerance. Dimensions are subject to change. Not to be used for construction purposes unless certified.

#### **HEAT EXCHANGERS** Brazed Plate Heat Exchangers

#### **Description**

Model BPX brazed plate heat exchangers offer the highest level of thermal efficiency and durability in a compact, low cost unit. The corrugated plate design provides very high heat transfer coefficients, resulting in a more compact design. The unit's stainless steel plates are vacuum brazed together to form a durable, integral piece that can withstand high pressure and temperature.

The BPX heat exchangers offer a compact design compared to shell and tube exchangers

- 1/6 the size of shell and tube
- 1/5 the weight of shell and tube
- 1/8 the liquid required of shell and tube
- 1/3 to 1/5 of the surface area required

BPX units are ideal for a wide variety of hydronic applications such as:

- Radiant Floor Heating
- Domestic Water Heating
- Snow MELT Systems
- Swimming Pool Heating

#### **Operating Data**

Design Pressure: 435 PSI (30 bar) Design Temperature: 450°F (232°C)

Plates: Stainless Steel Braze Material: Copper

Connections: From 1/2 inch to 4 inch

Capacity: Up to 800 GPM

Construction Codes: UL, CRN, ASME Code

Stamp Option

#### Also available in double-wall design.

#### Designed for dependability - Small size. Big impact.

#### **Mechanical Design:**

Design pressures up to 435 PSIG. Maximum design temperature up to 450°F. Minimum design temperature to -310°F.

#### **Construction Codes:**

Available codes include UL, CRN, and ASME code stamp.

#### Materials:

Stainless steel 316L plates. Copper brazed material.



#### Connections:

From 1/2-inch to 4-inch. Standard connection options include NPT, SAE flanged and sweat. Custom connections available.

#### Capacity:

Up to 800 GPM and 350 sq.ft. of surface area.



#### Mounting:

Reduce mounting costs with optional threaded studs or integral mounting bracket.

## **HEAT EXCHANGERS** Brazed Plate Heat Exchangers

#### **Quick Selection Tables**

| Do                  | Domestic Water Heating  Boiler Side: Water 180° F supply, 130° F return  Domestic Water Side: Water 50° F supply, 140° F return |       |               |      |                 |                        |                    |  |  |  |  |
|---------------------|---|-------|---------------|------|-----------------|------------------------|--------------------|--|--|--|--|
|                     | Heat  |       | oiler Side    |      | stic Water Side | B&G                    | Pipe               |  |  |  |  |
| Model               | Exchanged   | Flow  | Pressure Drop | Flow | Pressure Drop   | Pump                   | Size <sup>††</sup> |  |  |  |  |
|                     | BTU/Hr  | GPM   | PSI           | GPM  | PSI             | Selection <sup>†</sup> | Size               |  |  |  |  |
| BP400-10 (3/4" MPT) | 60,000  | 2.5   | 1.6           | 1.3  | 0.3             | NBF-9U                 | 5/8"               |  |  |  |  |
| BP400-20 (3/4" MPT) | 150,000   | 6.2   | 2.1           | 3.3  | 0.6             | NBF-9U                 | 3/4"               |  |  |  |  |
| BP400-30 (3/4" MPT) | 225,000   | 9.3   | 2.2           | 5.0  | 0.7             | NBF-9U                 | 1"                 |  |  |  |  |
| BP400-40 (3/4" MPT) | 350,000   | 14.4  | 3.4           | 7.8  | 1.0             | NBF-12                 | 11/4"              |  |  |  |  |
| BP410-30 (1" MPT)   | 450,000   | 18.6  | 6.2           | 10.0 | 1.8             | NBF-25                 | 11/4"              |  |  |  |  |
| BP410-40 (1" MPT)   | 600,000   | 24.8  | 6.2           | 13.3 | 2.0             | NBF-25                 | 11/2"              |  |  |  |  |
| BP410-50 (1" MPT)   | 800,000   | 33.0  | 6.9           | 17.8 | 2.4             | NBF-25                 | 11/2"              |  |  |  |  |
| BP410-60 (1" MPT)   | 900,000   | 37.1  | 6.9           | 20.0 | 2.2             | NBF-25                 | 2"                 |  |  |  |  |
| BP410-80 (1" MPT)   | 1,100,000   | 45.4  | 6.8           | 24.4 | 2.2             | NBF-36                 | 2"                 |  |  |  |  |
| BP423-30 (2" MPT)   | 1,500,000   | 61.9  | 4.6           | 33.3 | 1.4             | NBF-45                 | 2"                 |  |  |  |  |
| BP423-40 (2" MPT)   | 2,000,000   | 82.5  | 4.6           | 44.4 | 1.4             | PL-45B                 | 21/2"              |  |  |  |  |
| BP423-50 (2" MPT)   | 2,500,000   | 103.1 | 4.8           | 55.5 | 1.5             | PL-75B                 | 21/2"              |  |  |  |  |

Larger models are available upon request. † Assumptions: 200 ft. TEL of copper pipe with (6) 90 degree elbows. †† Pipe size shown is not the connection size of the heat exchanger.

| Domestic Water Heating - Double Wall Boiler Side: Water 180° F supply, 130° F return Domestic Water Side: Water 50° F supply, 140° F return |                                      |      |               |      |               |                                    |        |  |  |  |
|---|--------------------------------------|------|---------------|------|---------------|------------------------------------|--------|--|--|--|
|   | Heat Boiler Side Domestic Water Side |      |               |      |               |                                    |        |  |  |  |
| Model   | Exchanged                            | Flow | Pressure Drop | Flow | Pressure Drop | B&G Pump<br>Selection <sup>†</sup> |        |  |  |  |
|   | BTU/Hr                               | GPM  | PSI           | GPM  | PSI           | Selection.                         | 2ize   |  |  |  |
| BPDW410-20 (1" MPT)   | 60,000                               | 2.5  | 0.2           | 1.3  | 0.1           | NBF-9U                             | 5/8"   |  |  |  |
| BPDW410-34 (1" MPT)   | 150,000                              | 6.2  | 0.4           | 3.3  | 0.1           | NBF-9U                             | 3/4"   |  |  |  |
| BPDW415-24 (1" MPT)   | 225,000                              | 9.3  | 3.8           | 5.0  | 0.9           | NBF-9U                             | 1"     |  |  |  |
| BPDW415-34 (1" MPT)   | 350,000                              | 14.4 | 4.5           | 7.8  | 1.1           | NBF-12                             | 1-1/4" |  |  |  |
| BPDW415-40 (1" MPT)   | 450,000                              | 18.6 | 5.4           | 10.0 | 1.4           | NBF-25                             | 1-1/4" |  |  |  |
| BPDW415-60 (1" MPT)   | 600,000                              | 24.8 | 4.6           | 13.3 | 1.2           | NBF-25                             | 1-1/2" |  |  |  |
| BPDW415-80 (1" MPT)   | 800,000                              | 33.0 | 5.1           | 17.8 | 1.4           | NBF-25                             | 1-1/2" |  |  |  |
| BPDW415-100 (1" MPT)  | 900,000                              | 37.1 | 4.8           | 20.0 | 1.8           | NBF-25                             | 2"     |  |  |  |
| BPDW415-110 (1" MPT)  | 1,100,000                            | 45.4 | 6.3           | 24.4 | 3.1           | NBF-36                             | 2"     |  |  |  |
| ( 2 ) BPDW415-80 (1" MPT)   | 1,500,000†††                         | 61.9 | 4.5           | 33.3 | 1.3           | NBF-45                             | 2"     |  |  |  |
| ( 2 ) BPDW415-100 (1" MPT)  | 2,000,000†††                         | 82.5 | 5.9           | 44.4 | 1.7           | NBF-45B                            | 2-1/2" |  |  |  |

<sup>†</sup> Assumptions: 20 ft. of copper pipe with (6) 90 degree elbows.

†† Pipe size shown isn't the connection size of the heat exchanger.

<sup>†††</sup> Two units are required in parallel.

| Sn                                  | Snow Melt Applications Boiler Side: Water 180° F supply, 160° F return Snow Side: Water 40% P.G. 100° F supply, 130° F return |       |               |      |               |                        |                            |  |  |  |  |  |
|-------------------------------------|---|-------|---------------|------|---------------|------------------------|----------------------------|--|--|--|--|--|
| Heat Boiler Side Snow Melt Side B&G |   |       |               |      |               |                        |                            |  |  |  |  |  |
| Model                               | Exchanged   | Flow  | Pressure Drop | Flow | Pressure Drop | Pump                   | Pipe<br>Size <sup>††</sup> |  |  |  |  |  |
|                                     | BTU/Hr  | GPM   | PSI           | GPM  | PSI           | Selection <sup>†</sup> | JIZC                       |  |  |  |  |  |
| BP400-10 (3/4" MPT)                 | 30,000  | 3.1   | 2.4           | 2.1  | 0.9           | NRF-25                 | 3/4"                       |  |  |  |  |  |
| BP400-10 (3/4" MPT)                 | 45,000  | 4.6   | 5.1           | 3.2  | 2.1           | NRF-35                 | 3/4"                       |  |  |  |  |  |
| BP400-14 (3/4" MPT)                 | 60,000  | 6.2   | 4.2           | 4.3  | 1.9           | NRF-25                 | 1"                         |  |  |  |  |  |
| BP400-20 (3/4" MPT)                 | 100,000   | 10.3  | 5.4           | 7.1  | 2.7           | NRF-36                 | 1"                         |  |  |  |  |  |
| BP400-40 (3/4" MPT)                 | 175,000   | 18.0  | 5.2           | 12.5 | 2.8           | NRF-36                 | 11/2"                      |  |  |  |  |  |
| BP412-30 (1" MPT)                   | 250,000   | 25.8  | 4.1           | 17.9 | 2.1           | PL-36                  | 11/2"                      |  |  |  |  |  |
| BP412-30 (1" MPT)                   | 300,000   | 30.9  | 5.8           | 21.4 | 2.9           | PL-55                  | 2"                         |  |  |  |  |  |
| BP412-50 (1" MPT)                   | 450,000   | 46.4  | 6.2           | 32.1 | 3.3           | 613                    | 2"                         |  |  |  |  |  |
| BP424-20 (2" MPT)                   | 600,000   | 61.8  | 4.8           | 42.9 | 2.8           | 609                    | 2"                         |  |  |  |  |  |
| BP424-30 (2" MPT)                   | 900,000   | 92.7  | 4.8           | 64.3 | 3.0           | 614                    | 21/2"                      |  |  |  |  |  |
| BP424-40 (2" MPT)                   | 1,200,000   | 123.6 | 5.1           | 85.7 | 3.2           | 625                    | 3"                         |  |  |  |  |  |
| BP424-50 (2" MPT)                   | 1,350,000   | 139.1 | 4.7           | 96.4 | 2.9           | 625                    | 3"                         |  |  |  |  |  |

Larger models are available upon request.

| Outdoor Wood Boiler  Boiler Side: Water 180° F supply, 155° F return  House Side: Water 140° F supply, 165° F return |                             |       |               |      |               |  |  |  |  |  |  |
|--|-----------------------------|-------|---------------|------|---------------|--|--|--|--|--|--|
|  | Heat Boiler Side House Side |       |               |      |               |  |  |  |  |  |  |
| Model  | Exchanged                   | Flow  | Pressure Drop | Flow | Pressure Drop |  |  |  |  |  |  |
|  | BTU/Hr                      | GPM   | PSI           | GPM  | PSI           |  |  |  |  |  |  |
| BP400-20LP (3/4" MPT)  | 30,500                      | 2.52  | 0.4           | 2.5  | 0.3           |  |  |  |  |  |  |
| BP400-30LP (3/4" MPT)  | 50,000                      | 4.12  | 0.5           | 4.1  | 0.4           |  |  |  |  |  |  |
| BP400-40LP (3/4" MPT)  | 70,000                      | 5.77  | 0.6           | 5.7  | 0.6           |  |  |  |  |  |  |
| BP410-20LP (1" MPT)  | 80,000                      | 6.60  | 1.9           | 6.5  | 1.6           |  |  |  |  |  |  |
| BP410-30LP (1" MPT)  | 130,000                     | 10.72 | 2.2           | 10.6 | 1.92          |  |  |  |  |  |  |
| BP410-40LP (1" MPT)  | 179,500                     | 14.80 | 2.3           | 14.6 | 2.2           |  |  |  |  |  |  |
| BP410-50LP (1" MPT)  | 229,500                     | 18.92 | 2.5           | 18.7 | 2.4           |  |  |  |  |  |  |
| BP410-60LP (1" MPT)  | 279,000                     | 23.00 | 2.8           | 22.8 | 2.6           |  |  |  |  |  |  |
| BP410-70LP (1" MPT)  | 329,000                     | 27.13 | 3.0           | 26.8 | 2.9           |  |  |  |  |  |  |
| BP410-80LP (1" MPT)  | 378,500                     | 31.21 | 3.3           | 30.9 | 3.2           |  |  |  |  |  |  |
| BP410-90LP (1" MPT)  | 428,500                     | 35.33 | 3.7           | 34.9 | 3.6           |  |  |  |  |  |  |
| BP410-100LP (1" MPT)   | 478,000                     | 39.41 | 4.0           | 39.0 | 4.0           |  |  |  |  |  |  |

Larger models are available upon request.

| Swimming Pool Heating Boiler Side: Water 180° F supply, 130° F return Pool Side: Water 70° F supply, 107° F return |                      |           |        |               |                   |               |  |  |  |  |  |
|--|----------------------|-----------|--------|---------------|-------------------|---------------|--|--|--|--|--|
|  | Pool                 | Heat      |        | oiler Side    |                   | ool Side      |  |  |  |  |  |
| Model <sup>3</sup>   | Size                 | Exchanged | Flow   | Pressure Drop | Flow <sup>2</sup> | Pressure Drop |  |  |  |  |  |
|  | Gallons <sup>1</sup> | BTU/Hr    | GPM    | PSI           | GPM               | PSI           |  |  |  |  |  |
| BP400-10 (3/4" MPT)  | 2,000                | 33,300    | 1.37   | 0.5           | 1.8               | 0.6           |  |  |  |  |  |
| BP400-10 (3/4" MPT)  | 6,000                | 99,900    | 4.10   | 4.1           | 5.4               | 5.0           |  |  |  |  |  |
| BP400-20 (3/4" MPT)  | 8,000                | 133,200   | 5.50   | 1.7           | 7.3               | 2.5           |  |  |  |  |  |
| BP400-30 (3/4" MPT)  | 15,000               | 250,234   | 10.00  | 2.7           | 14.0              | 4.5           |  |  |  |  |  |
| BP412-20 (1" MPT)  | 20,000               | 333,645   | 13.00  | 2.5           | 18.0              | 3.4           |  |  |  |  |  |
| BP412-20 (1" MPT)  | 30,000               | 500,467   | 20.70  | 5.6           | 27.2              | 7.7           |  |  |  |  |  |
| BP412-30 (1" MPT)  | 40,000               | 667,290   | 27.00  | 3.9           | 36.0              | 6.9           |  |  |  |  |  |
| BP424-20 (2" MPT)  | 60,000               | 1,000,936 | 40.00  | 2.3           | 54.0              | 3.6           |  |  |  |  |  |
| BP424-30 (2" MPT)  | 80,000               | 1,334,581 | 53.00  | 1.9           | 72.0              | 3.1           |  |  |  |  |  |
| BP424-30 (2" MPT)  | 100,000              | 1,668,226 | 67.00  | 2.8           | 90.0              | 4.7           |  |  |  |  |  |
| BP424-40 (2" MPT)  | 120,000              | 2,001,871 | 82.50  | 2.5           | 108.0             | 4.2           |  |  |  |  |  |
| BP424-50 (2" MPT)  | 150,000              | 2,502,000 | 103.20 | 2.7           | 135.6             | 4.7           |  |  |  |  |  |

Larger models are available upon request.

| Ra                  | Radiant Floor Heating Boiler Side: Water 180° F supply, 160° F return Radiant Floor Side: Water 100° F supply, 120° F return |         |               |         |                |                        |                    |  |  |  |  |  |
|---------------------|--|---------|---------------|---------|----------------|------------------------|--------------------|--|--|--|--|--|
|                     | Heat   |         | oiler Side    | 1101011 | ant Floor Side | B&G                    | Pipe               |  |  |  |  |  |
| Model               | Exchanged  | Flow    | Pressure Drop | Flow    | Pressure Drop  | Pump                   | Size <sup>††</sup> |  |  |  |  |  |
|                     | BTU/Hr   | GPM PSI |               | GPM     | PSI            | Selection <sup>†</sup> | Size               |  |  |  |  |  |
| BP400-10 (3/4" MPT) | 30,000   | 3.1     | 2.4           | 3.0     | 1.6            | NRF-25                 | 3/4"               |  |  |  |  |  |
| BP400-10 (3/4" MPT) | 50,000   | 5.2     | 6.1           | 5.0     | 4.2            | NRF-36                 | 1"                 |  |  |  |  |  |
| BP400-20 (3/4" MPT) | 100,000  | 10.3    | 5.2           | 10.1    | 4.4            | NRF-36                 | 11/4"              |  |  |  |  |  |
| BP400-30 (3/4" MPT) | 150,000  | 15.5    | 5.3           | 15.2    | 4.9            | NRF-36                 | 11/2"              |  |  |  |  |  |
| BP400-40 (3/4" MPT) | 200,000  | 20.6    | 5.8           | 20.2    | 5.5            | NRF-36                 | 11/2"              |  |  |  |  |  |
| BP411-20 (1" MPT)   | 250,000  | 25.8    | 3.3           | 25.2    | 3.0            | PL-36                  | 2"                 |  |  |  |  |  |
| BP411-20 (1" MPT)   | 350,000  | 36.1    | 6.3           | 35.3    | 5.6            | PL-55                  | 2"                 |  |  |  |  |  |
| BP411-30 (1" MPT)   | 450,000  | 46.4    | 6.1           | 45.4    | 5.8            | 607                    | 2"                 |  |  |  |  |  |
| BP424-20 (2" MPT)   | 600,000  | 61.8    | 4.8           | 60.6    | 4.2            | 609                    | 21/2"              |  |  |  |  |  |
| BP424-30 (2" MPT)   | 900,000  | 92.7    | 4.8           | 90.9    | 4.5            | 611                    | 3"                 |  |  |  |  |  |
| BP424-40 (2" MPT)   | 1,200,000  | 123.6   | 5.1           | 121.2   | 5.0            | 625                    | 3"                 |  |  |  |  |  |
| BP424-50 (2" MPT)   | 1,350,000  | 139.1   | 4.7           | 136.3   | 4.6            | 619                    | 3"                 |  |  |  |  |  |

Larger models are available upon request.

<sup>†</sup> Assumptions: Longest radiant loop is 250 ft. PEX.

<sup>††</sup> Pipe size shown isn't the connection size of the heat exchanger.

<sup>1)</sup> Provides approx. 2° F per hour heating with 180° F boiler to achieve 80° F pool temperature.
2) Pool water flow rate usually requires flow by pass from main pool circulation.
3) Chlorinated pool water can be corrosive to SS316L and Copper. Proper control of chlorine levels is required or alternate materials of construction should be considered.

 $<sup>\</sup>dagger$  Assumptions: Longest radiant loop is 200 ft. PEX.

 $<sup>\</sup>dagger\dagger$  Pipe size shown isn't the connection size of the heat exchanger.

### **WASTEWATER** Submersible Sump Pumps

#### **Description**

Sump pumps are specifically designed for basement draining, dewatering and water transfer. It has a range of capacities up to 70 GPM and maximum heads of 37 TDH ranging from 1/4 HP to 3/4 HP. The stainless steel or cast iron construction is available with 1-1/2" discharge connections. Battery back-up sump pumps also available for emergency back up service in the event of a power outage.

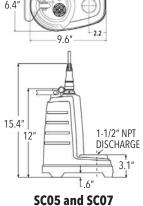
#### SC

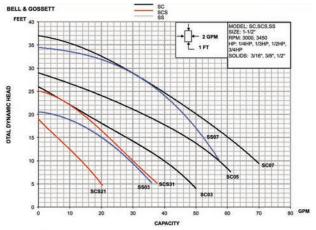
#### **Specifications**

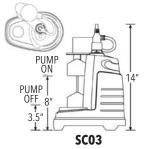
• Maximum solids 1/2"

| Part Number |
|-------------|
| SC0311AV    |
| SC0511AV    |
| SC0711AV    |









#### SCS

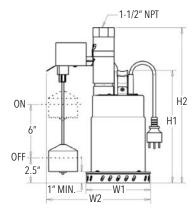
#### **Specifications**

• Maximum solids: 3/16" spherical

• Manual operation available

| Part N | umber | W1 (in.) | W2 (in.) | H1 (in.) | H3 (in.) |
|--------|-------|----------|----------|----------|----------|
| SCS    | 31V   | 5.9      | 9.6      | 10.4     | 15.1     |





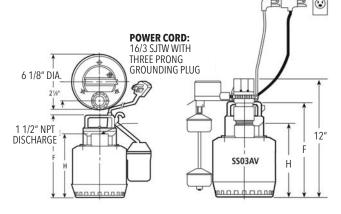
#### SS

#### **Specifications**

• Maximum solids: 3/8" spherical

| Part Number | F      | Н     |
|-------------|--------|-------|
| SS0311AT    | 9-3/4  | 7-5/8 |
| SS0711ATF   | 11-1/4 | 9-1/8 |
| SS0311AV    | 9-3/4  | 7-5/8 |





#### **Performance Chart**

| Submersible<br>Sump Pumps | NPT Discharge | Solids Handling | Capacities | Maximum Head | Housing Material<br>Construction |
|---------------------------|---------------|-----------------|------------|--------------|----------------------------------|
| SC                        | 1-1/2"        | 1/2"            | 70 GPM     | 37 feet TDH  | Cast Iron                        |
| SCS                       | 1-1/2"        | 3/8″            | 38 GPM     | 25 feet TDH  | Stainless Steel                  |
| SS                        | 1-1/2"        | 3/8"            | 55 GPM     | 34 feet TDH  | Stainless Steel                  |

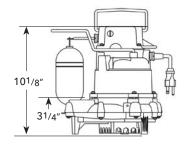
# **WASTEWATER** Submersible Sump Pumps

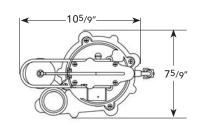
#### **GSP0311**

**From Goulds Water Technology** 

**Cast Iron Sump Pump** 







#### **Specifications**

| Model<br>Number | Part<br>Number | HP  | Volts | Amps | Min.<br>Circuit<br>Breaker | Phase | Float<br>Switch<br>Style | Cord<br>Length | Discharge<br>Connection | Min.<br>On<br>Level | Min.<br>Off<br>Level | Min.<br>Basin<br>Diameter | Max.<br>Solids<br>Size | Shipping<br>Weight |
|-----------------|----------------|-----|-------|------|----------------------------|-------|--------------------------|----------------|-------------------------|---------------------|----------------------|---------------------------|------------------------|--------------------|
| GSP             | GSP0311        | 1/3 | 115   | 10   | 15A                        | 1     | Vertical                 | 9′             | 1-1/2"                  | 7-1/4"              | 3-1/2"               | 1′                        | 1/2"                   | 27 lbs             |
| GSP             | GSP0311M       | 1/3 | 115   | 10   | 15A                        | 1     | Not<br>Supplied          | 9′             | 1-1/2"                  | _                   | _                    | 1′                        | 1/2"                   | 27 lbs             |

#### **BBSP** Battery Back-up Sump Pump

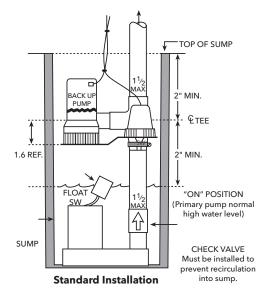
#### **BBSP Performance Chart**

| Discharge Heights | GPH  | Battery Life |
|-------------------|------|--------------|
| 5′                | 1380 | 9 hours      |
| 10′               | 900  | 9 hours      |
| 13′               | 480  | 11 hours     |

#### **BBSP2 Performance Chart**

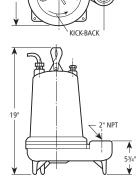
| Discharge Heights | GPH  | Battery Life |
|-------------------|------|--------------|
| 5′                | 2250 | 7 hours      |
| 10′               | 1500 | 8 hours      |
| 13′               | 1000 | 9 hours      |





#### **2WT** Sewage Effluent Pump





| Part    |      |       |       |      | Impeller   | Max. |      | KVA  | KVΔ        | KVΔ   | Full Load | Full Load     | Resi | Resistance |     |   |    |    |      |
|---------|------|-------|-------|------|------------|------|------|------|------------|-------|-----------|---------------|------|------------|-----|---|----|----|------|
| Number  | HP   | Phase | Volts | RPM  | Dia. (in.) | Amps | LRA  | Code | Motor Eff. | Start | Line-Line | Wt.<br>(lbs.) |      |            |     |   |    |    |      |
| 2WT0311 |      |       | 115   |      |            | 10.7 | 30.0 | М    | 54         | 11.9  | 1.7       |               |      |            |     |   |    |    |      |
| 2WT0318 | 0.33 |       | 208   |      | 4.69       | 6.8  | 19.5 | K    | 51         | 9.1   | 4.2       | 63            |      |            |     |   |    |    |      |
| 2WT0312 |      | 1     | 230   |      |            | 4.9  | 14.1 | L    | 53         | 14.5  | 8.0       |               |      |            |     |   |    |    |      |
| 2WT0511 |      | '     | 115   |      |            | 14.5 | 31.1 | J    | 55         | 9.3   | 1.4       |               |      |            |     |   |    |    |      |
| 2WT0518 |      |       | 208   |      |            | 8.0  | 19.5 | K    | 51         | 9.1   | 4.2       |               |      |            |     |   |    |    |      |
| 2WT0512 |      |       | 230   |      |            | 7.3  | 16.5 | J    | 54         | 11.7  | 5.6       |               |      |            |     |   |    |    |      |
| 2WT0538 | 0.5  |       | 200   |      | 5.00       | 3.8  | 12.3 | K    | 75         | NA    | 6.7       | 65            |      |            |     |   |    |    |      |
| 2WT0532 |      |       | 3     | 230  |            |      | 3.3  | 9.7  | K          | 75    | NA        | 9.9           |      |            |     |   |    |    |      |
| 2WT0534 |      | 3     | 460   |      |            | 1.7  | 4.9  | K    | 75         | NA    | 39.4      | ]             |      |            |     |   |    |    |      |
| 2WT0537 |      |       | 575   |      |            |      |      |      |            |       |           |               |      | 1.4        | 4.3 | K | 68 | NA | 47.8 |
| 2WT0718 |      | 1     | 208   | 4750 | 4750       | 4750 | 1750 | 11.0 | 39.0       | K     | 65        | 2.6           | 1.4  | ]          |     |   |    |    |      |
| 2WT0712 |      | '     | 230   | 1750 |            | 9.4  | 24.8 | J    | 57         | 4.8   | 2.3       |               |      |            |     |   |    |    |      |
| 2WT0738 |      |       | 200   |      | F 20       | 4.1  | 21.2 | Н    | 74         | NA    | 4.3       |               |      |            |     |   |    |    |      |
| 2WT0732 | 0.75 | 3     | 230   |      | 5.38       | 3.6  | 17.3 | J    | 76         | NA    | 5.6       |               |      |            |     |   |    |    |      |
| 2WT0734 |      | ا     | 460   |      |            | 1.8  | 8.9  | J    | 76         | NA    | 22.4      |               |      |            |     |   |    |    |      |
| 2WT0737 |      |       | 575   |      |            | 1.5  | 7.3  | J    | 71         | NA    | 29.2      |               |      |            |     |   |    |    |      |
| 2WT1018 |      | 1     | 208   |      |            | 14.0 | 39.0 | K    | 65         | 2.6   | 1.4       | 85            |      |            |     |   |    |    |      |
| 2WT1012 |      | '     | 230   |      |            | 12.3 | 30.5 | Н    | 60         | 4.3   | 1.8       |               |      |            |     |   |    |    |      |
| 2WT1038 | ] ,  |       | 200   |      |            | 6.0  | 21.2 | Н    | 74         | NA    | 4.3       |               |      |            |     |   |    |    |      |
| 2WT1032 | 1    |       | 230   |      | 5.75       | 5.8  | 17.3 | J    | 76         | NA    | 5.6       |               |      |            |     |   |    |    |      |
| 2WT1034 | ]    | 3     | 460   |      |            | 2.9  | 8.9  | J    | 76         | NA    | 22.4      |               |      |            |     |   |    |    |      |
| 2WT1037 |      |       | 575   |      |            | 2.4  | 7.3  | J    | 71         | NA    | 29.2      |               |      |            |     |   |    |    |      |

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