

|                    |                        |              |
|--------------------|------------------------|--------------|
| <b>JOB:</b>        | <b>REPRESENTATIVE:</b> |              |
| <b>UNIT TAG:</b>   | <b>ORDER NO.</b>       | <b>DATE:</b> |
| <b>ENGINEER:</b>   | <b>SUBMITTED BY:</b>   | <b>DATE:</b> |
| <b>CONTRACTOR:</b> | <b>APPROVED BY:</b>    | <b>DATE:</b> |



## Lead Free, Energy Efficient e<sup>3</sup> SC Solar Circulators for Solar Thermal Systems



### Description

The **ecocirc** e<sup>3</sup> solar circulation can be used for solar circulation pump applications without connection to the power grid. Highly efficient, the **ecocirc** solar pump can be connected directly to a photovoltaic panel and is characterized by its small size, extremely low power consumption and its Maximum Power Point (MPP) tracking software.

### Materials of Construction

Pump Body: Lead Free\* Brass  
O-Ring: EPDM  
Bearing: Carbon/Alumina Ceramic  
Impeller: PPO  
Motor: High Efficiency ECM  
All Other Wetted Parts: Type 316 Stainless Steel  
Shaft-less, seal-less construction

### Operating Data

#### Pump

Maximum Working Pressure: 150 psi (10.3 Bar)  
Maximum Working Temperature: 203°F (95°C)  
Minimum Working temperature: 40°F (10°C)

#### Motor

ECM Spherical Motor  
12 - 24V DC  
1 - 22 Watts Power Consumption  
Automatic Overload Protection  
Low in-rush current

### Standard Features

#### Motor

Designed with electronically commutated motor with shaft-less spherical permanent magnet rotor to improve efficiency.

#### Lead Free

All e<sup>3</sup> SC Solar circulators are made from lead free construction\*

#### Body Types

UltraCirc: The UltraCirc comes with 1/2" union connections and has a built in air purge to remove unwanted air. The UltraCirc also has a built in check and isolation valves for easy isolation and removal of motor housing.

Sweat: The e<sup>3</sup> circulators have the option of a 1/2" sweat connection.

Threaded: The e<sup>3</sup> circulators have the option of 1/2" Female NPT.

#### Automatic Performance optimization

The **ecocirc** e<sup>3</sup> solar circulators make use of Maximum Power Point (MPP) tracking to actively optimize circulator performance based on the photovoltaic panel input.

#### Connections

1/2" FPT  
1/2" Sweat Suction & Discharge  
1/2" Union Connection

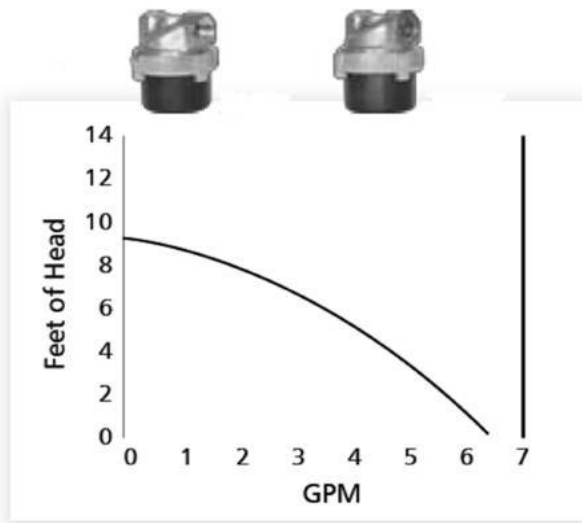
\*As defined by CA AB1953

## Typical Specifications

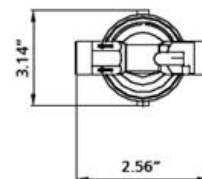
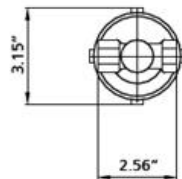
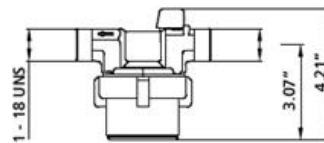
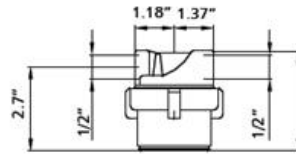
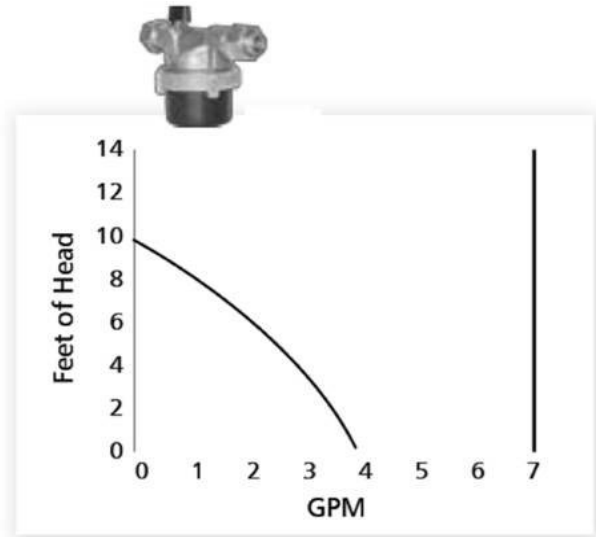
The contractor shall furnish and install in-line circulating pumps as illustrated on the plans and in accordance with the following specification:

1. The pumps shall be of the high efficiency type specifically designed for quiet operation
2. Pump to be suitable for 203°F (95°C) operation at 150 psig (10.3 Bar) working pressure
3. The pumps shall have a ceramic ball bearing lubricated by the system fluid.
4. Pump body shall be a lead-free (less than 0.25% Pb) brass
5. Motor shall be spherical permanent magnet electrically commutated motor (ECM)
6. Motor shall be non-overloading at any point on the pump curve and shall have built in overload protection
7. Pumps to have a capacity of \_\_\_ GPM at \_\_\_ foot of head
8. All pumps to be supplied by Bell & Gossett Model \_\_\_\_\_

e<sup>3</sup> SC-6S, 6N



e<sup>3</sup> SC-4U



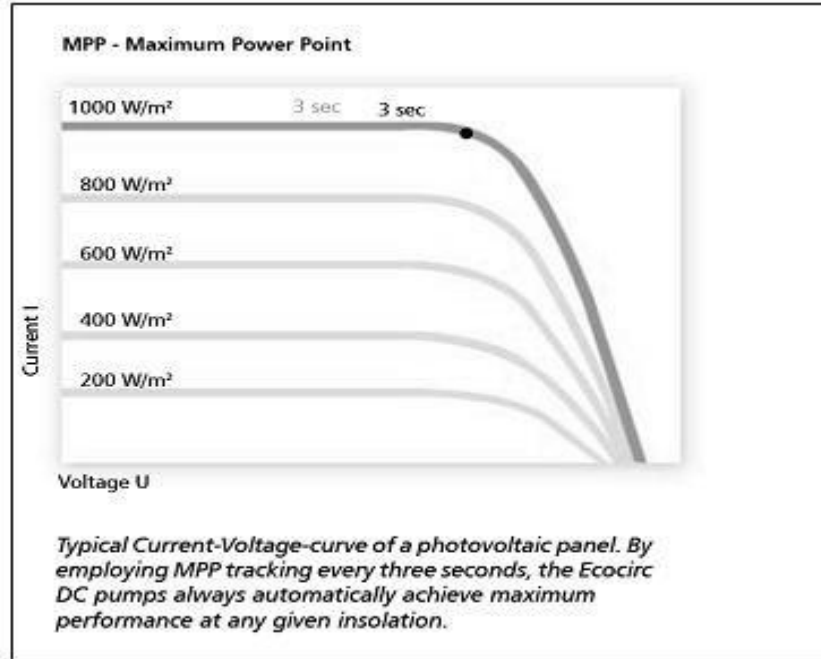
| Part Number | Model                | Material        | Connection |       |
|-------------|----------------------|-----------------|------------|-------|
|             |                      |                 | Size       | Type  |
| 6055B2000   | e <sup>3</sup> SC-6S | LEAD-FREE BRASS | 1/2"       | SWEAT |
| 6055B2001   | e <sup>3</sup> SC-6N | LEAD-FREE BRASS | 1/2"       | FNPT  |
| 6005B2002   | e <sup>3</sup> SC-4U | LEAD-FREE BRASS | 1/2"       | UNION |

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## MPP - Maximum Power Point

The Bell & Gossett SC solar circulators are equipped with self-optimizing performance to maximize use of the available power from a solar photovoltaic (PV) panel. Every three (3) seconds the processor will modify its operating point on the voltage-current curve of the PV panel to find the point of maximum performance. This is called the "Maximum Power Point" (MPP). At this point, the pump achieves the maximum RPM and maximum performance for the given power input from the PV panel.



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